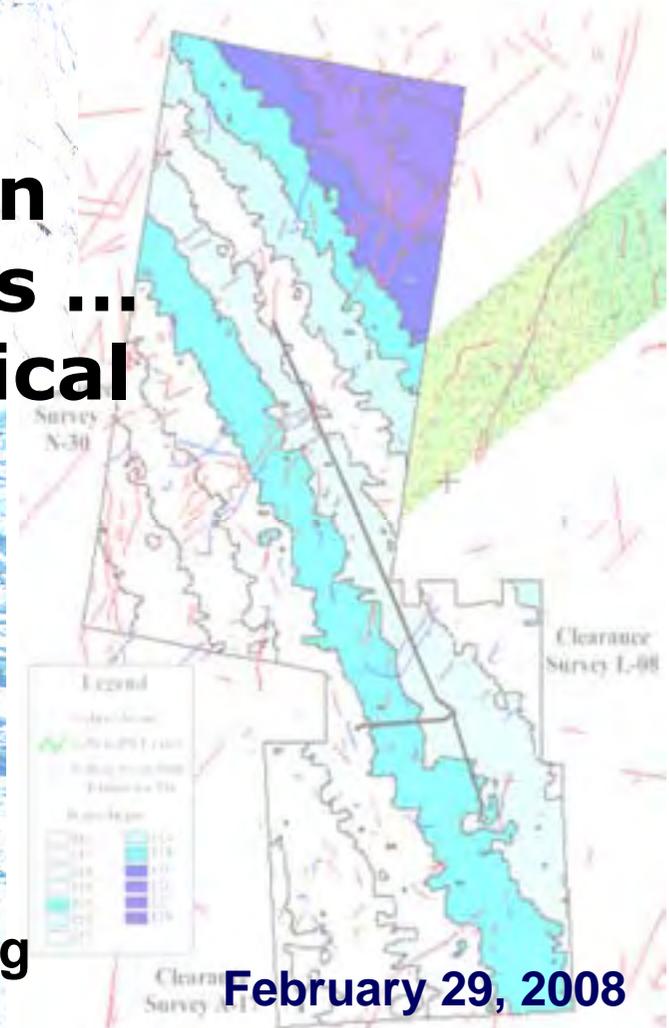


Energy Projects in Arctic Environments ... Challenges & Practical Solutions

Freeman Ralph
Director Ice Engineering



February 29, 2008

Presentation Outline

- Physical Environment in the Arctic
 - What aspects are important for design?
 - Characterization of environment
- Design considerations
 - Loads analysis methodology
 - Mitigation of environmental factors in design
 - Structural types for environmental aspects

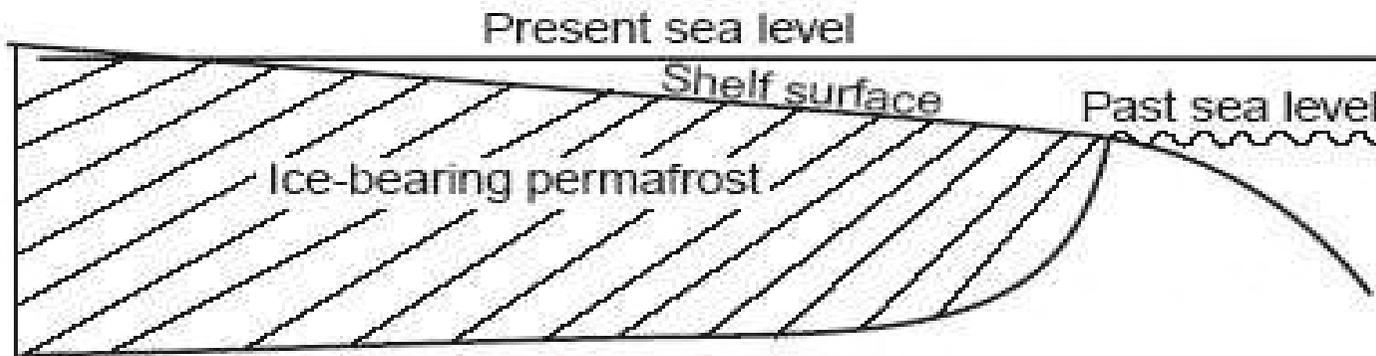
Physical Environmental

- Geohazards
 - Permafrost
 - Gas hydrates
 - Shallow gas
 - Coastal erosion
- Ice Conditions
 - Surface occurrence, type
 - Seabed gouging
 - Water depth
- Seismic Activity
- Temperature
- Wave Conditions



Permafrost

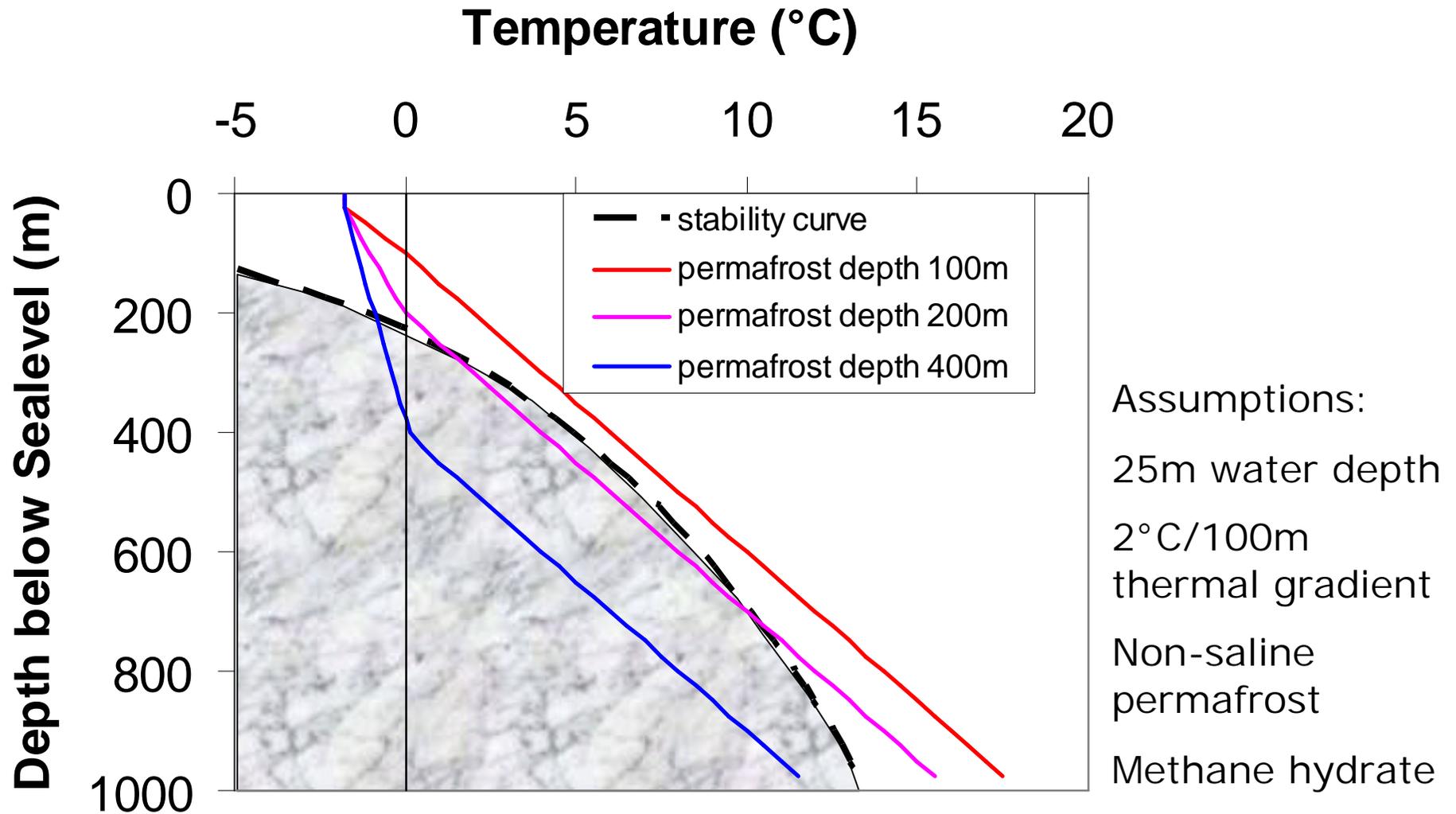
- Definition
 - Ground that remains below 0°C for at least 2 years
 - Occurs subsea – last ice age
 - Low density, Ice content, up to 700m depth
- Design Implications
 - Settlement
 - wellcasing stability for drilling; or
 - foundation stability due to differential settlement
 - Difficulty in excavating



Gas Hydrates

- Definition
 - Gas escape structures on the seabed
 - methane gas encapsulated within an ice lattice
 - Exists within the pore space in a soil matrix, within both fine and coarse grained soils
 - Often found in association with permafrost
 - Potential source of energy,
 - Geohazard as a result of behaviour if destabilised

Gas Hydrates (cont.)

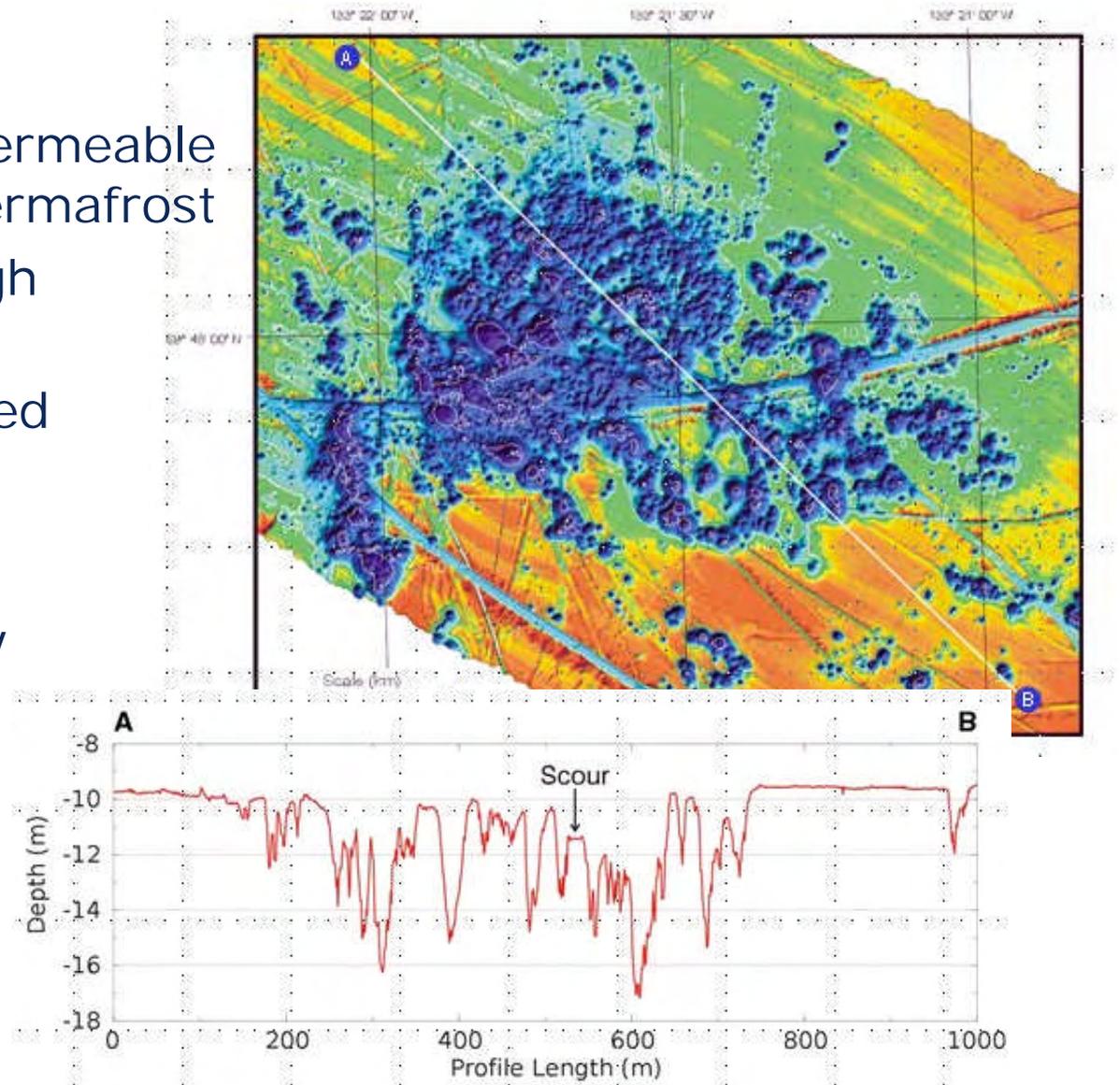


Gas Hydrates

- Design Implications
 - Increased temperature or reduced pressure can cause dissociation once the stability line is crossed resulting in release of free gas (may occur naturally as relic permafrost warms)
 - Volume increase up to 100% at 10MPa pressure (1000m depth)
 - Increased volume leads to loss soil strength
 - Can cause instability of seabed soils including slope instability

Shallow Gas

- Identification
 - Gas trapped in impermeable layers ... clays or permafrost
 - Gas seepage through fissures or taliks
 - Pockmarks on seabed
- Design Implication
 - Well-casing stability during drilling
 - Foundation stability



Coastal Erosion

- Occurrence
 - Wave and ice erosion
- Design Implication
 - Protection of Pipeline approaching shore
 - Expose permafrost



Arctic Ice Conditions

- Offshore Ice Features
 - Level ice
 - Rafted ice
 - Ice floes
 - Pressure ridge (linear feature)
 - Rubble pile (grounded), stamukha, Rubble field
 - Ice islands (single feature, glacial ice)
- Hummock fields
- Icebergs



Multi Year Ridge



Ice Rubble



Iceberg in Pack Ice

Characterization of Ice Regime

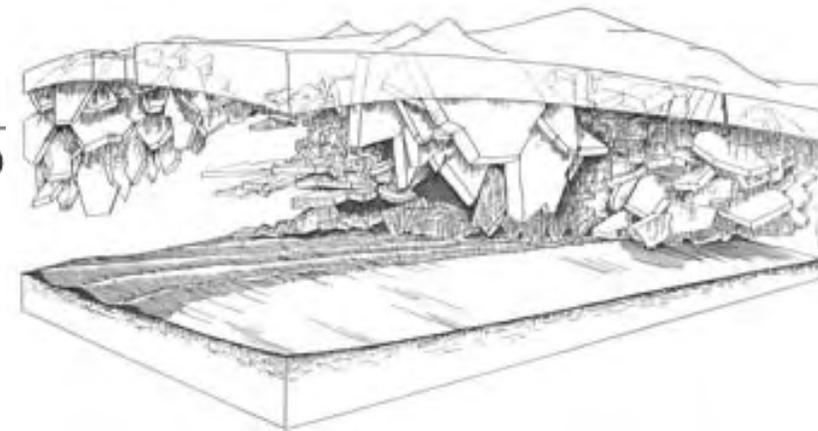
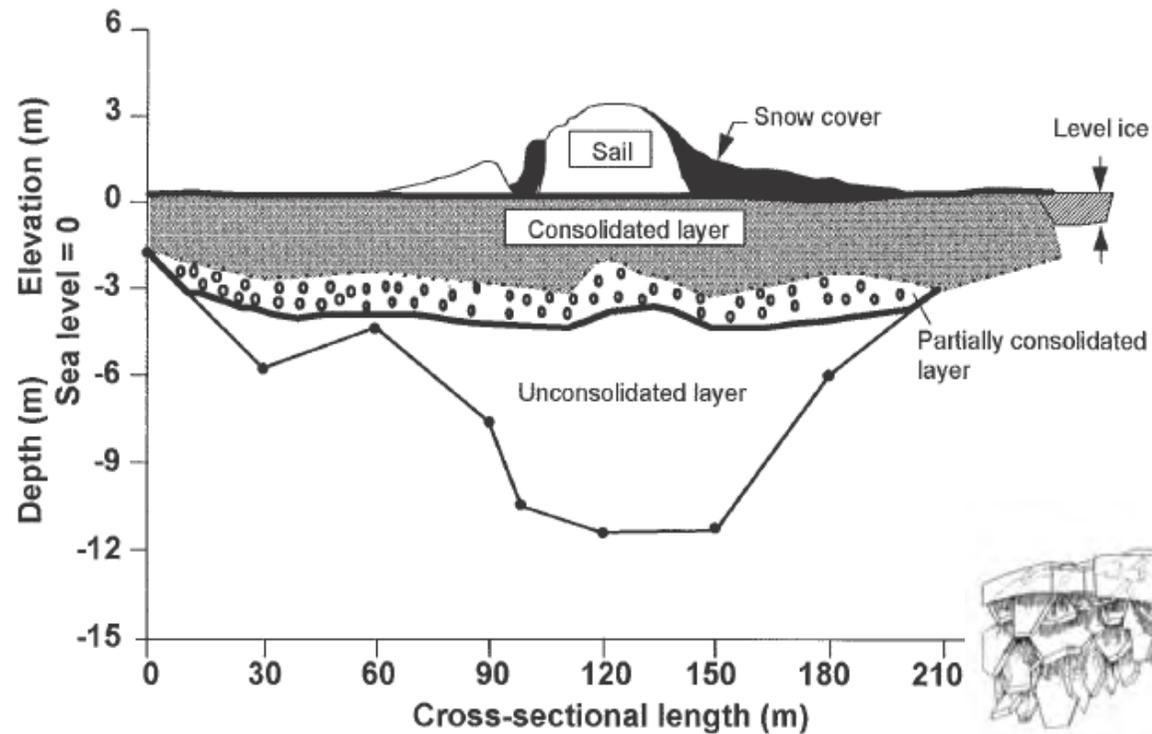
- Ice Rubble
- Hummock Field



Shoreline Ice Rubble Pile, Confederation Bridge, PEI
Source: C-CORE

Characterization of Ice Regime

- First Year Pressure Ridge



Source: Blanchet (1998), Can. J. Civ. Eng.

Characterization of Ice Regime

- Ice cover near Shtokman June 1998
- Note that ice cover near Shtokman GCF not an annual event



Characterization of Ice Regime

- Unique to each geographic location
 - Beaufort Sea
 - All ice types
 - Sakhalin Island
 - No multi-year
 - Severely ridged first year
 - Stamukha (grounded rubble)
 - Fast moving
 - Barents Sea
 - First year ice
 - Multi-year (depending on location)
 - Icebergs / ice island fragments

Characterization of Ice Regime

- Unique to each geographic location
 - Caspian Sea
 - No multi-year
 - Level ice ~ 0.5m
 - Severe rafting > 2m
 - Stamukha (grounded rubble)
 - Sudden rapid movements, directional changes
 - Grand Banks
 - Icebergs
 - Occasional Pack Ice (~1 in 5 years)

Design Methodology



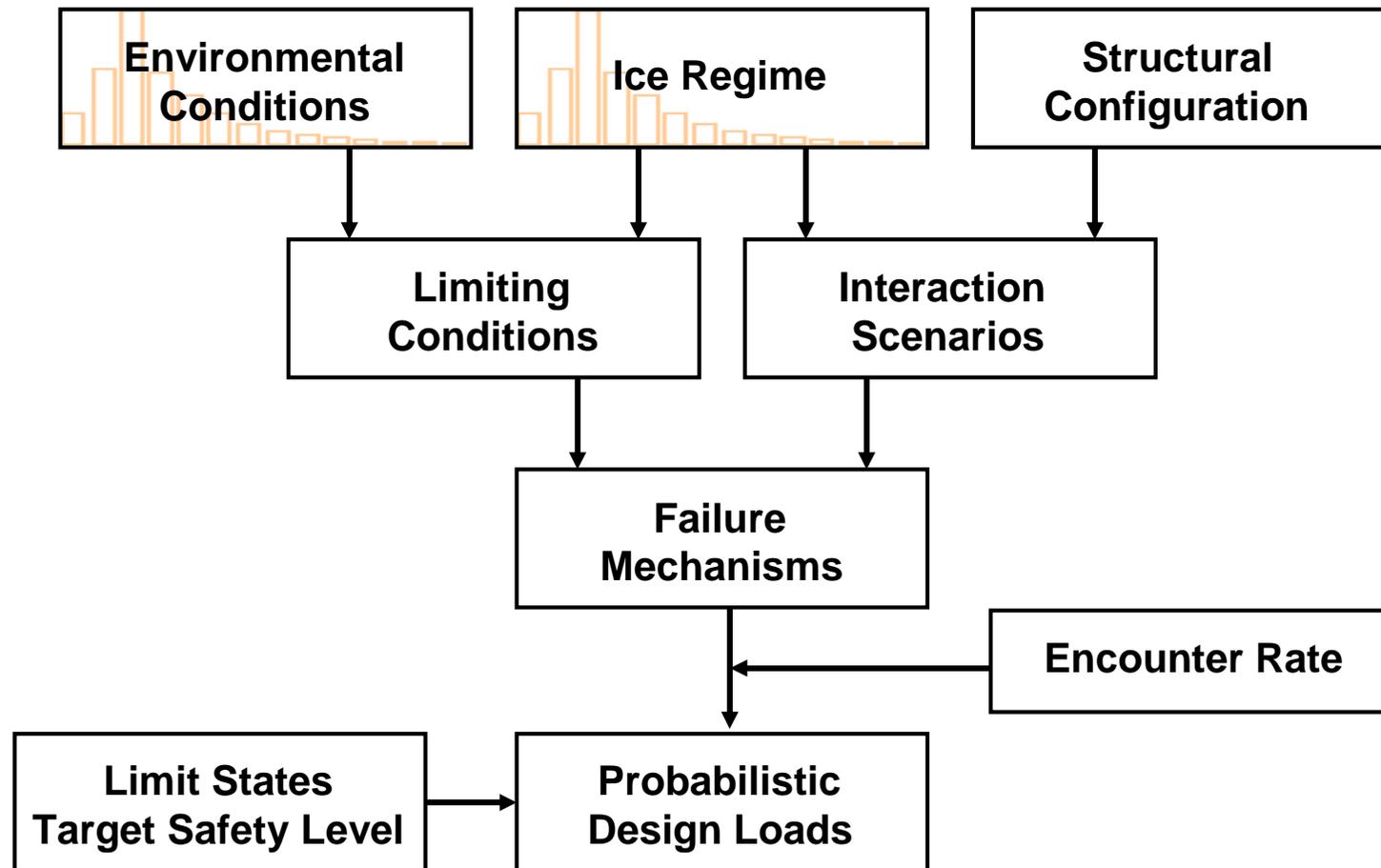
- Sea Ice Occurrence
 - Ice types, concentration, floe size, thickness, drift speed
- Ice - Structure Interaction
 - structure size & shape
 - Ice failure / clearing mechanisms,
 - Ice strength
- Risk Mitigation
 - Icebreaking
- Global Loads
 - **Limit stress** – ice failure (sheet, ridge)
 - **Limit energy** – kinetic energy in ice
 - **Limit force** – wind/wave driving force
- Local Loads
- Structure Design
 - Foundation lateral resistance
 - Foundation bearing resistance
 - Structural Integrity

Design Loads

- Design Load Methodology
 - Deterministic
 - 100 year parameter inputs into engineering models
 - Estimate of 100 year loads may not be accurate
 - Typically overly conservative
 - Good for preliminary design
 - Probabilistic
 - Same engineering models as deterministic method
 - Developed distributions for input parameters giving variability in design loads
 - Accurate 100, 1000, 10,000 year loads
 - Detailed design

Design Load

- Probabilistic Approach



Safety Considerations

- Target Safety Levels (CAN/CSA-S471-04)
 - Ice loading

| Safety Classes | Consequences of Failure | Target Annual Reliability Level |
|-----------------------|--|--|
| Safety Class 1 | Great risk to life or high potential for environmental pollution or damage | 10⁻⁵ |
| Safety Class 2 | Small risk to life and low potential for environmental pollution or damage | 10⁻³ |

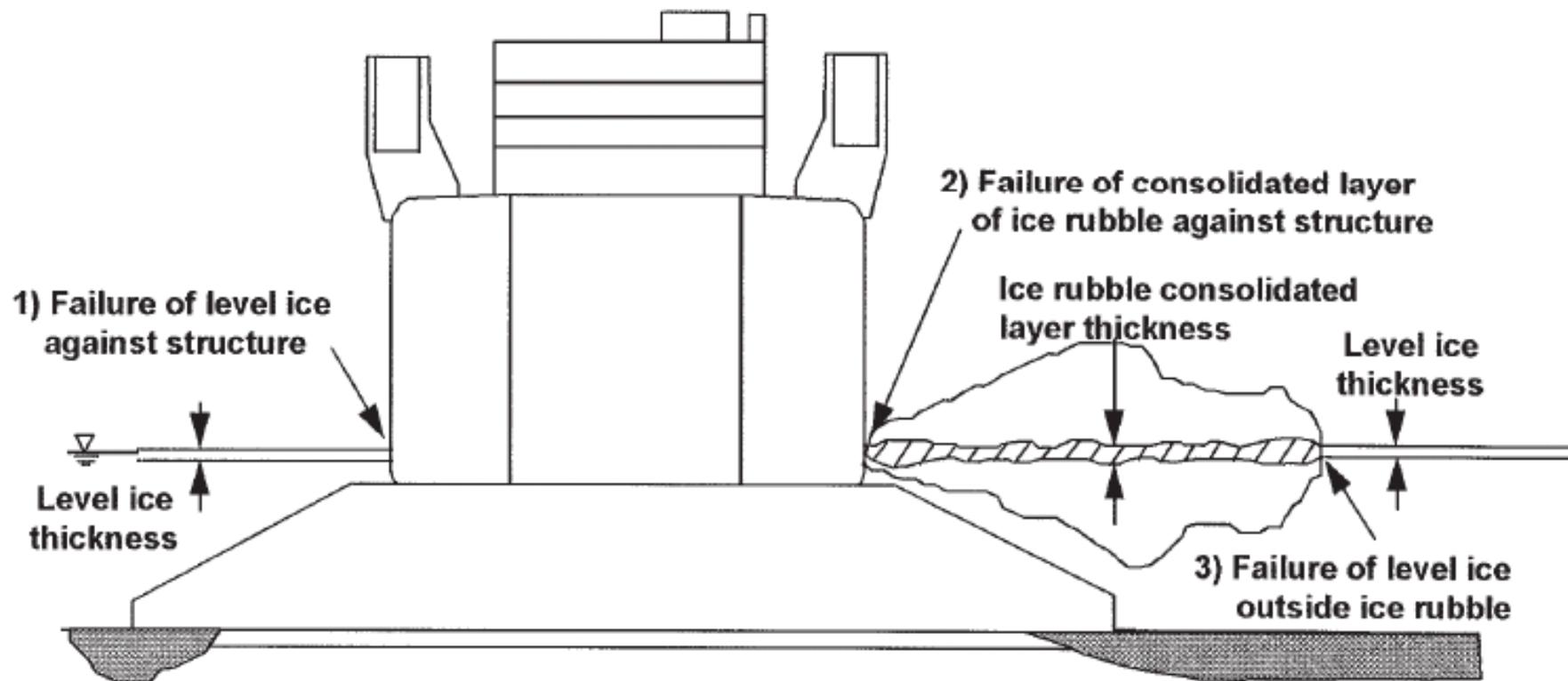
Design Loads

- Annual exceedence probabilities (CAN/CSA-S471-04)
 - Ice loading

| Load Type | Safety Class 1 | | Structure Design Approach |
|---|-------------------------------------|-------------|--|
| | Annual Exceedence Probability P_E | Load Factor | |
| Specified loads, E_g based on frequent environmental events | 10^{-2} | 1.35 | Elastic or very limited damage |
| Specified loads, E_r based on rare environmental events | 10^{-4} | 1.0 | Ultimate Limit States (allow damage but require repairs) |

Ice Structure Interaction

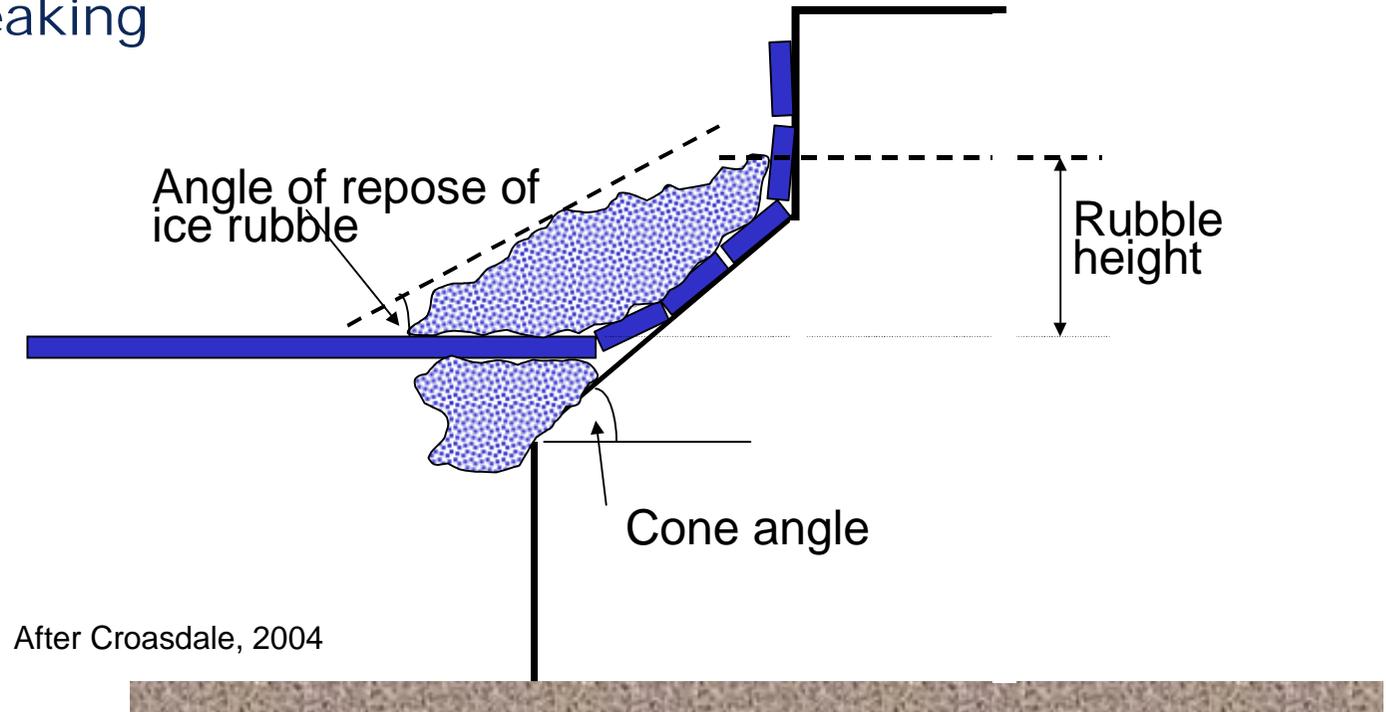
- First year ice interactions



Ice Structure Interaction

- Sloping Structure

- Upward breaking
- level ice
- ridge

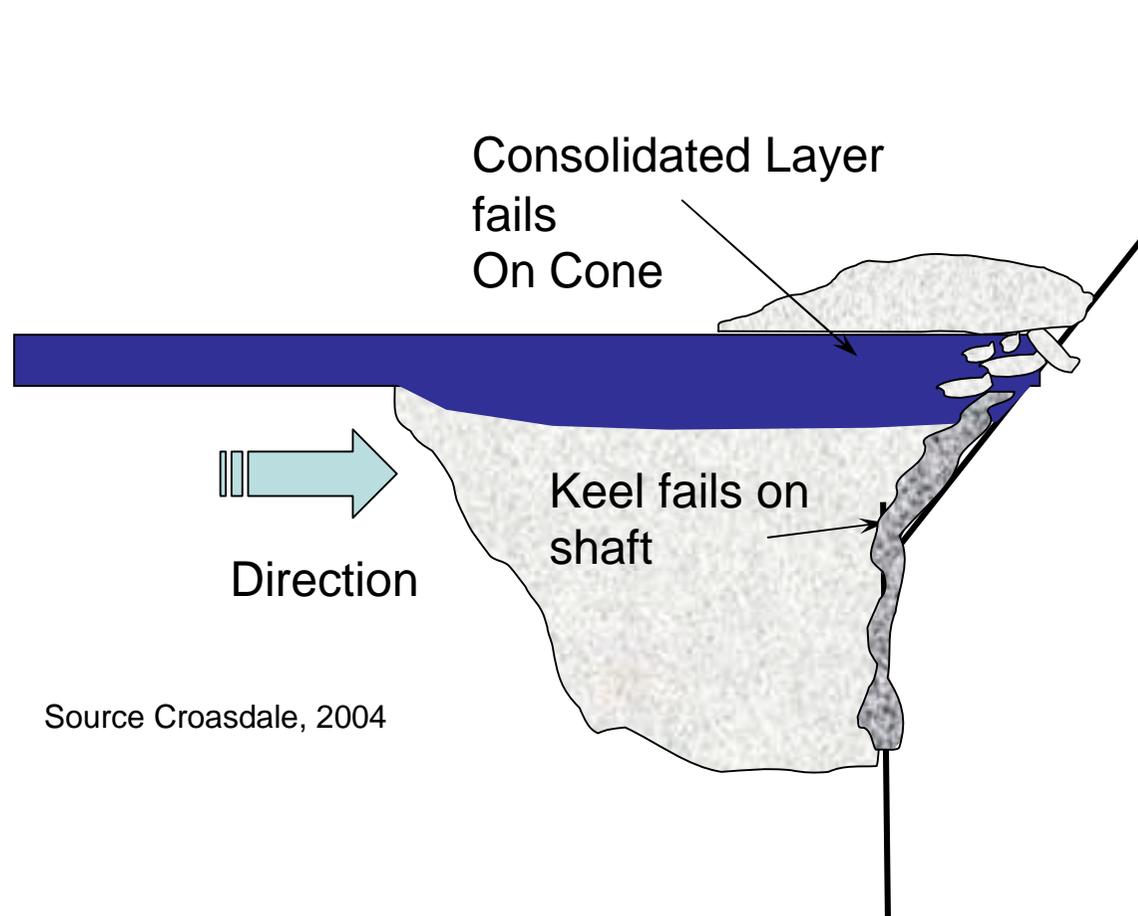


- Forces

- Flexure failure, failure of rubble, pushing through rubble, lift rubble and ride up the slope, rotate block

Ice Structure Interaction

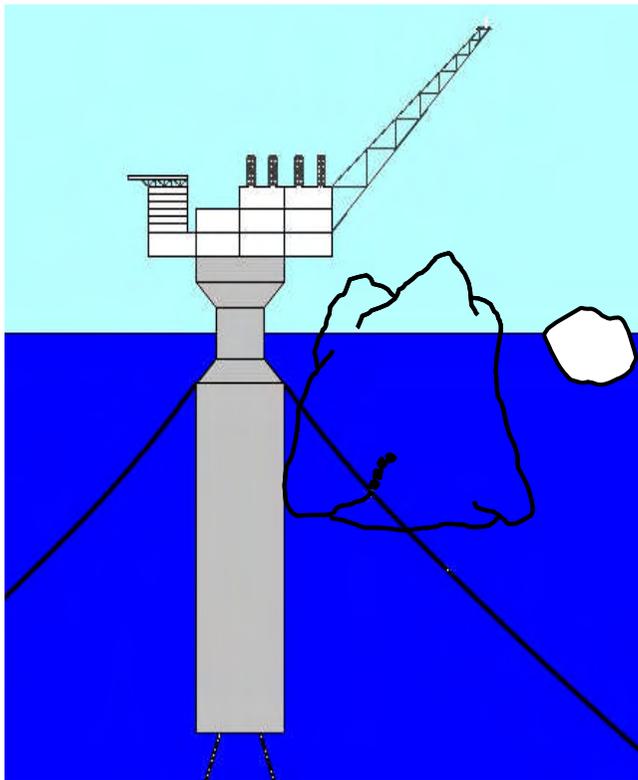
- Sloping structure
 - Ridge failure



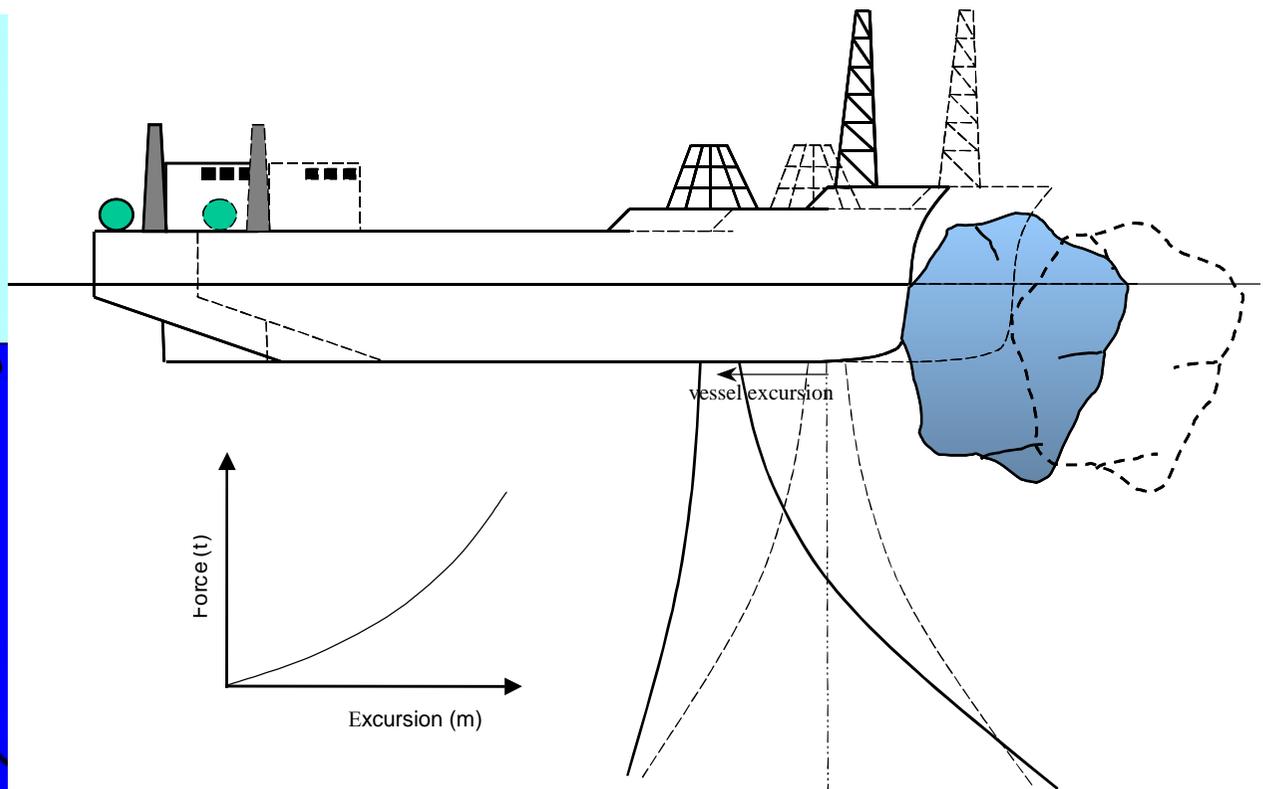
Source Croasdale, 2004

Ice Structure Interaction

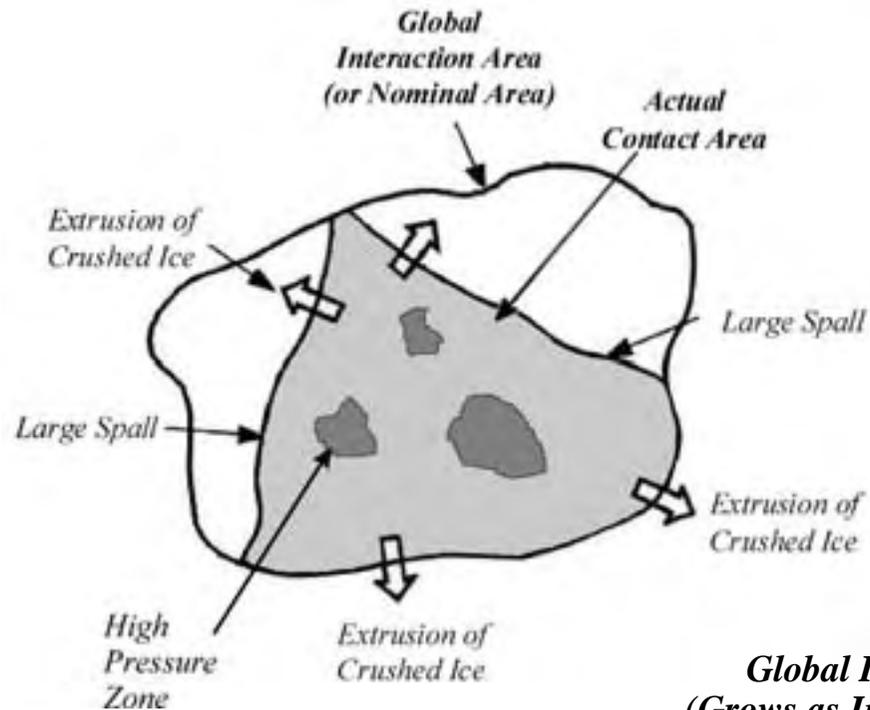
- Iceberg Impact Loads
 - Contact location
 - Localized crushing



After Hydro RAO, 2007



Ice Structure Interaction

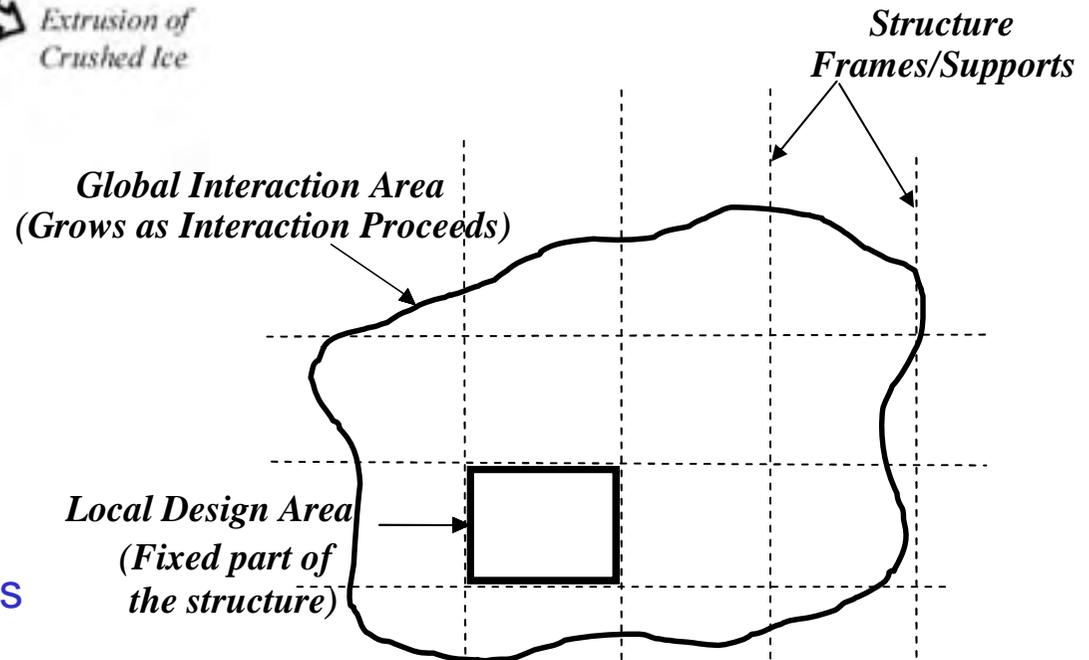


GLOBAL LOADS

- Foundation design
- Overturning moment
- Web frames

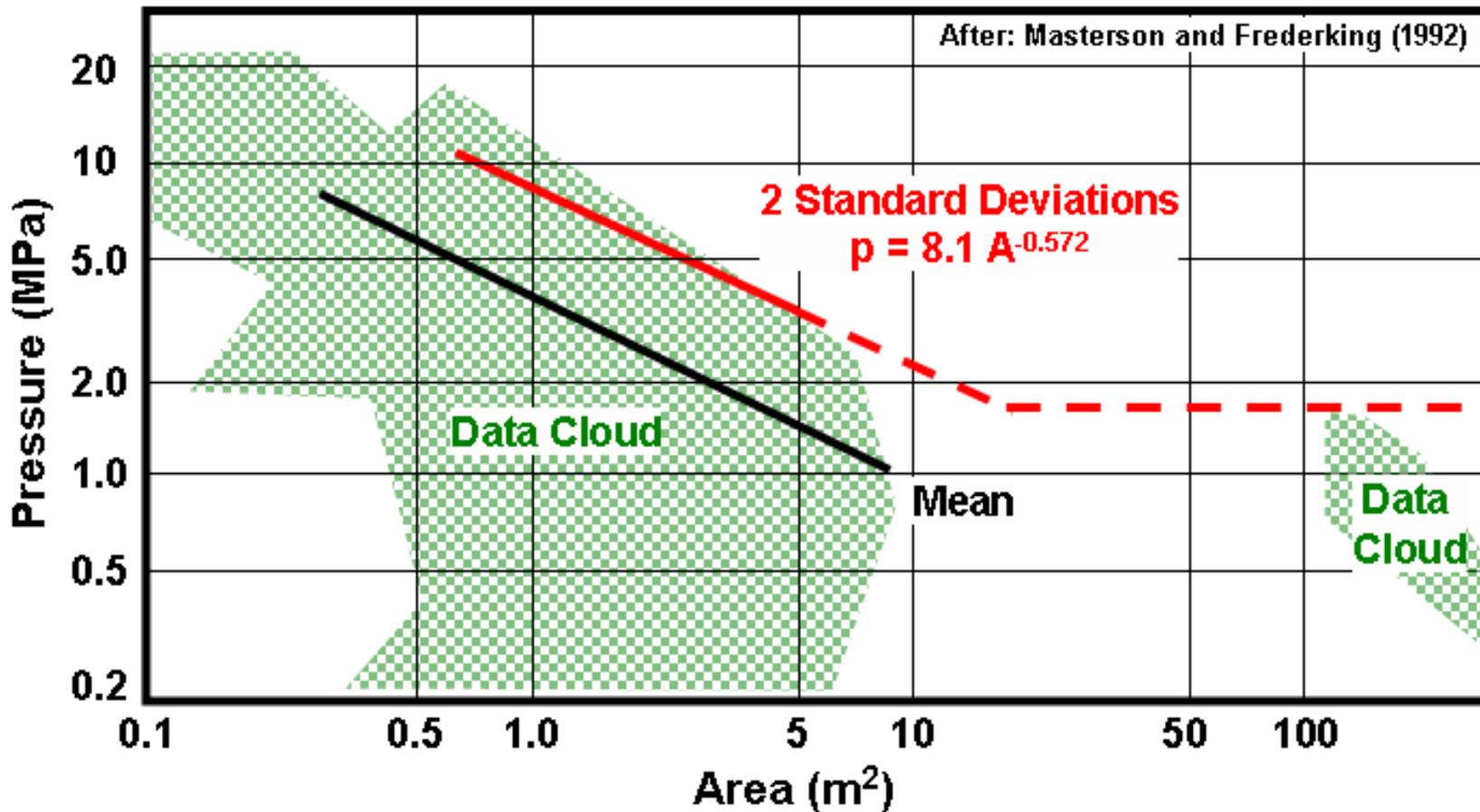
LOCAL LOADS

- Hull structure
- Shell, & stiffeners



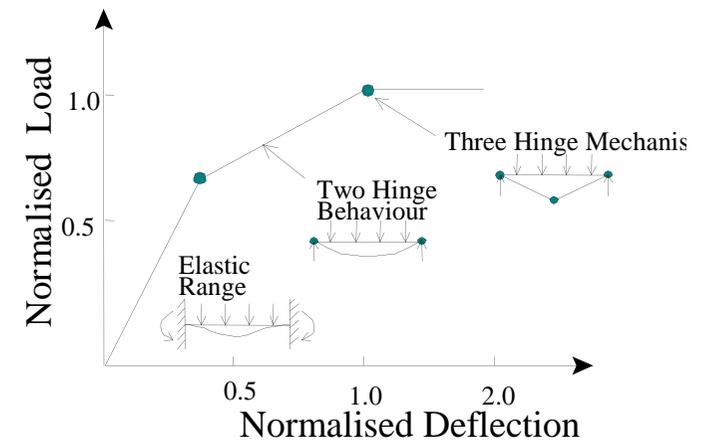
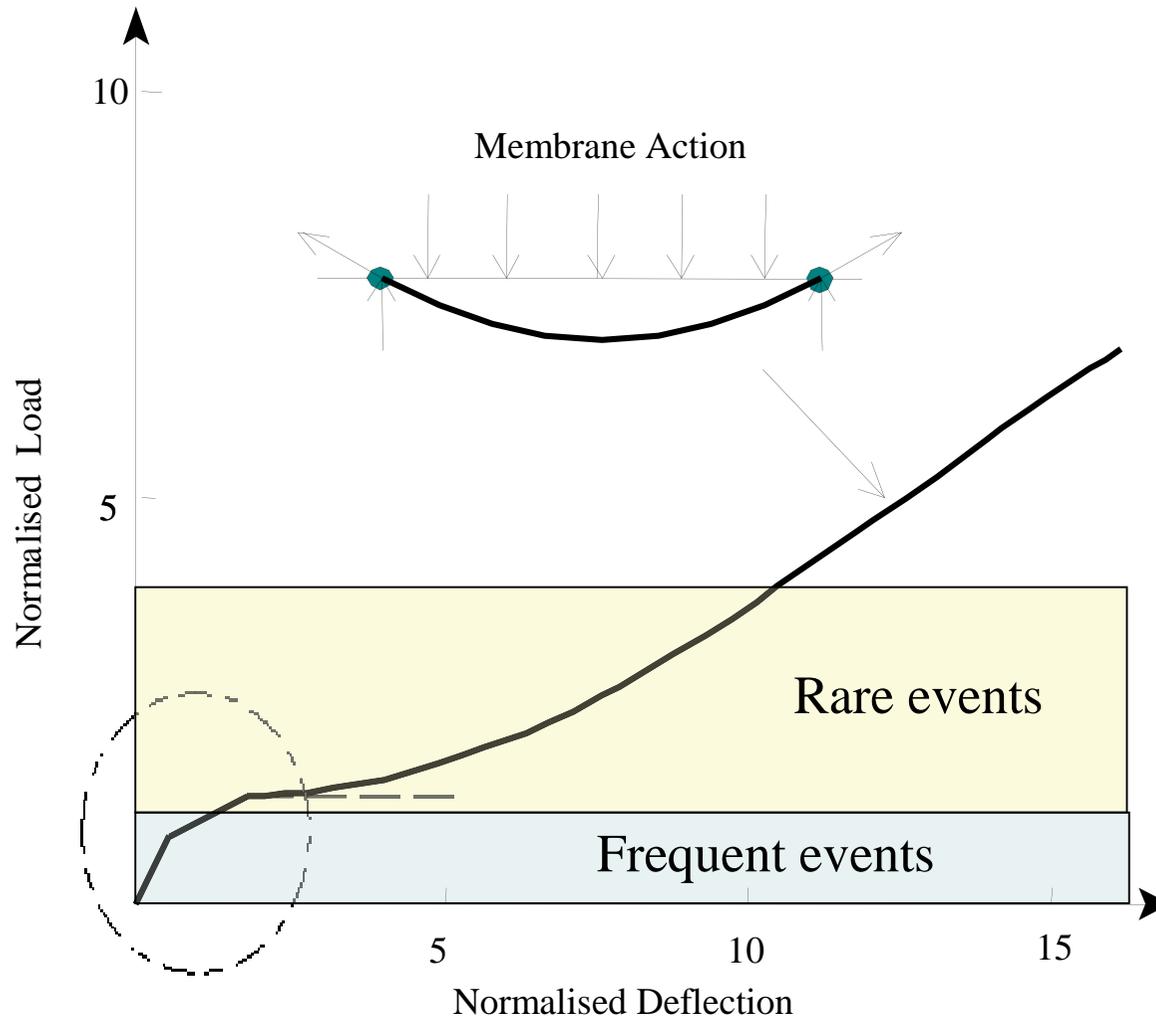
Ice Strength

- Pressure Area Data – scale effects



Structural Design

- Structural Design Philosophy



Risk Mitigation

Ice detection
Icebreaking
Iceberg towing
Disconnection

Risk Mitigation - Ice Management

- Icebreaker support
 - Extend operational season of floating drill rig (i.e. Kulluk)
 - Relieve pressures in confining pack conditions
 - Push extreme features away from rigs

