

Table 3-1-40(end)

mm

Items		Allowable limits	Method of treatment
Repairing welding by insert piece for composite unit	Minimum length of insert piece. $L_{\min}$	300	Welding procedure: ① → ② → ③ → ④

### 1.8 Principal dimensions and deformation

1.8.1 Deviation of principal dimensions is to be kept within the limits as defined in table 3-1-41.

Table 3-1-41

mm

Items	Standard range	Allowable limits	Remarks
Overall length or length between perpendiculars. L	$\pm L/1000$	Not specified	
Moulded breadth, B	$\pm B/1000$	Not specified	
Moulded depth, D	$\pm D/1000$	Not specified	

1.8.2 Deformation of hull form is to be kept within the limits as defined in table 3-1-42.

Table 3-1-42

mm

Items			Standard range	Allowable limits	Remarks
Deflection of keel centerline	Within whole length between fore and aft peak tanks		$\pm 25$	$\pm 35$	
	Distance between adjacent transverse bulkheads		$\pm 15$	$\pm 20$	
Warping-up	Cocking-up of bow, h		$\pm 30$	$\pm 40$	