

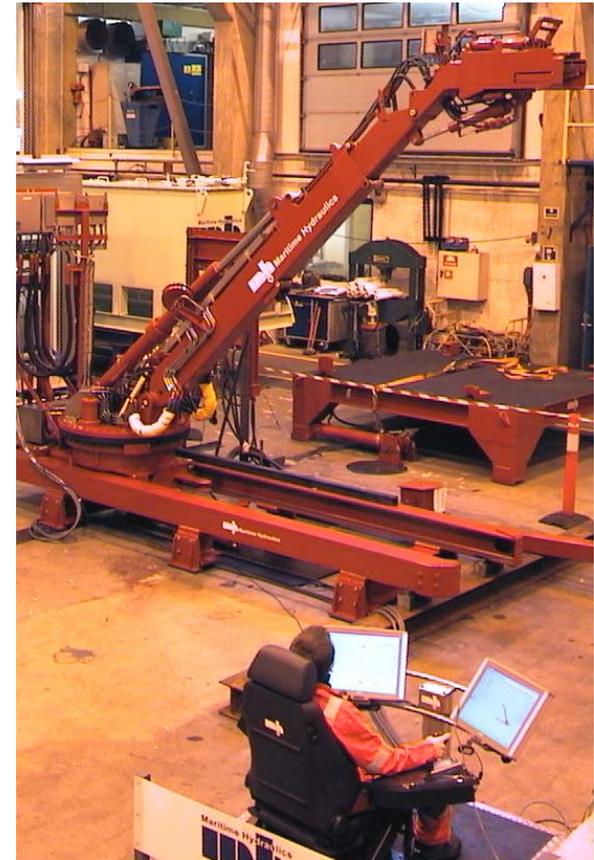
## Fig. 1 - Equipment Testing

- FAT Tests

- Screen System
- Drillers Operation Chair
- Equipment Testing
  - MH Equipment
  - Other Suppliers

- Integration Tests

- Communication /Interfaces
- Connect Drillers cabin with Local Instrument Rooms
- MH's Workshop/LAB

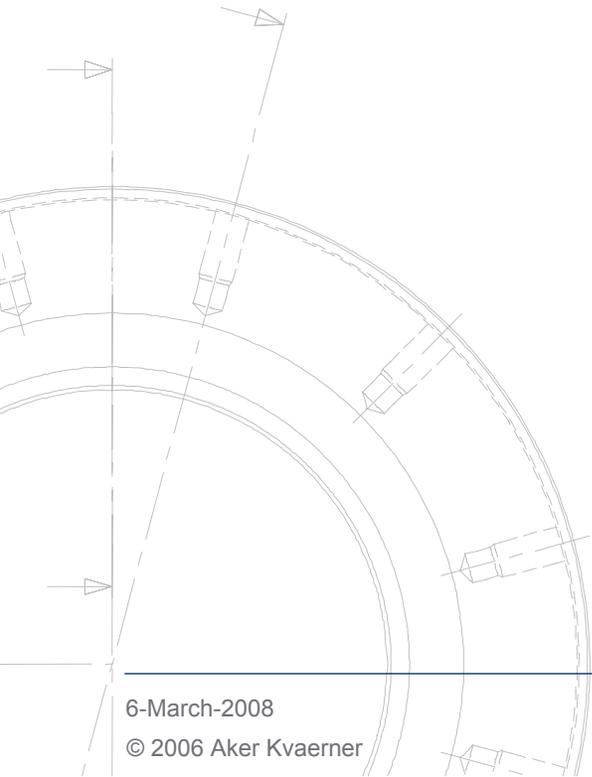




# Testing and Commissioning

## ■ Level 2

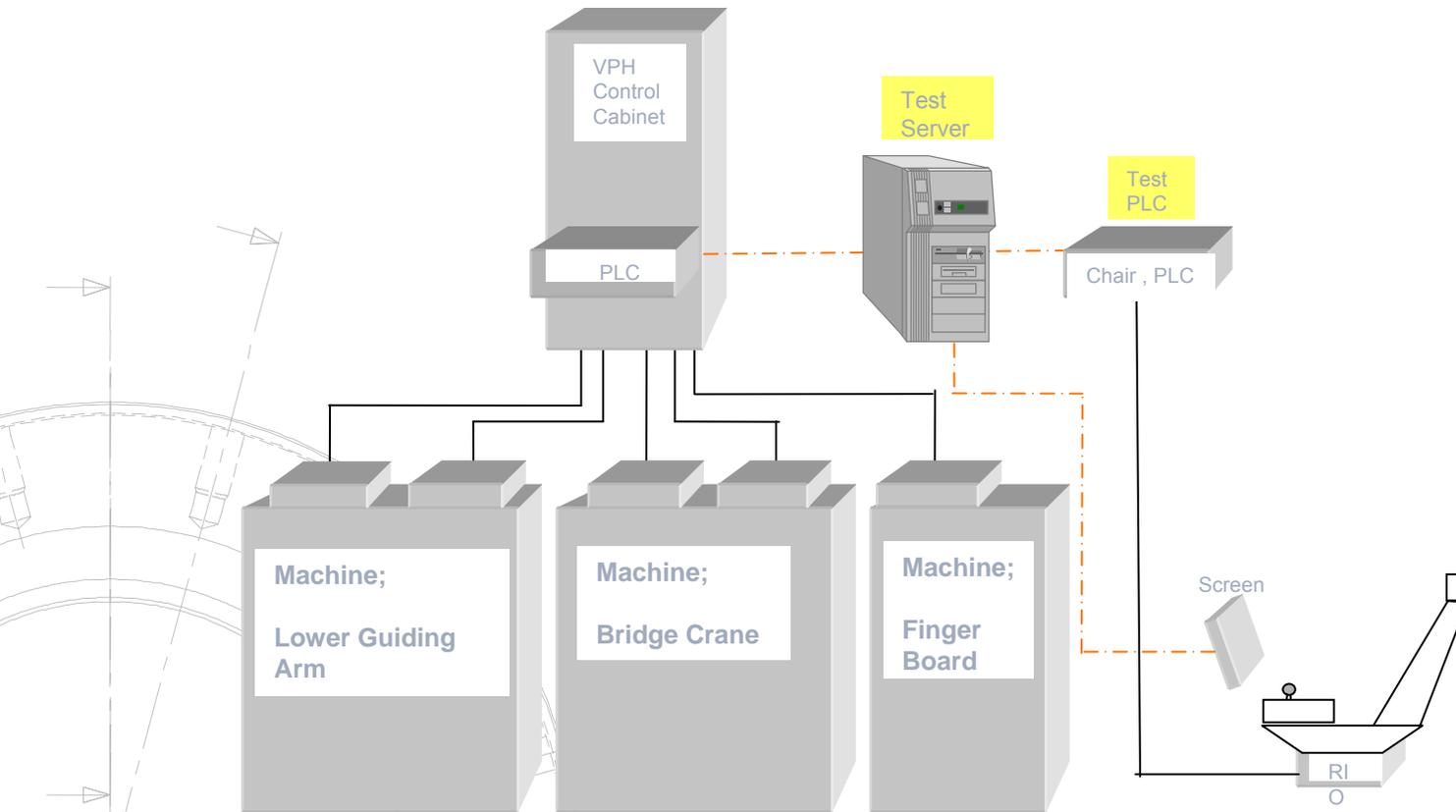
- Testing of actual PLC's for each machine into the actual control system. Ref. fig. 2.





## Fig. 2 – FAT of LGA, BRC & Finger Board with Control System

Including PLC's, DrillView server, Chair





## ■ Level 3

- All PLC's connected and a complete simulation to be done. Ref. fig. 3.

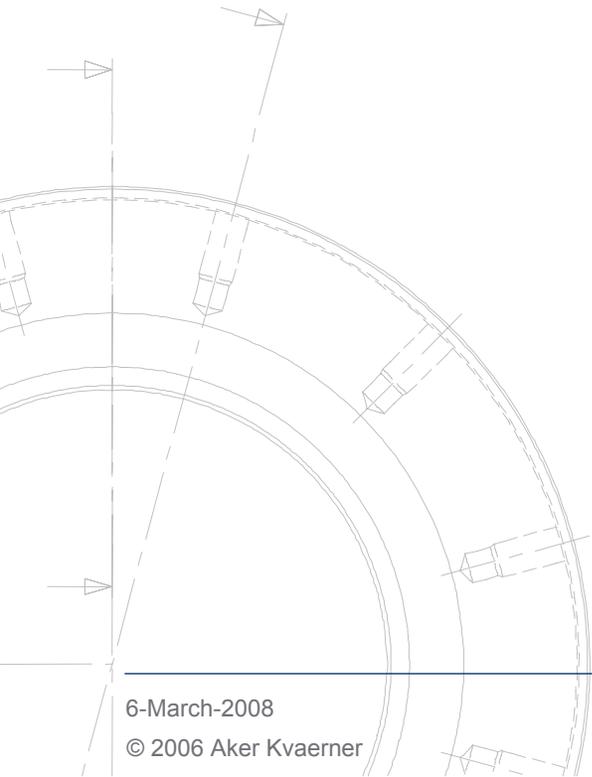
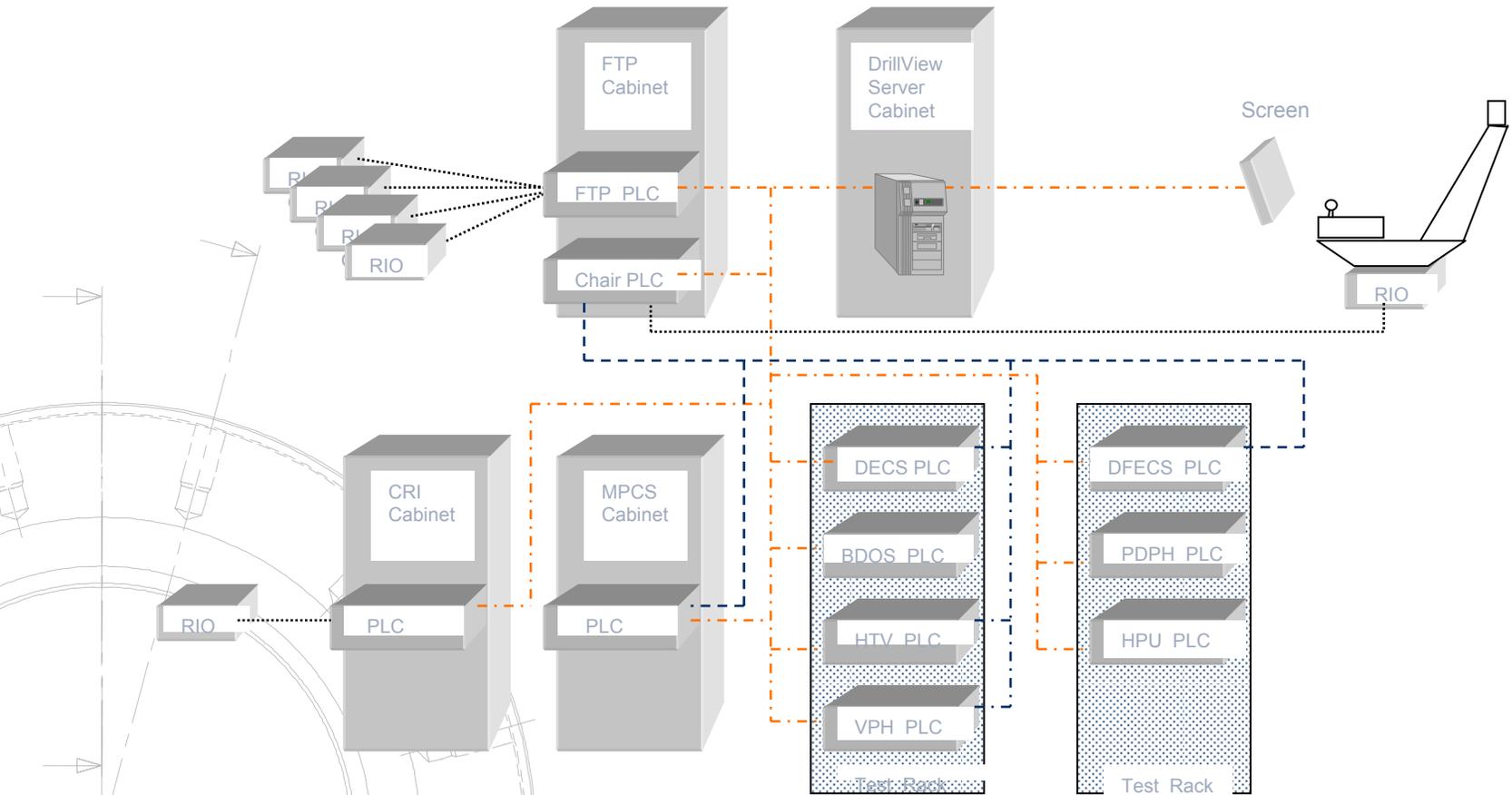




Fig. 3 – LAB test set-up for simulation and FAT

--- Chair network  
 - - - Main network

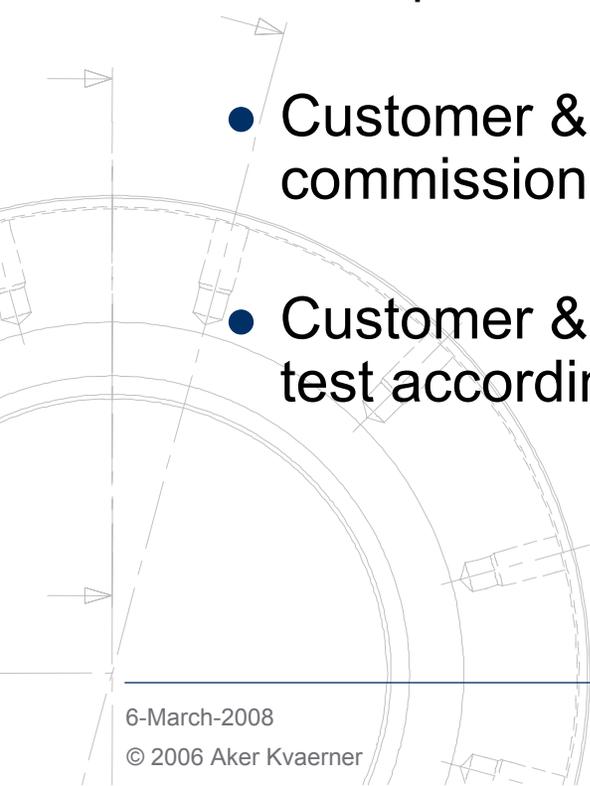
Including PLC's, RIO's, DrillView Server, Chair





## ■ Level 4

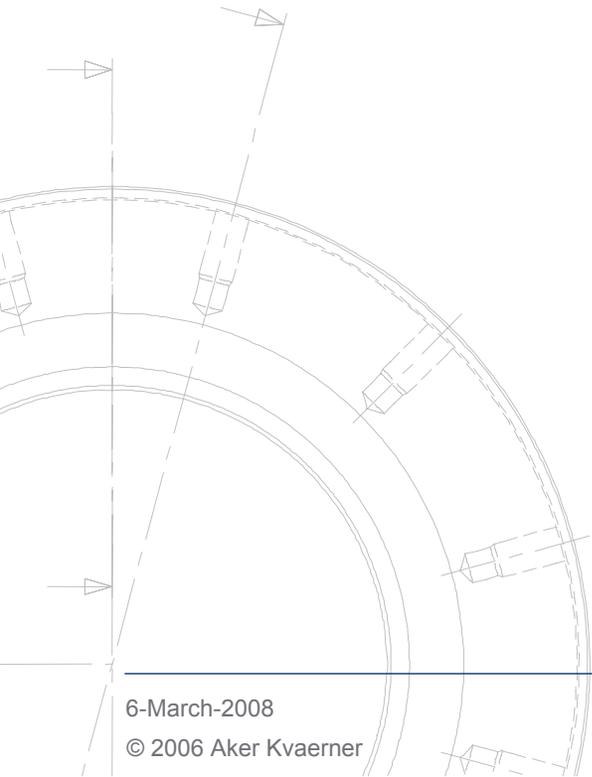
- MC complete
  - Yard to complete MC Dossier, AKMH can supervise
- Customer & AKMH can complete the commission work according to figure 4
- Customer & AKMH can complete the integration test according to figure 4





- Commissioning & Integration test to be performed according to procedures

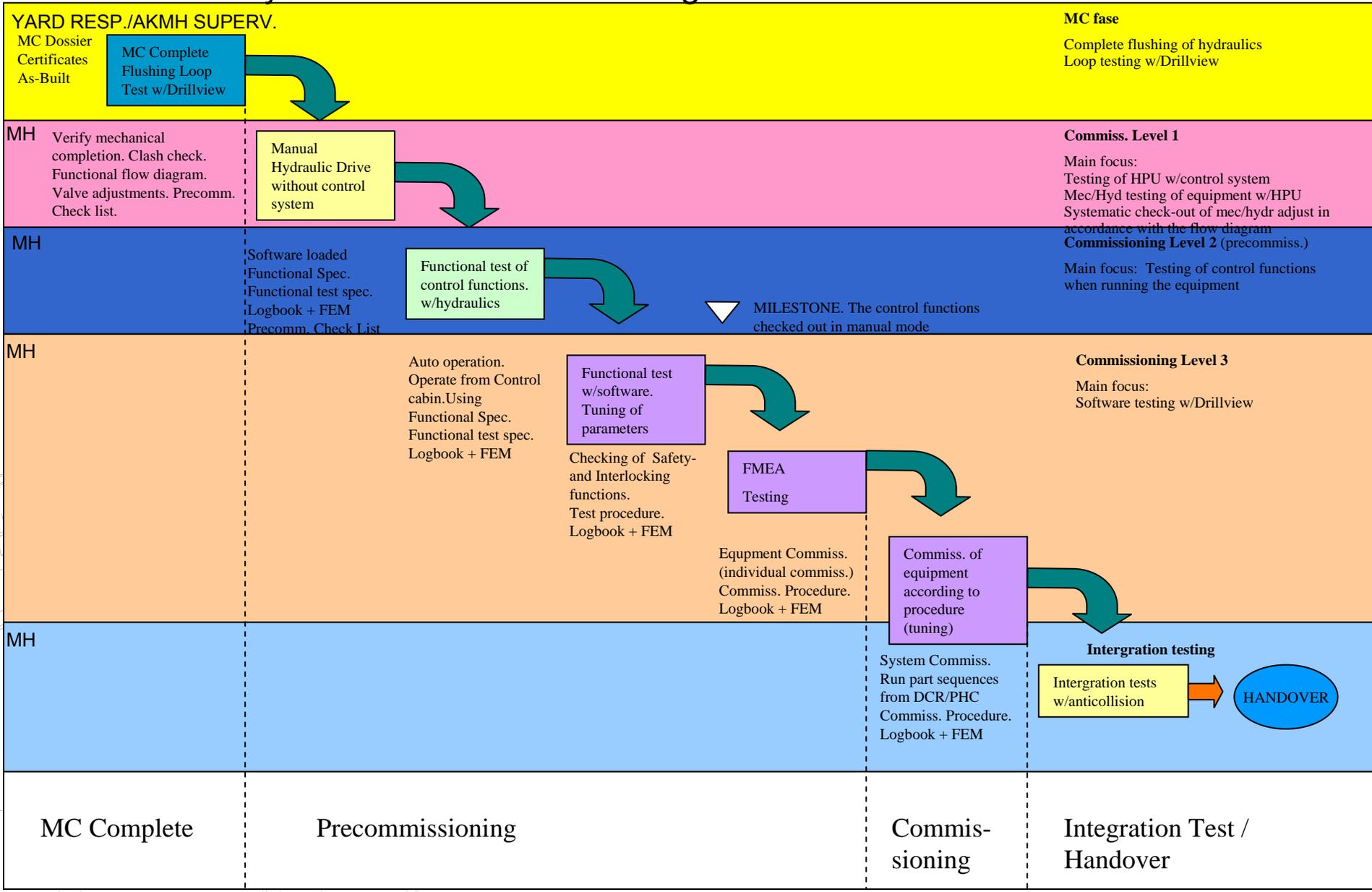
**Note:** Control system and all equipment will be involved in these operations.



# Fig. 4 – Commissioning Levels

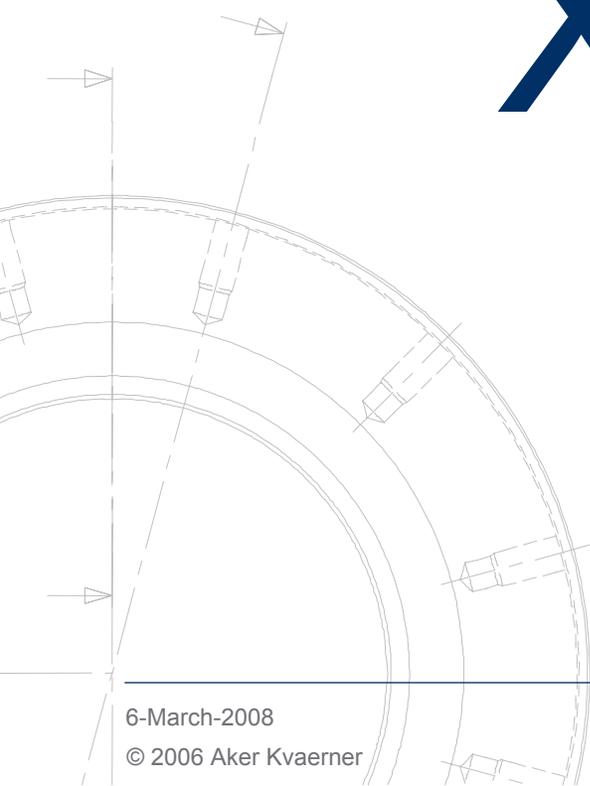


## Key Activities – Commissioning Phase





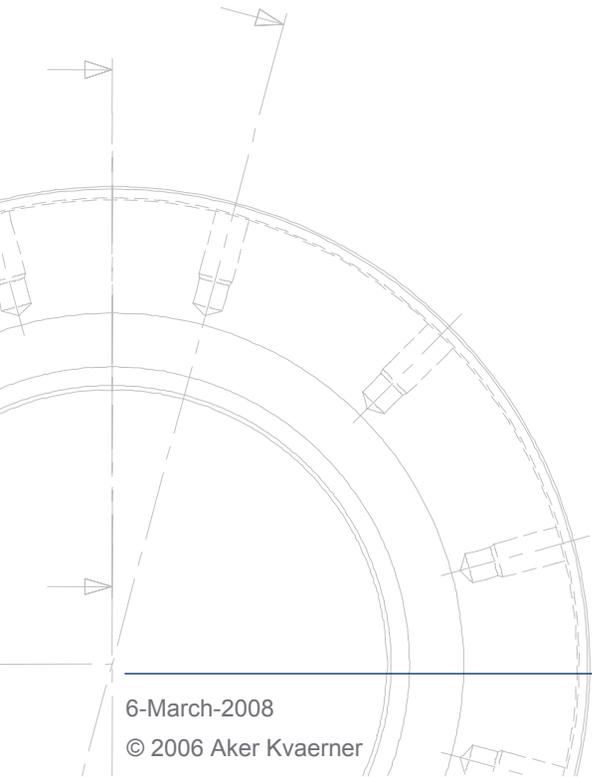
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