



RULES FOR  
CLASSIFICATION OF  
**SHIPS**

SHIPS IN OPERATION

PART 7 CHAPTER 1

# SURVEY REQUIREMENTS

JULY 2008

CONTENTS	PAGE
Sec. 1 General Requirements .....	5
Sec. 2 Annual Surveys Extent – Main Class .....	16
Sec. 3 Intermediate Surveys Extent – Main Class .....	24
Sec. 4 Renewal Surveys Extent – Main Class .....	28
Sec. 5 Miscellaneous Main Class Surveys .....	60
Sec. 6 Optional Class Notation Surveys .....	64
Sec. 7 Optional Class Notation Surveys – Continued .....	75
Sec. 8 Alternative Survey Arrangements .....	78
Sec. 9 Surveys Performed by Approved Companies .....	81

DET NORSKE VERITAS

Veritasveien 1, NO-1322 Høvik, Norway Tel.: +47 67 57 99 00 Fax: +47 67 57 99 11

# CHANGES IN THE RULES

## General

The present edition of the rules includes additions and amendments decided by the Board in June 2008 and supersedes the January 2008 edition of the same chapter.

The rule changes come into force as indicated below.

This chapter is valid until superseded by a revised chapter. Supplements will not be issued except for an updated list of minor amendments and corrections presented in Pt.0 Ch.1 Sec.3. Pt.0 Ch.1 is normally revised in January and July each year.

Revised chapters will be forwarded to all subscribers to the rules. Buyers of reprints are advised to check the updated list of rule chapters printed Pt.0 Ch.1 Sec.1 to ensure that the chapter is current.

## Main changes coming into force 1 January 2009

### • Sec.1 General Requirements

— In Sub-section A600, 15 years interval for the complete survey: "Shaft - propeller connection flanged" has been introduced.

### • Sec.2 Annual Survey Extent – Main Class

- Items A203 and A204 have been updated, and a new item C114 have been added giving annual survey requirements for Fuel Cell Installations.
- Item C201, verification at Annual Survey that a small scale fire

test has been carried out by service supplier for alcohol resistant fluorine protein based foam concentrates, has been included.

### • Sec.3 Intermediate Surveys Extent – Main Class

— A new item C104 has been added giving intermediate survey requirements for Fuel Cell Installations.

### • Sec.4 Renewal Surveys Extent – Main Class

— A new item C116 has been added giving renewal survey requirements for Fuel Cell Installations.

## Significant editorial changes coming into force with immediate effect

### • Sec.4 Renewal Surveys Extent – Main Class

— A new item B124 has been added to comply with revision 3 of IACS UR A2 – Shipboard fittings and supporting hull structures associated with towing and mooring on conventional vessels.

## Corrections and Clarifications

In addition to the above stated rule requirements, a number of corrections and clarifications have been made to the existing rule text.

Comments to the rules may be sent by e-mail to [rules@dnv.com](mailto:rules@dnv.com)

For subscription orders or information about subscription terms, please use [distribution@dnv.com](mailto:distribution@dnv.com)

Comprehensive information about DNV and the Society's services is found at the Web site <http://www.dnv.com>

© Det Norske Veritas

Computer Typesetting (FM+SGML) by Det Norske Veritas

Printed in Norway

If any person suffers loss or damage which is proved to have been caused by any negligent act or omission of Det Norske Veritas, then Det Norske Veritas shall pay compensation to such person for his proved direct loss or damage. However, the compensation shall not exceed an amount equal to ten times the fee charged for the service in question, provided that the maximum compensation shall never exceed USD 2 million.  
In this provision "Det Norske Veritas" shall mean the Foundation Det Norske Veritas as well as all its subsidiaries, directors, officers, employees, agents and any other acting on behalf of Det Norske Veritas.

## CONTENTS

<b>SEC. 1 GENERAL REQUIREMENTS ..... 5</b>	<b>SEC. 4 RENEWAL SURVEYS EXTENT – MAIN CLASS..... 28</b>
<b>A. General.....5</b> A 100 Definitions.....5 A 200 Periodical surveys.....7 A 300 Survey of special equipment and systems installed.....7 A 400 Postponement of periodical surveys.....7 A 500 Survey of ships out of commission.....7 A 600 Survey schedules.....7 <b>B. Hull and Equipment.....11</b> B 100 Conditions for survey and access to structures.....11 B 200 Survey extent.....12 B 300 Special consideration.....12 B 400 Repair of structural damage or deterioration.....13 B 500 Survey programme for ships subject to Enhanced Survey Programme (class notation <b>ESP</b> ).....13 B 600 Documentation on board ships subject to Enhanced Survey Programme (class notation <b>ESP</b> ).....13 <b>C. Machinery and Systems.....14</b> C 100 Maintenance and preparation for survey.....14 C 200 Shaft alignment.....14 C 300 Replacement of machinery components.....14 C 400 Machinery verification.....14 C 500 Gas turbine installations.....14 C 600 Ships with boilers.....14 C 700 Survey of special components.....14	<b>A. General Requirements..... 28</b> A 100 General.....28 A 200 Review of documentation, operational instruments, signboards and markings.....28 <b>B. Hull and Equipment..... 28</b> B 100 General - all ships.....28 B 200 General dry cargo ships subject to Extended Hull Survey Requirements (EHSR) – additional requirements.....31 B 300 Dry bulk cargo ships subject to Enhanced Survey Programme (class notation <b>ESP</b> ) – additional requirements.....31 B 400 Oil and chemical tankers subject to Enhanced Survey Programme (class notation <b>ESP</b> ) – additional requirements.....32 B 500 Liquefied gas tankers – additional requirements.....32 <b>C. Machinery and Systems..... 33</b> C 100 General - all ships.....33 C 200 Oil and chemical tankers – additional requirements.....35 C 300 Liquefied gas tankers – additional requirements.....36 <b>D. Tables of Close-Up Examination and Thickness Measurements..... 36</b> D 100 General - All ships.....36 D 200 General dry cargo ships subject to Extended Hull Survey Requirements (EHSR).....36 D 300 Single side skin bulk carriers subject to Enhanced Survey Programme (class notation <b>ESP</b> ).....36 D 400 Double side skin bulk carriers subject to Enhanced Survey Programme (class notation <b>ESP</b> ).....36 D 500 Single hull oil tankers subject to Enhanced Survey Programme (class notation <b>ESP</b> ).....36 D 600 Double hull oil tankers subject to Enhanced Survey Programme (class notation <b>ESP</b> ).....36 D 700 Chemical tankers subject to Enhanced Survey Programme (class notation <b>ESP</b> ).....36 <b>E. Table of survey methods for machinery..... 58</b> E 100 General.....58
<b>SEC. 2 ANNUAL SURVEYS EXTENT – MAIN CLASS..... 16</b>	<b>SEC. 5 MISCELLANEOUS MAIN CLASS SURVEYS..... 60</b>
<b>A. General Requirements.....16</b> A 100 General.....16 A 200 Review of documentation, operational instruments, signboards and markings.....16 <b>B. Hull and Equipment.....16</b> B 100 General - all ships.....16 B 200 General dry cargo ships subject to Extended Hull Survey Requirements (EHSR) – additional requirements.....18 B 300 Dry bulk cargo ships subject to Enhanced Survey Programme (class notation <b>ESP</b> ) – additional requirements.....18 B 400 Oil and chemical tankers subject to Enhanced Survey Programme (class notation <b>ESP</b> ) – additional requirements.....19 B 500 Liquefied gas tankers – additional requirements.....19 <b>C. Machinery and Systems.....19</b> C 100 General - all ships.....19 C 200 Oil and chemical tankers – additional requirements.....22 C 300 Liquefied gas tankers – additional requirements.....22	<b>A. Bottom Surveys..... 60</b> A 100 General.....60 A 200 Rudder with attachments and bearings.....60 A 300 Propeller with attachments.....60 A 400 Thrusters.....60 A 500 Bottom survey afloat.....60 <b>B. Propeller Shaft Survey..... 61</b> B 100 General.....61 <b>C. Propeller Connection Survey..... 61</b> C 100 General.....61 <b>D. Survey of Geared Thrusters for Main Propulsion and DYNPOS..... 61</b> D 100 General.....61 <b>E. Survey of Podded Thrusters for Main Propulsion and DYNPOS..... 62</b> E 100 General.....62 E 200 Scheduled surveys.....62 <b>F. Boiler Survey..... 62</b> F 100 General.....62 <b>G. Thermal Oil Heater Survey..... 63</b> G 100 General.....63
<b>SEC. 3 INTERMEDIATE SURVEYS EXTENT – MAIN CLASS..... 24</b>	<b>SEC. 6 OPTIONAL CLASS NOTATION SURVEYS 64</b>
<b>A. General Requirements.....24</b> A 100 General.....24 A 200 Review of documentation, operational instruments, signboards and markings.....24 <b>B. Hull and Equipment.....24</b> B 100 General - all ships.....24 B 200 General dry cargo ships subject to Extended Hull Survey Requirements (EHSR) - additional requirements.....24 B 300 Dry bulk cargo ships subject to Enhanced Survey Programme (class notation <b>ESP</b> ) – additional requirements.....25 B 400 Oil and chemical tankers subject to Enhanced Survey Programme (class notation <b>ESP</b> ) – additional requirements.....26 B 500 Liquefied gas tankers - additional requirements.....26 <b>C. Machinery and Systems.....26</b> C 100 General - All ships.....26 C 200 Oil and chemical tankers – additional requirements.....26 C 300 Liquefied gas tankers – additional requirements.....27	<b>A. Fire Fighting Installations..... 64</b> A 100 General.....64 A 200 Complete survey (2.5 years).....64 <b>B. Well Stimulation Installations..... 64</b> B 100 General.....64

B 200	Annual survey .....	64	<b>T. Arrangements for Carriage of Refrigerated Containers</b>	<b>73</b>	
B 300	Complete survey (5 years) .....	64	T 100	General .....	73
<b>C. Reception Systems for Recovered Oil.....</b>	<b>64</b>		T 200	Complete survey (5 years) .....	73
C 100	General .....	64	<b>U. NAV-O Class Notation .....</b>	<b>73</b>	
C 200	Complete survey (2.5 years) .....	64	U 100	General .....	73
<b>D. Refrigerated Cargo Plants .....</b>	<b>64</b>		U 200	Complete survey (5 years) .....	73
D 100	General .....	64	<b>V. Vibration Class.....</b>	<b>73</b>	
D 200	Annual survey .....	65	V 100	General .....	73
D 300	Complete survey (5 years) .....	65	V 200	Complete survey (5 years) .....	73
D 400	Survey in loading port, upon request .....	65	<b>W. Ballast Water Management .....</b>	<b>73</b>	
<b>E. Arrangement for Carriage of Dangerous Goods .....</b>	<b>66</b>		W 100	General .....	73
E 100	General .....	66	W 200	Annual Survey.....	73
E 200	Complete survey (5 years) .....	66	<b>X. Emergency Propulsion .....</b>	<b>73</b>	
<b>F. Shipboard Cranes .....</b>	<b>66</b>		X 100	Application .....	73
F 100	General .....	66	X 200	Complete survey (2.5 years) .....	73
F 200	Annual survey .....	66	<b>Y. Winterized Vessels .....</b>	<b>73</b>	
F 300	Complete survey (5 years) .....	66	Y 100	General .....	73
<b>G. Cable Laying Installations .....</b>	<b>66</b>		Y 200	Annual survey .....	74
G 100	General .....	66	<b>SEC. 7 OPTIONAL CLASS NOTATION SURVEYS –</b>	<b>CONTINUED .....</b>	<b>75</b>
G 200	Annual survey .....	66	<b>A. Naval Ships .....</b>	<b>75</b>	
G 300	Complete survey (5 years) .....	66	A 100	General .....	75
<b>H. Helicopter Decks .....</b>	<b>66</b>		A 200	Annual survey - class notation <b>Naval</b> or <b>Naval Support</b> .....	75
H 100	General .....	66	A 300	Annual survey - class notation <b>NAUT- NAVY</b> .....	75
H 200	Complete survey (5 years) .....	66	A 400	Complete survey (5 years) - class notation <b>Naval</b> or <b>Naval Support</b> .....	75
<b>I. Diving Systems .....</b>	<b>67</b>		<b>B. RATE-A - Rating and</b>	<b>Enhanced Technical Standard .....</b>	<b>75</b>
I 100	General .....	67	B 100	General .....	75
I 200	Annual survey .....	67	B 200	Assignment of the class notation .....	75
I 300	Intermediate survey.....	67	B 300	Maintenance of the class notation.....	76
I 400	Complete survey (5 years) .....	67	B 400	Additional requirements for tankers .....	76
I 500	Survey of diving systems 'out of commission' .....	68	B 500	Additional requirements for container ships.....	76
<b>J. De-icing or Anti-icing Systems .....</b>	<b>68</b>		<b>C. NAUTICUS(Operation) .....</b>	<b>77</b>	
J 100	General .....	68	C 100	General .....	77
J 200	Annual survey .....	68	C 200	Assignment of the class notation .....	77
<b>K. Additional Fire Protection Arrangements .....</b>	<b>68</b>		C 300	Retention of the class notation .....	77
K 100	General .....	68	<b>D. PIMS-HULL.....</b>	<b>77</b>	
K 200	Complete survey (2.5 years) .....	68	D 100	Application.....	77
<b>L. Dynamic Positioning Systems and Dynamic Positioning</b>	<b>Systems - Class Entry .....</b>	<b>69</b>	D 200	General .....	77
L 100	General .....	69	D 300	Documentation .....	77
L 200	Annual survey .....	69	D 400	Annual audits .....	77
L 300	Complete survey (5 years) .....	69	D 500	Change of management.....	77
L 400	Annual survey .....	70	<b>E. Easy Cleaning and Easy Loading.....</b>	<b>77</b>	
L 500	Complete survey (5 years) .....	70	E 100	General .....	77
<b>M. Nautical Safety .....</b>	<b>70</b>		E 200	Annual survey - class notation <b>EC</b> .....	77
M 100	General .....	70	E 300	Annual survey - class notation <b>EL</b> .....	77
M 200	Annual survey .....	70	<b>SEC. 8 ALTERNATIVE SURVEY</b>	<b>ARRANGEMENTS .....</b>	<b>78</b>
M 300	Complete survey (5 years) .....	71	<b>A. General.....</b>	<b>78</b>	
<b>N. Hull Monitoring Systems .....</b>	<b>71</b>		A 100	General overview of survey arrangements.....	78
N 100	General .....	71	<b>B. Hull Survey Arrangements .....</b>	<b>78</b>	
N 200	Annual survey .....	71	B 100	Hull Continuous .....	78
<b>O. Vapour Control Systems .....</b>	<b>71</b>		<b>C. Machinery Survey Arrangements .....</b>	<b>78</b>	
O 100	O100 General .....	71	C 100	Machinery Continuous.....	78
O 200	Complete survey (5 years) .....	71	C 200	Machinery PMS (Planned Maintenance System) .....	78
<b>P. Clean Ships.....</b>	<b>71</b>		C 300	Machinery CM (Condition Monitoring) .....	80
P 100	General .....	71	<b>SEC. 9 SURVEYS PERFORMED BY APPROVED</b>	<b>COMPANIES .....</b>	<b>81</b>
P 200	Annual survey .....	71	<b>A. Surveys by Approved Companies or Service Suppliers..</b>	<b>81</b>	
<b>Q. Tailshaft Monitoring .....</b>	<b>72</b>		A 100	Thickness measurements.....	81
Q 100	General .....	72	A 200	Examination of bow, side and stern doors on roll on/ roll off ships.....	81
Q 200	Initial survey .....	72	A 300	Bottom survey afloat.....	81
Q 300	Annual survey .....	72			
<b>R. Fuel Treatment and Condition Systems .....</b>	<b>72</b>				
R 100	General .....	72			
R 200	Annual survey .....	72			
R 300	Complete survey (5 years) .....	73			
<b>S. Loading Computers for Damage Control .....</b>	<b>73</b>				
S 100	General .....	73			
S 200	Annual survey .....	73			

## SECTION 1 GENERAL REQUIREMENTS

### A. General

#### A 100 Definitions

##### 101 Passenger ship:

A ship which carries more than 12 passengers.

*Passenger* is every person other than:

- the master and the members of the crew
- other persons employed or engaged in any capacity on board a ship on the business of that ship
- a child under one year of age

##### 102 General dry cargo ship subject to Extended Hull Survey Requirements (EHSR):

A seagoing self-propelled dry cargo ship of 500 gross tonnage and above carrying solid cargoes, not including the following ships:

- bulk carriers with class notation **ESP** (Enhanced Survey Programme)
- dedicated container carriers
- multipurpose cargo ships specially arranged to carry forestry products (except timber and log carriers), in addition normally arranged to carry containers and other unitized cargoes and bulk parcels, normally designed with box-shaped open-hatch holds with double bottom and double skin for the complete cargo area
- ro-ro cargo ships
- refrigerated cargo ships
- dedicated wood chip carriers
- dedicated cement carriers
- livestock carriers
- deck cargo ships (designed to carry cargo exclusively above deck without any access for cargo below deck).

##### Guidance note:

For ships subject to EHSR a Memo for owner (MO) will be recorded

---e-n-d---of---G-u-i-d-a-n-c-e---n-o-t-e---

##### 103 Bulk carrier:

A ship intended primarily to carry dry cargo in bulk.

Bulk carriers are in general designed with a single deck and hatchways for cargo loading/ unloading, and with cargo holds on a double bottom. The cargo loading/ unloading may be by shipboard lift on/ lift off equipment. Cargo unloading may also be by special shipboard equipment (conveyor belts) for self-discharging. Alternatively cargo loading/ unloading may be by specialised shore-based equipment.

*Single side skin bulk carriers* are in general designed with full breadth cargo holds with top side and lower side (hopper) spaces (for water ballast, or void spaces).

*Double side skin bulk carriers* are in general designed with cargo holds between double sides or separate longitudinal bulkheads, with the side spaces for water ballast or void spaces.

*Combination carriers* are bulk carriers designed with additional facilities for alternative (but not simultaneous) carriage of hazardous bulk liquid cargoes, e.g. ore/ oil carrier.

##### 104 Oil tanker:

A ship intended primarily to carry crude oil and hazardous oil products in bulk (as listed in MARPOL, annex I).

Oil tankers are in general designed with a single deck, and with integral tanks. The cargo loading/ unloading is by way of ship-

board and shore-based pumping and piping equipment.

*Single hull oil tankers* are normally designed with cargo tanks immediately inside the bottom and side shell. Double bottom or double side spaces (for water ballast, or void spaces) may occur.

*Double hull oil tankers* are designed with cargo tanks separated from the environment by double bottom/ double side spaces (for water ballast, or void spaces).

##### 105 Chemical tanker:

A ship intended to carry hazardous liquid chemicals in bulk (as listed in IBC Code, Chapter 17).

Chemical tankers are in general designed with a single deck, and with integral or independent tanks. The cargo loading/ unloading is by way of shore- and/ or ship-based pumping and piping equipment.

Chemical tankers may be designed with single or double hull between the cargo tanks and the environment.

##### 106 Gas tanker:

A ship intended to carry liquefied natural or petroleum gases in bulk.

Gas tankers are in general designed with integral tanks and/ or high/ low pressure independent tanks. The cargo loading/ unloading is by way of shore- and/ or ship-based pumping and piping equipment.

Gas tankers may be designed with or without a secondary barrier between the cargo and the environment.

##### 107 Overall examination:

Examination intended to report on the overall condition of the hull structure and determine the extent of additional close-up examinations.

##### 108 Close-up examination:

Examination where the details of structural components are within the close visual inspection range of the surveyor, i.e. normally within reach of hand.

##### 109 Spaces:

Separate compartments within the hull and superstructures, including independent cargo tanks in the cargo area, not including deckhouses.

##### 110 Representative tanks:

Those tanks which are expected to reflect the condition of other tanks of similar type and service and with similar corrosion prevention systems. When selecting representative tanks account shall be taken of the service and repair history on board and identifiable critical and/ or suspect areas.

##### 111 Ballast tank:

Tank used primarily for water ballast.

For ships with class notation **ESP** a ballast tank is a tank used solely for water ballast.

For bulk carriers with class notation **ESP** a space used for both cargo and water ballast will be treated as a ballast tank if substantial corrosion has been found in that space.

For tankers with class notation **ESP** a combined cargo/ ballast tank used for carriage of cargo or water ballast as a routine part of the ship's operation shall be treated as a ballast tank. Cargo tanks in which water ballast might be carried only in exceptional cases per MARPOL I/13(3) shall be treated as cargo tanks.

**112 Independent tank:**

Self-supporting tank which does not form part of the ship's hull and does not contribute to the hull strength.

*Independent gravity tank* is a tank with design vapour pressure not exceeding 0.7 bar.

*Pressure vessel* is a tank with design gas or vapour pressure exceeding 0.7 bar.

For definition of tank type **a3** and **a4** (chemical tankers) see Pt.5 Ch.4 Sec.1 A300.

For definition of tank type **A**, **B** and **C** (liquefied gas tankers) see Pt.5 Ch.5 Sec.1 D.

**113 Transverse section:**

Section which includes all longitudinal members such as plating, longitudinals and girders at the deck, side, bottom, inner bottom and hopper side plating, longitudinal bulkhead and bottom plating in top wing tanks, as applicable.

For transversely framed ships and for the purpose of survey requirements, a transverse section includes adjacent frames and their end connections forward and aft of the transverse section.

**114 Suspect areas:**

Areas showing substantial corrosion and/or are considered by the surveyor to be prone to rapid wastage.

**115 Critical structural areas:**

Areas that have been identified from calculations to require monitoring or from the service history of the subject ship or from similar or sister ships to be sensitive to cracking, buckling or corrosion which would impair the structural integrity of the ship.

**116 Substantial corrosion:**

Extent of corrosion such that assessment of corrosion pattern indicates a wastage in excess of 75% of allowable margins, but within acceptable limits.

**117 Corrosion prevention system:**

Normally a full hard protective coating, usually to be epoxy coating or equivalent.

**Guidance note:**

Other coating systems, which are neither soft nor semi-hard coatings, may be accepted provided they are applied and maintained in compliance with the manufacturer's specification.

However, as for semi-hard coatings, these coatings, if already applied, will not be accepted from the next renewal or intermediate survey commenced on or after 1 January 2010, whichever comes first, with respect to waiving the annual internal examination of the ballast tanks.

---e-n-d---of---G-u-i-d-a-n-c-e---n-o-t-e---

**118 Coating conditions:**

"GOOD"	Condition with only minor spot rusting.
"FAIR"	Condition with local breakdown at edges of stiffeners and weld connections and/or light rusting over 20% or more of areas under consideration, but less than as defined for POOR condition.
"POOR"	Condition with general breakdown of coating over 20% or more of areas or hard scale at 10% or more of areas under consideration.

**119 Prompt and thorough repair:**

A permanent repair completed at the time of survey to the satisfaction of the surveyor, therein removing the need for the imposition of any associated condition of class.

**120 Cargo Area:**

Comprises the following parts of the ship:

- all cargo holds
- all cargo tanks, slop tanks and cargo/ ballast pump rooms
- fuel tanks, cofferdams, ballast tanks and void spaces adjacent to cargo holds, cargo tanks or slop tanks
- deck areas throughout the entire length and breadth of the part of the ship over the above mentioned spaces.

**121 Machinery Area:**

Comprises the following parts of the ship:

- engine rooms with machinery for propulsion and electrical power generation, including adjacent rooms with visual contact with the machinery
- all spaces containing boilers, other oil fired units and oil fuel units
- all other spaces containing steam and internal combustion engines, generators and major electrical machinery, oil filling stations, refrigerating, stabilizing, ventilation and air conditioning machinery, and similar spaces
- trunks to the above spaces.

**122 Concurrent surveys:**

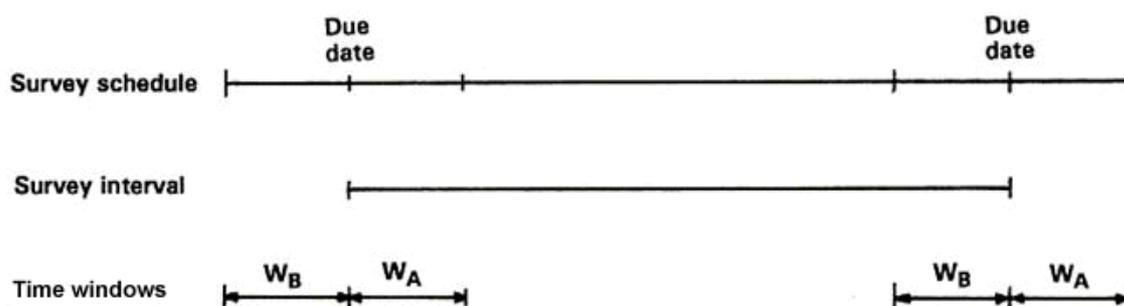
Surveys required to be *concurrently completed* shall have the same date of completion.

A survey required to be *carried out in conjunction with* or *carried out as part of* another survey shall be completed on or before the completion of the other survey, however, within the time window for that survey.

**123 Survey schedule terms:**

- Survey interval
- Due date
- Time window ( $W_B + W_A$ )
  - $W_B$  = Time before due date
  - $W_A$  = Time after due date

as illustrated in Fig. 1



**Fig. 1**  
Survey schedule

## A 200 Periodical surveys

**201** All ships shall be subjected to periodical surveys in accordance with requirements of this chapter in order to confirm that the hull, machinery, equipment and systems remain in satisfactory condition and in compliance with approval or accepted standards.

**202** Periodical surveys will belong to one of the following categories according to the level of survey requirements:

- annual survey
- intermediate survey
- complete survey.

The survey required in conjunction with issuance of a new class certificate is denoted:

- Renewal survey

The following specific surveys may be scheduled according to one or more of the above categories:

- bottom survey
- propeller shaft survey
- propeller connection survey
- propulsion thruster survey
- boiler survey (including steam heated steam generator survey)
- thermal oil heater survey
- survey of optional class notations (voluntary class notations).

**203** Periodical surveys shall be carried out at prescribed intervals within given time windows.

A survey may be split in different parts, commenced and progressed within the time window provided all the requirements of the survey are completed by the end of the time window.

For concurrent surveys, the time window may be limited by that of the other survey.

**204** The due date of a periodical survey will be established depending upon the survey interval, measured from one of the following events, whichever is relevant:

- date of class assignment
- date of commissioning
- due date of the previous corresponding survey
- date of completion of the previous corresponding survey
- date of completion of a major conversion.

A survey may be commenced prior to the defined time window at owner's request. In such a case the due date of subsequent surveys will be adjusted accordingly.

**205** For certain ships the survey intervals may be reduced, e.g. for ships with new or novel design or for systems or items exposed to abnormal rate of wear or failure.

**206** The scope of survey may be extended when compliance with applicable rules can not be satisfactorily confirmed based on extent of surveys as given, or when the surveyor suspects that the ship is not maintained or handled in accordance with the basis for retention of class.

## A 300 Survey of special equipment and systems installed

**301** Ships built for a special service, with installed equipment or systems related to an optional class notation, may be subject to additional survey requirements irrespective of the optional class notation being assigned.

**302** Survey requirements exclusively applicable for optional class notation assigned are given in Sec.6 and Sec.7.

## A 400 Postponement of periodical surveys

**401** Except for annual and intermediate surveys for main

class, the Society may accept to postpone periodical surveys in exceptional circumstances and upon consideration in each separate case.

### Guidance note:

"Exceptional circumstances" means unavailability of dry-docking facilities; unavailability of repair facilities; unavailability of essential materials, equipment or spare parts; or delays incurred by action taken to avoid severe weather conditions.

---e-n-d---of---G-u-i-d-a-n-c-e---n-o-t-e---

**402** Postponement of a periodical survey shall not exceed 3 months and will not affect the survey's next due date.

**403** Postponement of the renewal survey may be granted only upon the owner's written request.

Such a request shall be received by the Society well in advance of the expiry date of the classification certificate.

A postponement of the renewal survey shall normally be based on satisfactory result from a sighting survey with extent equivalent to a main class annual survey.

### Guidance note:

A sighting survey is a survey to confirm that the relevant construction or the equipment is in a satisfactory condition and, as far as can be judged, will remain so until the postponed survey has been carried out.

---e-n-d---of---G-u-i-d-a-n-c-e---n-o-t-e---

## A 500 Survey of ships out of commission

**501** Ships which have been out of commission, e.g. laid up, for a period of at least 12 months, shall be surveyed and tested before re-entering service. The extent of the surveys and tests will be considered in each case depending upon:

- the time the ship has been out of commission
- the maintenance and preservative measures taken during lay-up
- the extent of surveys carried out during the time out of commission.

As a minimum, a sea trial for function testing of the machinery installation shall be carried out.

All overdue surveys shall be completed prior to re-entering service.

**502** During lay-up, ships shall be subjected to annual survey. The extent of the annual survey will be reduced compared to main class annual survey, but shall cover watertight integrity, bilge system, fire hazard and equipment in use.

## A 600 Survey schedules

**601** Annual survey schedule is as follows:

- The due date in general corresponds to the anniversary date of the class assignment or the expiry of the previous classification certificate if different.
- The survey shall normally be carried out within a time window of 3 months on either side of the due date.
- In case a main class annual survey is commenced prior to the defined time window, the survey must be completed not more than 6 months after the date of commencement. In such cases the anniversary dates for the subsequent annual surveys will be advanced, corresponding to a date not later than 3 months after the commencement of the annual survey just carried out.
- An additional main class annual survey may be required when the anniversary date has been advanced unless the expiry date of the classification certificate is also advanced.

**602** Intermediate survey schedule is as follows:

- The due date corresponds to the date 2.5 years before the expiry date of the classification certificate.

- The survey shall normally be carried out within a time window of 9 months on either side of the due date.
- The main class intermediate survey shall be completed concurrently with the second or third main class annual survey in each period of the classification certificate.
- The same surveys and UTM of tanks or spaces can not be credited towards both intermediate and renewal survey.

**603** Complete surveys are denoted:

- Complete survey (2.5 years), or
- Complete survey (5 years), or
- Complete survey (15 years).

Complete survey schedule is as follows:

- The due date corresponds to 2.5 years, 5 years or 15 years interval.
- The survey shall normally be carried out within a time window of 9 months before and 6 months after the due date.
- Survey required to be concurrent with the renewal survey shall be completed no later than at the completion of the renewal survey.

**604** Renewal survey schedule is as follows:

- The due date is set at 5 years interval and corresponds to the expiry date of the classification certificate.
- The survey shall normally be completed within a time window of 3 months before the due date.
- The survey may be commenced at the fourth annual survey or between the fourth and fifth annual surveys.
- In case the survey is commenced more than 15 months before the expiry date of the classification certificate, the due date of the survey will be advanced to a date not later than 15 months after the commencement.
- The renewal survey shall be completed concurrently with the last main class annual survey in each period of the classification certificate.
- The same surveys and UTM of tanks or spaces can not be credited towards both Intermediate and renewal survey.

**605** Bottom survey schedule is as follows:

- The due date is set at intervals in accordance with the following:
  - two bottom surveys are required during each five-year period of the classification certificate
  - the interval between any two successive bottom surveys is in no case to exceed 36 months.
- The survey shall be carried out on or before the due date. Time window is not applicable.
- One bottom survey shall be carried out in conjunction with the renewal survey, i.e. not more than 15 months prior to the expiry date of the classification certificate.
- One bottom survey shall be carried out in conjunction with the main class intermediate survey in the following cases:
  - bulk carriers and tankers with class notation **ESP** when exceeding 10 years of age
  - general cargo ships subject to EHSR when exceeding 15 years of age.

For ships operating in fresh water and for certain harbour or non-self-propelled craft bottom survey intervals greater than that given above may be accepted.

**Guidance note:**

The Passenger Ship Safety Certificate, issued on behalf of (or by) a flag state, requires the bottom survey to be carried out annually.

---e-n-d---of---G-u-i-d-a-n-c-e---n-o-t-e---

**606** Propeller shaft survey is scheduled according to complete survey (5 years) for:

- propeller shaft with continuous corrosion resistant metallic liner or
- propeller shaft with specially approved protection arrangement or
- propeller shaft of corrosion resistant material or
- propeller shaft with approved oil sealing glands.

For propeller shaft arrangement not approved in accordance with the above, the propeller shaft survey is scheduled according to complete survey (2.5 years).

Propeller shaft survey shall normally be carried out in conjunction with bottom survey in dry dock.

For ships with class notation **TMON** the propeller shaft survey does not have a scheduled survey interval.

**607** Propeller connection survey is scheduled according to complete survey (5 years) for:

- keyed propeller connections.

Propeller connection survey is scheduled according to complete survey (15 years) for:

- keyless propeller connections
- flanged propeller connections.

The propeller connection survey shall normally be carried out in conjunction with bottom survey in dry dock.

For ships with class notation **TMON** the propeller connection survey is applicable.

**608** Survey of geared and podded thrusters for propulsion, and all **DYNPOS** class notations (hereafter simply collectively denoted **DYNPOS**), are scheduled according to complete survey (5 year). Podded thrusters shall also have an annual survey. See Sec.5 E.

It is generally recommended that the propulsion thruster survey is carried out in conjunction with bottom survey.

When the propulsion thruster survey requires the ship to be out of the water the survey shall be carried out in conjunction with bottom survey in dry dock.

**609** Boiler survey schedule is as follows:

- The due date is set at intervals in accordance with the following:
  - Two boiler surveys are required during each five-year period of the classification certificate.
  - The interval between any two successive boiler surveys is in no case to exceed 36 months.
- The survey shall be carried out on or before the due date. Time window is not applicable.
- One boiler survey shall be carried out in conjunction with the renewal survey, i.e. not more than 15 months prior to the expiry date of the classification certificate.

For single watertube main boilers more than 8 years old the surveys shall be carried out in accordance with annual survey schedule.

**610** Thermal oil heater survey is a complete survey (2.5 years).

**611** Optional class notation surveys are scheduled in accordance with Table A1.

Class notations associated with equipment, systems and features which are fully or partly covered by the main class surveys are listed in Table A2.

<b>Table A1 Survey schedules for optional class notations</b>			
<i>Class notation</i>	<i>Survey type</i>	<i>Survey of</i>	<i>Remarks</i>
<b>Fire Fighter I</b> or <b>Fire Fighter II</b> or <b>Fire Fighter III.</b>	Complete survey (2.5 years)	Fire fighting installation	To be carried out in conjunction with the main class intermediate survey and the renewal survey. Extent: Sec.6 A.
<b>Well Stimulation Vessel</b>	Annual survey	Well stimulation installation	To be carried out in conjunction with the main class annual survey and the renewal survey. Extent: Sec.6 B.
	Complete survey (5 years)		
<b>OILREC</b>	Complete survey (2.5 years)	Reception system for recovered oil	To be carried out in conjunction with the main class intermediate survey and the renewal survey. Extent: Sec.6 C.
<b>Reefer</b> or <b>RM</b> or <b>RM(Container)</b> or <b>KMC</b> or <b>CA</b> or <b>CA (port.)</b>	Annual survey	Plant for refrigerated cargoes	To be carried out in conjunction with the main class annual survey and completed concurrently with the renewal survey. Extent: Sec.6 D.
	Complete survey (5 years)		
<b>DG-P</b> or <b>DG-B</b>	Complete survey (5 years)	Arrangement for carriage of dangerous goods	To be carried out in conjunction with the renewal survey. Extent: Sec.6 E.
<b>Crane Vessel</b> or <b>Crane Barge</b> or <b>CRANE</b>	Annual survey	Shipboard crane	To be carried out in conjunction with the main class annual survey and completed concurrently with the renewal survey. Extent: Sec.6 F.
	Complete survey (5 years)		
<b>Cable Laying Vessel</b>	Annual survey	Cable laying installation	To be carried out in conjunction with the main class annual survey and completed concurrently with the renewal survey. Extent: Sec.6 G.
	Complete survey (5 years)		
<b>HELDK</b>	Complete survey (5 years)	Helicopter deck	To be completed concurrently with the renewal survey. Extent: Sec.6 H.
<b>DSV-SURFACE</b> <b>DSV-BOUNCE</b> <b>DSV-SAT</b>	Annual survey	Diving system	To be carried out in conjunction with the main class annual and intermediate surveys and the renewal survey. Extent: Sec.6 I.
	Intermediate survey		
	Complete survey (5 years)		
<b>DEICE</b> or <b>DEICE-C</b>	Annual survey	De-icing or anti-icing system	To be carried out in conjunction with the main class annual survey. Extent: Sec.6 J.
<b>F-A</b> or <b>F-M</b> or <b>F-C</b> or <b>F-AM</b> or <b>F-AC</b> or <b>F-MC</b> or <b>F-AMC</b>	Complete survey (2.5 years)	Additional fire protection arrangement	To be carried out in conjunction with the main class intermediate survey and the renewal survey. Extent: Sec.6 K.
<b>DYNPOS-AUTS</b> or <b>DYNPOS-AUT</b> or <b>DYNPOS-AUTR</b> or <b>DYNPOS-AUTRO</b>	Complete survey (2.5 years)	Dynamic positioning system	To be carried out in conjunction with the main class intermediate survey and the renewal survey. Extent: Sec.6 L.
<b>NAUT-OC</b> (previous notation <b>W1-OC</b> ) or <b>NAUT-AW</b> (previous notation <b>W1</b> ) or <b>NAUT-OC-Q</b> or <b>NAUT-AW-Q</b> or <b>NAUT-OSV(A)</b> or <b>NAUT-OSV(T)</b>	Annual survey	Bridge design	To be carried out in conjunction with the main class annual survey and the renewal survey. Extent: Sec.6 M.
	Complete survey (5 years)		
<b>HMON(...)</b>	Annual survey	Hull monitoring system	To be carried out in conjunction with the main class annual survey. Extent: Sec.6 N.
<b>VCS-1B</b> or <b>VCS-2B</b>	Complete survey (5 years)	Vapour control system	To be carried out in conjunction with the main class annual survey and the renewal survey. Extent: Sec.6 O.
<b>CLEAN</b> or <b>CLEAN DESIGN</b>	Annual survey	Environment class	To be carried out in conjunction with the main class annual survey. Extent: Sec.6 P.
<b>TMON</b>	Annual survey	Tailshaft monitoring	To be carried out in conjunction with the main class annual survey. Extent: Sec.6 Q.
<b>FUEL (...)</b>	Annual survey	Fuel treatment and condition system	To be carried out in conjunction with the main class annual survey and the renewal survey. Extent: Sec.6 R.
	Complete survey (5 years)		
<b>LCS-DC</b>	Annual survey	Loading computers for damage control	To be carried out in conjunction with the main class annual survey. Extent: Sec.6 S.

<b>Table A1 Survey schedules for optional class notations (Continued)</b>			
<i>Class notation</i>	<i>Survey type</i>	<i>Survey of</i>	<i>Remarks</i>
<b>RC-1</b> or <b>RC-2</b> or <b>RC-3</b>	Complete survey (5 years)	Arrangement for carriage of re-frigerated containers	To be carried out in conjunction with the renewal survey. Extent: Sec.6 T.
<b>NAV-O</b>	Complete survey (5 years)	Bridge design on seagoing ships	To be carried out in conjunction with the statutory survey. Extent: Sec.6 U.
<b>VIBR</b>	Complete survey (5 years)	Vibration class	To be carried out in conjunction with the renewal survey. Extent: Sec.6 V.
<b>BWM-E ( )</b> or <b>BWM-EP ( )</b> or <b>BWM-T</b> or <b>BWM-TP</b>	Annual survey	Ballast water management	To be carried out in conjunction with the main class annual survey. Extent: Sec.6 W.
<b>EP-1(a%)(+)</b> or <b>EP-2(a%)(+)</b> or <b>EP-3(a%)(+)</b>	Complete survey (2.5 years)	Emergency propulsion	To be carried out in conjunction with the main class intermediate survey or the renewal survey. Extent: Sec.6 X.
<b>WINTERIZED BASIC</b> <b>WINTERIZED COLD</b> <b>(t<sub>1</sub>, t<sub>2</sub>)</b> <b>WINTERIZED ARCTIC</b> <b>(t<sub>1</sub>, t<sub>2</sub>)</b>	Annual survey	Winterized vessels	To be carried out in conjunction with the main class annual survey. Extent: Sec.6 Y.
<b>Naval, or</b> <b>Naval Support</b>	Annual survey	Naval ships	To be carried out in conjunction with the main class annual survey and the renewal survey. Extent: Sec.7 A
	Complete survey (5 years)		
<b>NAUT-NAVY</b>	Annual survey		
<b>RATE-A</b>	None	None	Enhanced standard for the reporting of hull structure condition. To be carried out in conjunction with the main class annual or intermediate surveys or the renewal survey. Extent: Sec.7 B.
<b>NAUTICUS (Operation)</b>	None	None	Enhanced exchange of information between the owner and the Society, as part of the periodical survey schemes. Additional/separate surveys are not applicable. Extent: Sec.7 C.
<b>SBM</b>	Annual audit	Safety and environmental protection (SEP) management system	Intermediate audit applicable only after the company has been granted such status. The company may apply for intermediate audit after the first annual audit. When granted, the intermediate audit will replace the annual audit. See Ch.3 Sec.1 D402.
	Intermediate audit		
	Renewal audit		
<b>PIMS-HULL</b>	Annual audit	Audit of performance of Planned Inspection and Maintenance System - PIMS	To be carried out in conjunction with the main class annual survey.

Table A2 Class notations fully or partly covered by main class surveys		
<i>Class notation</i>	<i>Survey of</i>	<i>Remarks</i>
<b>Container Carrier</b> or <b>CONTAINER</b>	Arrangement and equipment for carriage of container cargo	Covered by the renewal survey. Attention: Sec.4 A203, Sec.4 B116
<b>Car Carrier</b>	Arrangement and equipment for carriage of cars	Covered by the main class annual survey. Attention: Sec.2 C115, Sec.4 B117
<b>MCDK</b>	Movable car deck arrangement	Covered by the main class annual survey. Attention: Sec.4 B117
<b>PET</b>	Arrangement for carriage of motor vehicles with fuel in their tanks	Covered by the main class annual survey. Attention: Sec.2 A204, Sec.2 C115
<b>INERT</b>	Inert gas plant	Covered by the main class annual and renewal surveys. Attention: Sec.2 B105, Sec.2 C110, Sec.4 C111
<b>PST</b>	Protected slop tank	Covered by the main class annual survey. Attention: Sec.2 A203, Sec.2 A204, Sec.2 B404, Sec.2 C111
<b>BOW LOADING</b>	Bow loading arrangement	Covered by the main class annual survey. Attention: Sec.2 A203, Sec.2 B105, Sec.2 B110, Sec.2 C204
<b>LFL</b> or <b>LFL*</b>	Arrangements for carriage of low flashpoint liquids	Covered by the main class annual and renewal surveys. Attention: Sec.2 A203, Sec.2 A204, Sec.2 C112, Sec.4 B121, Sec.4 C112
<b>Pusher</b> or <b>Pusher/Barge Unit</b>	Arrangement for pushing and being pushed	Covered by the renewal survey. Attention: Sec.4 B120
<b>Reefer</b> or <b>RM</b> or <b>RM(Container)</b> or <b>KMC</b> or <b>CA</b> or <b>CA (port.)</b>	Plant for refrigerated cargoes	Partly covered by the main class annual survey. Attention: Sec.2 B111, Sec.2 C109 Extent not covered by main class surveys: Sec.6 D.
<b>RO/RO</b>	Arrangement for roll on/ roll off cargo handling	Covered by the main class annual survey.
<b>Tanker for Potable Water</b>	Arrangement and equipment for carriage of potable water	Covered by the renewal survey. Attention: Sec.4 B118, Sec.4 C113
<b>E0</b> or <b>ECO</b>	Arrangement for periodically unattended machinery space and machinery centralised operated	Covered by the main class annual and renewal surveys. Attention: Sec.2 A208, Sec.2 C107, Sec.4 C110
<b>CCO</b>	Centralised cargo control	Covered by the renewal survey. Attention: Sec.4 C204
<b>VCS-1</b> or <b>VCS-2</b> or <b>VCS-3</b>	Vapour control system	Partly covered by the main class annual and renewal surveys. Attention: Sec.2 C205, Sec.4 C205 Extent not covered by main class surveys: Sec.6 U
<b>GAS FUELLED</b>	Gas fuelled engine installation	Covered by the main class annual and intermediate surveys, and the renewal survey. Attention: Sec.2 A203, Sec.2 A204, Sec.2 C113, Sec.3 C103, Sec.4 C115
<b>OPP-F</b>	Oil pollution prevention measures for fuel oil systems	Covered by the renewal survey.

## B. Hull and Equipment

### B 100 Conditions for survey and access to structures

**101** In preparation for survey and to allow for a thorough examination, all spaces and areas shall be cleaned including removal from surfaces of all loose accumulated corrosion scale. In tanks where soft coating has been applied, representative areas and those areas where it is obvious that further close-up examination is required shall be cleaned free of soft coating.

In drydock or on a slipway, the ship shall be placed on blocks of sufficient height and with the necessary staging to permit the examination of elements such as shell plating including bottom and bow plating, stern frame and rudder, sea chests and valves, propeller, etc. (IACS UR Z3.3.2.1 Rev. 3)

#### Guidance note:

Spaces should be sufficiently clean and free from water, scale, dirt, oil residues etc. to reveal corrosion, deformation, fractures, damage, or other structural deterioration. However, those areas of structure whose renewal has already been decided by the owner need only be cleaned and descaled to the extent necessary to determine the limits of the renewed areas. For more detailed in-

formation with regard to a tank where soft coatings have been applied, see IACS Recommendation No. 44.

---e-n-d---of---G-u-i-d-a-n-c-e---n-o-t-e---

**102** All spaces shall be made safe for access, i.e. gas freed, ventilated and illuminated, and prepared for the surveyor to examine the structure in a safe and practical way. One or more of the following means for access, acceptable to the surveyor, shall be provided:

- permanent staging and passages through structures
- temporary staging and passages through structures
- lifts and moveable platforms
- hydraulic arm vehicles such as conventional cherry pickers
- boats or rafts
- portable ladder
- other equivalent means.

For close-up examination of the cargo hold shell frames of bulk carriers, the following additional requirements apply:

- a) boats or rafts may be accepted provided the structural capacity of the hold is sufficient to withstand static loads at all levels of water
- b) for bulk carriers less than 100 000 dwt:
  - portable ladder for examination of lower section of a shell frame including bracket may be accepted, provided the ladder is not more than 5 m in length
- c) for bulk carriers 100 000 dwt and above:
  - portable ladder is not accepted
  - hydraulic arm vehicle such as conventional cherry picker is limited to examination of lower and middle parts of hold frames at renewal survey no. 2 and subsequent intermediate and renewal surveys.

Notwithstanding the above requirements, the use of portable ladder fitted with a mechanical device to secure the upper end of the ladder is acceptable for the close-up examination of lower section of a shell frame including bracket required at annual surveys.

**103** Rafts or boats alone may be allowed for survey of the under deck areas for tanks or spaces, if the depth of the webs is 1.5 m or less.

If the depth of the webs is more than 1.5 m, rafts or boats alone may be allowed only:

- a) when the coating of the under deck structure is in GOOD condition and there is no evidence of wastage or
- b) if a permanent means of access is provided in each bay to allow safe entry and exit. This means:
  - access direct from the deck via a vertical ladder and a small platform fitted approximately 2 m below the deck in each bay or
  - access to deck from a longitudinal permanent platform having ladders to deck in each end of the tank. The platform shall, for the full length of the tank, be arranged in level with, or above, the maximum water level needed for rafting of under deck structure. For this purpose, the ullage corresponding to the maximum water level is to be assumed not more than 3 m from the deck plate measured at the midspan of deck transverses and in the middle length of the tank.

If neither of the above conditions are met, then staging or "other equivalent means" of access shall be provided for the survey of the under deck areas.

The use of rafts or boats alone does not preclude the use of boats or rafts to move about within a tank during a survey.

**Guidance note:**

Reference is made to IACS Recommendation No. 39 - Guidelines for the use of Boats or Rafts for Close-up surveys.

---e-n-d---of---G-u-i-d-a-n-c-e---n-o-t-e---

**Guidance note:**

Use of remote inspection technique methods to facilitate the required internal examinations, including close-up examinations and thickness measurements, may be specially considered by the Society. The methods applied shall provide the information normally obtained from a survey carried out by the surveyor.

In order to verify the results, confirmatory close-up examinations and thickness measurements at selected locations shall be carried out by the surveyor, not using the remote inspection technique method.

Proposals for use of remote inspection technique methods shall be submitted to the Society for acceptance in advance of the survey.

---e-n-d---of---G-u-i-d-a-n-c-e---n-o-t-e---

**104** A survey planning meeting shall be held prior to the commencement of any renewal and intermediate surveys between the attending surveyor(s), the owner's representative in attendance and the thickness measurement company representative, where involved.

**B 200 Survey extent**

**201** The survey consists of examination, measurements and testing as required for different survey categories with the aim to ensure that the hull structure, hull equipment and piping are in satisfactory condition with respect to corrosion, deformation, fractures, damage or other structural deterioration.

**202** When examination or overall examination is required the structure or object is visually examined from a significant distance. In such cases the general maintenance, the condition of protective coating, rust deposits, leakages and structural detachments and damages may be observed and the surveyor may extend the survey as considered necessary.

**203** When close-up examination is specified by the rules or required by the surveyor the structure or object is visually examined from a distance normally within reach of hand.

Thickness measurements for general assessment and recording of corrosion pattern shall be taken as specified by the rules as part of the survey.

**204** The surveyor may require thickness measurements in any portion of the structure where signs of wastage are evident or in areas where wastage is normally found.

The surveyor may extend the scope of the thickness measurements if considered necessary.

**205** When thickness measurements are specified by the rules or required by the surveyor the measurements shall be carried out to an extent sufficient to determine both general and local corrosion levels.

Unless carried out by the surveyor himself, thickness measurements shall be carried out by a qualified company approved by the Society and witnessed by a surveyor. This requires the surveyor to be on board, while the measurements are taken, to the extent necessary to control the process.

Where it is required to carry out thickness measurements of structures subject to close-up examination, these measurements shall be carried out simultaneously with the close-up examination.

The surveyor shall review the final thickness measurement report and countersign the cover page.

**206** Where substantial corrosion, as defined in A, is found, additional thickness measurements shall be taken to confirm the extent of substantial corrosion.

The additional measurements shall be taken in patterns corresponding to tables given in Sec.4 D, depending on ship type.

These additional thickness measurements shall be carried out before the survey is considered as completed.

**207** The examination may be extended also in cases when:

- information is available of defects suffered on similar structure or details in similar tanks/holds or on similar ships
- the structure under survey has been approved with reduced scantlings due to an approved corrosion control system.

**B 300 Special consideration**

**301** For structures where original protective coating is in GOOD condition, the extent of close-up examination and thickness measurements may be specially considered. This also applies to tanks of stainless steel.

If not otherwise specified, the same applies for re-coated structures (by epoxy coating or equivalent, provided that the condition of the protective coating is in GOOD condition and that

documentation is available stating that:

- the scantlings were assessed and found satisfactory by a surveyor prior to re-coating
- the coating was applied according to the manufacturer's recommendations.

Special consideration as used in this context is taken to mean, as a minimum, that sufficient close-up examination and thickness measurements are carried out to confirm the actual average condition of the structure under the protective coating.

#### **B 400 Repair of structural damage or deterioration**

**401** A prompt and thorough repair as defined in A, shall be carried out of any damage in association with wastage over the allowable limits (including buckling, grooving, detachment or fracture), or extensive areas of wastage over the allowable limits, which affects or, in the opinion of the surveyor, will affect the ship's structural, watertight or weathertight integrity. Areas to be considered include:

- side shell frames, their end attachments and adjacent shell plating
- deck structure and deck plating
- bottom structure and bottom plating
- inner bottom structure and inner bottom plating
- watertight and oiltight bulkheads
- hatch covers and hatch coamings.

**402** For locations where adequate repair facilities are not available, consideration may be given to allow the ship to proceed directly to a repair facility. This may require discharging the cargo and or temporary repairs for the intended voyage.

**403** Additionally, when a survey results in the identification of corrosion or structural defects, either of which, in the opinion of the surveyor, will impair the ship's fitness for continued service, remedial measures shall be implemented before the ship continues in service.

#### **B 500 Survey programme for ships subject to Enhanced Survey Programme (class notation ESP)**

**501** The owner in co-operation with the Society shall work out a specific survey programme prior to the commencement of:

- any renewal survey
- any intermediate survey for ships over 10 years of age.

The survey programme shall be in a written format. The survey shall not commence until the survey programme has been agreed.

The survey programme at intermediate survey may consist of the survey programme at the previous renewal survey supplemented by the executive hull summary of that survey and later relevant survey reports.

The survey programme shall be worked out taking into account any amendments to the survey requirements implemented after the last renewal survey carried out.

**502** The following documentation shall be collected and consulted with a view to selecting tanks, holds, areas and structural elements to be examined:

- survey status and basic ship information
- documentation on board as described in 600
- main structural plans, including information regarding use of high strength steel, stainless steel and clad steel
- inspections by the owner's personnel during the last 3 years with reference to structural deterioration in general, leakages in tank boundaries and piping and condition of the coating and corrosion protection system, relevant previous survey or inspection reports from the Society and the owner
- cargo and ballast history for the last 3 years, typical cargoes and carriage of cargo under heated conditions

- description and history of the coating and corrosion protection system, if any
- information regarding the relevant maintenance level during operation including port state control reports of inspection containing hull related deficiencies, Safety Management System non-conformities relating to hull maintenance, including the associated corrective action(s)
- information and other relevant data regarding conversion or modification of the ship's tanks and holds.

**503** The submitted survey programme shall account for and comply with, as a minimum, the requirements for close-up examination, thickness measurements and tank testing as given for the relevant ship type.

**504** The submitted survey programme is, in addition to the requirements given in 603, to include relevant information including at least:

- basic ship information and particulars
- main structural plans including information on the use of high strength steel, stainless steel and clad steel
- plan of tanks and holds
- list of tanks and holds with information on use, corrosion prevention and condition of corrosion prevention
- condition for survey such as cleaning of tanks and holds, gas freeing, ventilation, lighting, etc.
- provisions and methods for access to structures
- equipment for survey
- nomination of tanks, holds and areas for close-up examination
- nomination of sections for thickness measurements
- nomination of tanks to be tested
- damage experience related to the ship in question and, as applicable, for similar ships.

**505** The extent of survey as described in the survey programme may be extended as found necessary by the Society based on the results of the survey.

#### **B 600 Documentation on board ships subject to Enhanced Survey Programme (class notation ESP)**

**601** The owner shall supply and maintain on board documentation as specified in 602 and 603. The documentation shall be kept on board for the lifetime of the ship and shall be readily available for the surveyor.

**602** A survey report file consisting of:

- reports of structural surveys
- executive hull summary
- thickness measurements reports
- survey programme,

shall be available on board. The survey report file shall be available also in the owner's and the Society's offices.

**603** The following additional documentation shall be available on board:

- a) main structural plans of cargo and ballast holds or tanks
- b) previous repair history
- c) cargo and ballast history
- d) extent of use of inert gas plant and tank cleaning procedures
- e) records of inspections and actions by ship's personnel with reference to:
  - structural deterioration in general
  - leakage in bulkheads and piping
  - condition of coating or corrosion prevention, if any
  - any other information that will help to identify critical structural areas and/or suspect areas requiring inspection.

## C. Machinery and Systems

### C 100 Maintenance and preparation for survey

**101** Every ship shall have implemented a maintenance system. The maintenance system shall ensure that:

- inspections and maintenance are carried out at defined intervals
- any non-conformity is reported with its possible cause, if known
- appropriate corrective action is taken
- records of these activities are maintained.

The machinery and systems subject to class shall be maintained in accordance with the maintenance system implemented. For machinery components to be included, see Sec.4 Table E1.

**102** In preparation for survey and to allow for a thorough examination, machinery components and related spaces shall be cleaned, including removal from surfaces of loose accumulated corrosion scale, mud and oil-residues. The spaces and components of attention shall have proper access including dismantling as necessary.

### C 200 Shaft alignment

**201** For propulsion systems where shaft alignment calculations have been required, the alignment shall be confirmed by suitable measurements when the system has been dismantled and or when external forces (e.g. grounding, welding work) may have influenced the alignment.

The measurements shall be carried out with the ship afloat and be presented to the surveyor

Systems which require shaft alignment are specified in Pt.4 Ch.4 Sec.1 A403, F400.

### C 300 Replacement of machinery components

**301** When machinery components are renewed, such components should in general be delivered in accordance with requirements as per valid rules at the time of newbuilding.

#### Guidance note:

- 1) If the relevant rule requires an NV certificate for the actual part, then the design and the survey, as relevant, should be in accordance with the applicable rule requirement.  
Applicable for diesel engines: The actual part should be produced by a manufacturer authorised by the engine designer or the designer's licensee.
- 2) If the relevant rule requires a Work certificate for the actual part:
  - when design approval is required, the certificate should confirm compliance with the relevant parts (e.g. NDT, material, dimensions, etc.) of the approved drawings and specifications
  - when no design approval is required (i.e. drawings and specifications submitted for information only), the required certificate should confirm compliance with the applicable rule requirements (e.g. pressure testing, NDT, etc.).

---e-n-d---of---G-u-i-d-a-n-c-e---n-o-t-e---

Applicable for diesel engines: If the part is produced by a manufacturer not authorised by the engine designer or the designer's licensee, the Society may carry out inspections according to Pt.4 Ch.3 Sec.1 Table C1 and issue a report confirming this. However, this inspection report will not cover design approval and testing as a part of the engine. It is the operator's responsibility to evaluate and take the necessary precautions to see that the parts are fit for their intended use.

### C 400 Machinery verification

**401** If significant repairs are carried out to main or auxiliary machinery, or steering gear, a dock and/or sea trial shall be car-

ried out as required by the attending surveyor.

*A significant repair* is one where machinery is completely dismantled and re-assembled. Significant repairs will, furthermore, be cases of repairs after serious damage to machinery.

### C 500 Gas turbine installations

**501** The society accepts that complete gas turbine units, or modules, are taken ashore for complete overhaul by original engine manufacturer (OEM) or OEM approved company. It is the responsibility of the owner to involve the Society in the overhaul work at the OEM or OEM approved company.

**502** Complete replacement turbines shall be certified. The company performing the work shall be either the OEM, or OEM-approved. Attendance of surveyor during overhaul as considered necessary.

Sea trial/ installation test to be performed to the attending surveyor's satisfaction.

**503** Documented history regarding maintenance scope, and its relevance to running hours and preservation during storage for the unit installed shall be available for examination.

**504** Maintenance of gas turbine rotating components, or components in the gas path, shall be carried out using only original spare parts, or spare parts accepted by the OEM.

**505** Maintenance carried out in the form of module replacement (e.g. hot section change-out), shall utilise replacement modules that are of identical design and construction, and either possess the appropriate certification by the Society (i.e. originate in another engine certified by the Society used for a similar application), or are new and produced in accordance with type approved design and under a valid manufacturing survey arrangement (MSA). Modules with other origins will normally not be accepted.

### C 600 Ships with boilers

**601** For all vessels with boilers, the boiler water quality shall be maintained to the standard required by the equipment manufacturer.

**602** The boiler water shall be monitored/ tested at least once in every 24 hours daily for main boilers and at least every 48 hours for auxiliary boilers.

**603** Records of boiler water management shall be available onboard containing the following parameters:

- water consumption
- chemicals consumption
- chloride content
- phosphate content
- pH value
- oxygen content
- surface and bottom blow down.

**604** Procedures for boiler water management for boilers temporarily out of service shall be in place. The boiler shall be placed in either dry or wet condition when out of service for a prolonged period of time (Full voyage, ship idle in port, ship laid-up).

### C 700 Survey of special components

**701** Components or elements of the propulsion system, such as:

- vibration dampers
- elastic couplings
- speed governor or quick passing through device.

which may change characteristics during the lifetime and hence influence the torsional behaviour of the system, shall be maintained and inspected as approved by the Society or as recommended by the manufacturer.

As an alternative to opening up for inspection, measurements may be carried out to confirm the correct dynamic conditions. The torsional vibration measurements shall be carried out and reported to the Society. The results shall be compared with the approved limits (torsional vibration calculations).

If an elastic coupling is replaced by another type, new torsional vibration calculations shall be submitted for approval.

## SECTION 2 ANNUAL SURVEYS EXTENT – MAIN CLASS

### A. General Requirements

#### A 100 General

**101** Annual survey is a general survey of the hull and equipment, machinery and systems to confirm that the ship complies with the relevant rule requirements and is in satisfactorily maintained condition.

**102** For chemical tankers and liquefied gas tankers the annual survey of components and systems for cargo handling and cargo containment is preferably to be carried out during a loading or discharging operation. Access to cargo tanks or inerted hold spaces, necessitating gas-freeing/aerating will normally not be required.

#### A 200 Review of documentation, operational instruments, signboards and markings

**201** If a loading instrument or loading computer system is available onboard it shall be verified that the system has a valid certificate.

It shall be documented that an annual check of the loading instrument/computer by running one of the test conditions has been carried out. If not, the surveyor shall verify the running of the test condition onboard.

**202** Approved loading and stability information shall be verified available onboard.

This information shall be the same as required when the ship was assigned class with the Society or at a later conversion of the ship, in accordance with the rule requirements applicable in each case.

**203** Manual with instructions for operation and/ or maintenance shall be verified for:

- doors in ship's bow (outer and inner), sides and stern
- combination ships
- inert gas system
- oil discharge monitoring system
- crude oil washing system
- vapour emission control system
- protected slop tanks in combination ships, (including ships with class notation **PST**)
- offshore bow loading arrangement, (including ships with class notation **BOW LOADING**)
- liquefied gas tankers
- arrangement for carriage of low flashpoint liquids, (including ships with class notation **LFL**)
- gas fuelled engine installations, (including ships with class notation **GAS FUELLED**)
- fuel cell installations (including ships with class notation **FC-SAFETY** or **FC-POWER**).

**204** List of required signboards or notice plates shall be verified for:

- doors in ship's bow (outer and inner), sides and stern
- steering gear operating instruction posters, on the bridge and in the steering gear compartment
- carriage of motor vehicles with fuel in their tanks in enclosed spaces, (including ships with class notation **PET**)
- combination ships
- protected slop tanks in combination ships, (including ships with class notation **PST**)
- liquefied gas tankers
- arrangement for carriage of low flashpoint liquids, (including ships with class notation **LFL**)
- gas fuelled engine installations, (including ships with class notation **GAS FUELLED**)

— fuel cell installations (including ships with class notation **FC SAFETY** or **FC POWER**).

**205** It shall be verified that records of inspections and maintenance in accordance with the implemented maintenance system for machinery are kept available onboard.

**206** For ships which have been granted alternative survey arrangement(s) the following apply:

For survey arrangement Hull Continuous or Machinery Continuous, satisfactory completion of survey items due in the previous period shall be verified.

For survey arrangement Hull ISP, Machinery PMS or Machinery CM the documentation of the approved system shall be reviewed and evaluated.

This implies that the following shall be verified:

- satisfactory performance
- continuation of the conditions and acceptance criteria for the approval
- assessment of handling onboard
- satisfactory completion of records of the required inspections and maintenance over the previous period, including description of corrective actions taken in response of occurred deficiencies.

If found necessary by the surveyor, examination and testing, including opening of machinery, may be required.

Based on a satisfactory result, the validity of the survey arrangement will be extended until the next annual survey.

**207** For ships with class notation **ESP**, the surveyor shall examine the documentation onboard as specified in Sec.1 B600, and its contents as a basis for the hull survey.

**208** For ships arranged and equipped for periodically unattended machinery space and machinery centralised operated (including ships with class notation **E0** or **ECO**), a maintenance and testing program shall be verified kept onboard.

**209** For liquefied gas tankers the survey shall include:

- examination of the log books with regard to the condition of the cargo containment and the correct functioning of the cargo handling systems. The running hours per day of the reliquefaction plants or the boil-off rate and the inert gas consumption shall be considered in order to check that no irregularities in performance have occurred
- verification of instruction and information material such as cargo handling plans, cargo instrumentation maintenance manual, filling limit information, cooling down procedures etc. as being onboard.

**210** For ships that shall comply with SOLAS Reg. IX/2, irrespective of the issuing authority for the Safety Management Certificate (SMC), the surveyor will complete a list of evidence of possible safety management system failures recorded on the occasion of the annual survey. The list will be submitted with the annual survey report.

### B. Hull and Equipment

#### B 100 General - all ships

**101** The survey shall cover:

- a) examination of weather decks and ship side plating above water line

- b) anchoring equipment, see 102
- c) examination of openings and closing appliances for cargo holds or tanks:
  - hatch covers and coamings on exposed weatherdecks, see 103
  - cargo tank openings, see 105
- d) examination of other openings and closing appliances:
  - doors in ship's bow, sides and stern, see 104
  - ventilator and air pipes, see 105
  - watertight doors and penetrations in watertight bulkheads
  - exposed machinery casing and skylights
  - ventilation ducts for engine and boiler rooms
  - windows, deadlights and side scuttles
- e) examination of scuppers, discharges and valves with hull attachments
- f) examination of freeing ports and shutters
- g) examination of fittings and hull supporting structures, as far as practicable, for stowage, securing and supporting of:
  - timber deck cargoes
  - containers
  - movable car deck pontoons
- h) piping arrangements on deck, see 105
- i) examination of means of protection of crew, such as guard rails, bulwark, gangways and lifelines
- j) emergency towing arrangements, see 106
- k) examination of spaces:
  - ballast tanks, see 107
  - suspect areas, see 108
  - thickness measurements taken or extended when substantial corrosion recorded or found, see 109
  - fire doors and fire dampers in ventilation ducts
  - means of escape, see 110
- l) examination of special installations:
  - plants for refrigerated cargoes, see 111
  - inert gas plants, see 105
- m) verification of electrical bonding to the hull of pipelines and independent tanks, as applicable.

**102** For the anchoring equipment the survey shall include examination of windlasses, brakes, securing and chain stoppers, with special attention to condition and wear of brake linings.

Function test may be required if deemed necessary by the surveyor.

**103** For hatch covers and coamings the survey shall include:

- a) examination of mechanically operated steel covers
- b) examination of portable steel pontoons, portable wooden covers and portable beams
- c) examination of hatch coaming plating and their stiffeners
- d) examination of closing, sealing and securing devices
- e) testing at random of the operation of mechanically operated hatch covers including:
  - stowage and securing in open condition
  - proper fit and efficiency of sealing in closed condition
  - hydraulic and power components, wires, chains and link drives.

Confirmation shall be obtained that no unapproved changes have been made to the hatch covers, hatch coamings and their securing and sealing devices since the last survey.

**104** For doors in ship's bow (outer and inner), sides and stern, the survey shall include:

- examination of doors, ramps, hinges, packing, cleats, supports and locking arrangement
- examination of surrounding structure
- examination of space between outer and inner bow doors
- testing of indicators and audible alarms
- testing of television surveillance.

In cases where the examination of doors has been carried out by a company approved by the Society, the extent of survey may be limited at the discretion of the surveyor. However, the survey shall, as a minimum, include:

- examination of structural arrangement of doors including surrounding structures and space between outer and inner bow doors
- testing of complete opening and closing operation.

**105** All piping on deck shall be overall examined.

Special attention shall be paid to:

- ventilators and air pipes with coamings and closing appliances
- weld connection between air pipes and deck plating and to air pipe heads installed on the exposed deck
- flame screens on vents to all bunker tanks.

Pressure testing and thickness measurements of any piping system may be required if found necessary by the surveyor.

For tankers the survey shall include examination of:

- cargo tank openings with pressure/ vacuum valves
- venting/ gas freeing arrangements including masts and risers with flame screens/ flame arrestors
- provisions for drainage of cargo tank vent lines.

For gas tankers the survey shall include verification of:

- sealing of cargo tank relief valves. The certificate with relief valves' opening and closing pressures shall be confirmed to be onboard.

For ships with inert gas plant (including ships with class notation **INERT**), the inert gas piping shall be examined with special attention to gas or effluent leakage.

For ships with bow loading arrangement (including ships with class notation **BOW LOADING**), the examination shall include inert gas purge pipes.

For ships with gas detection system, the examination shall include verification of integrity of the suction lines between suction points and analysing units.

**106** Emergency towing arrangements shall be examined as far as practicable. Aft towing arrangement shall be confirmed as pre-rigged and forward chafing gear shall be confirmed as stowed in such a way that it can be rapidly connected to the strongpoint. Where light is provided on pick-up gear marker buoy, proper functioning shall be confirmed.

**Guidance note:**

Emergency towing arrangements are required on oil tankers, chemical tankers and gas carriers of 20 000 tonnes deadweight and above in accordance with IMO resolution MSC.35(63)

---e-n-d---of---G-u-i-d-a-n-c-e---n-o-t-e---

**107** Ballast tanks recorded for annual examination at previous survey, shall be overall examined.

Close-up examination including thickness measurements shall

be carried out for areas with general breakdown of the protective coating, where extensive corrosion exists, and otherwise as found necessary by the surveyor.

**108** Suspect areas recorded for annual examination at previous survey shall be close-up examined.

**109** Areas recorded for annual examination as a consequence of substantial corrosion found at previous survey, or where substantial corrosion is found at the survey being carried out, shall have thickness measurements taken or extended.

The following tables shall be used:

Sec.4 Table D1.2 in general as guidance,

Sec.4 Table D3.3 for single side skin bulk carriers,

Sec.4 Table D4.3 for double side skin bulk carriers,

Sec.4 Table D5.3 for single hull oil tankers,

Sec.4 Table D6.3 for double hull oil tankers,

Sec.4 Table D7.3 for chemical tankers.

Areas found with substantial corrosion, which are not repaired and have not been previously identified, shall be recorded for thickness measurements at subsequent annual surveys.

*Note:* This requirement is not applicable to cargo tanks of oil and chemical tankers.

**110** Means of escape from passenger and crew spaces to lifeboat embarkation deck shall be verified in order and according to the as built plans.

Crew spaces include restricted spaces such as engine room, boiler room, shaft tunnel and Ro-Ro cargo spaces.

For ships with bow loading arrangement (including ships with class notation **BOW LOADING**), emergency escape routes from bow control station shall be verified in order.

**111** For ships with plant for refrigerated cargoes (including ships with class notation **Reefer** or **RM** or **RM(Container)** or **KMC** or **CA** or **CA (port.)**), the survey shall include examination of:

- ducts, hatches and doors with regard to escape possibilities and prevention of personnel being trapped within chambers, air cooler rooms etc.
- the chambers with attention on internal lining and that the chambers are free from odour
- scuppers, bilges with rose boxes, and piping (suction, sounding and drain) together with drip pans.

**112** For ships with class notation **MCDK**, the survey shall include:

- examination of pontoon conditions
- examination of supporting fittings and suspension / pillars
- examination of lifting arrangement (wires, sheaves etc. if applicable)
- examination of stowing arrangements in cargo hold
- examination of pontoon racks on deck including lashing arrangements
- examination of drainage arrangements in pontoon stowage areas
- testing at random of movable car deck hoisting arrangement.

#### **B 200 General dry cargo ships subject to Extended Hull Survey Requirements (EHSR) – additional requirements**

**201** For hatch covers and coamings the survey shall include:

- close-up examination of hatch coaming plating and their stiffeners
- close-up examination of hatch cover plating where mechanically operated steel hatch covers are fitted

**202** For ships 10 to 15 years of age the survey shall include overall examination of one forward and one aft cargo hold and their associated 'tween deck spaces.

**203** For ships over 15 years of age the survey shall include:

- overall examination of all cargo holds and 'tween deck spaces
- close-up examination in a forward cargo hold and one other selected cargo hold, of approximately lower 1/3 length of the side frames, including the frame end attachment and the adjacent shell plating to a sufficient extent, minimum 25% of frames
- all piping and penetrations in cargo holds, including overboard piping.

Where the close-up examination reveals need for remedial measures, the survey shall be extended to include close-up examination of all side frames and adjacent shell plating of the relevant cargo holds and associated 'tween deck spaces, as well as close-up examination of sufficient extent of all remaining cargo holds and 'tween deck spaces.

#### **B 300 Dry bulk cargo ships subject to Enhanced Survey Programme (class notation ESP) – additional requirements**

**301** For hatch covers and coamings the survey shall include:

- close-up examination of hatch coaming plating with panel stiffeners and brackets
- close-up examination of hatch cover plating and stiffener attachments that may be accessible in the open position where mechanically operated steel hatch covers are fitted
- close-up examination of removable hatch cover steel pontoon plating (single side skin bulk carriers only).

**302** For mechanically operated hatch covers, hatch cover sets which are wholly or partly within the forward 25% of the ship's length and at least one additional set shall be surveyed open, closed and in operation to the full extent on each direction, such that all sets on the ship are surveyed at least once in every 5-year period including:

- stowage and securing in open condition
- proper fit and efficiency of sealing in closed condition
- operational testing of hydraulic and power components, wires, chains and link drives
- examination of the fastening of all peripheral and cross joint cleats or other securing devices in closed condition.

If there are indications of difficulty in operating and securing hatch covers, additional sets shall be tested in operation as deemed necessary by the surveyor.

**303** For single side skin bulk carriers over 10 years of age the survey shall include:

- overall examination of all cargo holds
- close-up examination in the forward cargo hold, of approximately lower 1/3 length of the side frames, including the frame end attachment and the adjacent shell plating to a sufficient extent, minimum 25% of frames
- examination of all piping and penetrations in cargo holds, including overboard piping.

**304** For single side skin bulk carriers over 15 years of age, in addition to the requirements in 303, the survey shall include:

- close-up examination of one other selected cargo hold to the same extent as required for the forward cargo hold

**305** Where the close-up examination required in 303 and 304 reveals need for remedial measures, the survey shall be extended to include close-up examination of all side frames and adjacent shell plating of the relevant cargo hold, as well as close-

up examination of sufficient extent of all remaining cargo holds.

**306** For double side skin bulk carriers 10 to 15 years of age the survey shall include:

- overall examination of two selected cargo holds.

**307** For double side skin bulk carriers over 15 years of age the survey shall include:

- overall examination of all cargo holds
- examination of all piping and penetrations in cargo holds, including overboard piping.

**308** For single side skin bulk carriers built with an insufficient number of transverse watertight bulkheads to satisfy the requirements for damage stability as given in Ch.2 Sec.1 C the survey in the forward cargo hold shall be extended as follows:

*For ships exceeding 10 years of age:*

- close-up examination of the side frames, including the frame upper and lower end attachments and the adjacent shell plating to a sufficient extent, minimum 25% of frames
- where the close-up examination reveals need for remedial measures, the survey shall be extended to include close-up examination of all side frames and adjacent shell plating

*For ships exceeding 15 years of age* the survey shall be extended to include close-up examination of all side frames and adjacent shell plating of the forward cargo hold.

Thickness measurements are to be carried out to an extent sufficient to determine both general and local corrosion levels at areas subject to close-up examination.

The thickness measurements may be dispensed with provided the surveyor is satisfied by the close-up examination that there is no structural diminution and the protective coating where fitted remains effective.

#### **B 400 Oil and chemical tankers subject to Enhanced Survey Programme (class notation ESP) – additional requirements**

**401** Wheelhouse doors and windows, side scuttles and windows in superstructure and deckhouse bulkheads facing the cargo area and possible bow or stern loading and unloading arrangements shall be examined for gas and vapour tightness.

**402** Segregation between cargo and segregated ballast system shall be confirmed.

For chemical tankers, removable pipe lengths or other approved equipment necessary for cargo segregation shall be overall examined.

**403** Pump rooms and, as far as practicable, pipe tunnels shall be examined with special attention to:

- piping with pumps
- tightness of bulkheads, gland seals etc.
- access ladders.

**404** For combination ships with protected slop tanks, (including ships with class notation **PST**), the following shall be examined:

- closing arrangement for hatches and other slop tank openings
- blanking arrangement for slop tank pipes.

#### **B 500 Liquefied gas tankers – additional requirements**

**501** The cargo handling piping and cargo process piping, shall be examined, with special attention to insulation on piping.

**502** The sealing arrangements for tanks or tank domes penetrating decks or tank covers shall be examined.

**503** Portable and or fixed drip trays or insulation for deck protection in the event of cargo leakage shall be examined.

**504** Wheelhouse doors and windows, side scuttles and windows in superstructure and deckhouse bulkheads facing the cargo area and possible bow or stern loading and unloading arrangements shall be examined for gas and vapour tightness.

The closing devices for all air intakes and openings into accommodation spaces, service spaces, machinery area, control stations and approved openings in superstructures and deckhouses facing the cargo area or bow and stern loading/unloading arrangements, shall be examined.

**505** Gastight bulkheads with possible shaft sealing shall be examined.

**506** Correct functioning of any arrangements for heating of structural hull steel shall be verified. Access to the heated cofferdams etc. is normally not required.

## **C. Machinery and Systems**

### **C 100 General - all ships**

**101** The survey shall cover:

- a) examination of spaces, see 102
- b) external examination of boilers, see 106
- c) external examination of pressure vessels
- d) verification of integrity/ function of:
  - jacketed high pressure fuel injection piping system
  - shielding of flammable oil piping system
  - insulation of hot surfaces exceeding 220°C
  - boiler water management (records/recordings within manufacturers given limits)
  - oil burning equipment on boilers, hot water heaters, incinerators.
- e) steering gear, see 103
- f) fire extinguishing systems, see 104
- g) electrical installations, see 105
- h) gas fuelled engine installations, see 113
- i) fuel cell installations, see 114
- j) gas turbines, see 115
- k) examination of remote operation for quick closing/stop of fuel-valves, fuel/transfer-pumps and ventilation fans. Spot testing of functions to be carried out
- l) examination of bilge systems, bilge level alarms and remote operation
- m) testing of communication systems from bridge to machinery and steering gear spaces
- n) equipment and systems related to carriage of special cargoes:
  - refrigerated cargo, see 109
  - inert gas plants, see 110
  - protected slop tanks, see 111
  - low flashpoint liquids, see 112
  - motor vehicles with fuel in their tanks, see 116
  - examination of cargo systems in ships intended for supply service to offshore installations
  - examination and tightness testing of cement and dry mud cargo piping situated within the engine room
- o) control and monitoring system of main and auxiliary machinery including equipment for periodically unattended machinery space and machinery centralised operated, see 107

- p) emergency systems for passenger ships, see 108.
- q) water ingress detection system and their alarms, for ships with single cargo hold and for bulk carriers, see 117.
- r) the control and means for draining and ballast pumping forward of the collision bulkhead, for bulk carriers, see 117.

**102** Machinery area and spaces in the cargo area entered in connection with cargo handling shall be examined with respect to general cleanliness and maintenance and with special attention to the fire and explosion hazards in general.

**103** For the main and auxiliary steering system the survey shall include:

- external examination of the steering gear arrangement and hydraulic piping and handrails, non-slip surfaces and oil storage tank with piping
- examination of oil filters (to be opened up for inspection)
- test of power units and rudder actuators, or actuating system for azimuth gears
- test of alarms
- test of all modes of local and remote steering control systems for main and auxiliary steering gears including rudder angle indicating systems communication between bridge and steering gear compartment
- test of emergency steering control
- verification of relaying heading information (compass readings)
- test of alternative power supply, if required for vessel.

**104** For fire extinguishing systems the survey shall include:

- testing of the water fire fighting system i.e. fire pumps, fire mains, hydrants and hoses as deemed necessary
- verification of the international shore connection
- verification of the non-portable and portable fire extinguishers and portable foam applicators
- examination of the fireman's outfit
- examination of the fixed fire extinguishing systems.

For ships with valid SOLAS Passenger Ship Safety Certificate or Cargo Ship Safety Equipment Certificates, the above tests may be reduced or omitted.

**105** For electrical installations the survey shall include:

- examination of main source of electrical power with respect to general condition, fire hazard and personnel safety, i.e. generators, main switchboards, distribution boards, control gear, consumers, chargers and battery/UPS systems
- examination of cable installations with respect to general condition, support and physical protection
- examination of emergency source of electrical power with respect to general condition, fire hazard, personnel safety and function, i.e. generator, emergency switchboard, emergency distribution boards, control gear, chargers, emergency consumers and battery/UPS systems
- check if any modifications are done in the electrical system
- test of emergency power system, i.e. manual and automatic connection of generator/batteries to emergency switchboards, alternative start methods
- examination of cables and equipment in gas dangerous spaces and zones with respect to general condition and spark/explosion hazard.

**106** External examination of boilers including test of safety and protective devices, including operational test of safety valve by use of the relieving gear shall be carried.

For exhaust gas heated economizers, verification of function of the safety valves may be carried out by the Chief Engineer at sea. This test shall be recorded in the log book prior to survey

for review by the attending Surveyor.

**107** The survey for control and monitoring system of main and auxiliary machinery shall include:

- 1) Inspection of installation with regard to electrical and mechanical condition, labels, signboards etc.
- 2) Verification of the change-handling process for control, monitoring, safety and alarm systems. This survey element includes the items listed in Table C2.

The survey shall include, as a minimum, the following components and systems:

- control panels
- local indicating instruments
- emergency lighting systems in engine room
- communication systems
- fire alarm and fire protection systems
- alarm systems
- safety systems
- remote control systems
- automatic control systems.

For ships arranged and equipped for periodically unattended machinery space and machinery continuously supervised from a centralised control station (including ships with class notation **E0** or **ECO**), the survey shall include verification that the systematic maintenance and functional testing of the instrumentation are performed and documented. Calibrated instrumentation test equipment to be verified onboard.

**Guidance note:**

Applicable for the **ECO** notation; Corrective actions at machinery faults are presumed to be carried out manually. Safety systems to be verified when installed.

---e-n-d---of---G-u-i-d-a-n-c-e---n-o-t-e---

**108** For passenger ships the arrangement for emergency and transitional source of power shall be tested.

**109** For ships with reefer plant or controlled atmosphere installations (including ships with class notation **Reefer** or **RM** or **RM(Container)** or **KMC** or **CA** or **CA (port.)**), the survey shall include:

- examination of system for tightness
- examination of the safety measures such as:
  - gas tight machinery room bulkheads
  - separate ventilation system
  - catastrophe ventilation or sprinkler arrangement
  - escape arrangements for process areas and continuously manned cargo chambers
  - protection of fans and other rotating machinery
  - alarms and emergency stop buttons
  - refrigerant leakage detectors
- tests of electrical installation's insulation resistance to the extent found necessary by the surveyor.

**110** For ships with inert gas plant (including ships with class notation **INERT**), the survey shall include:

- examination of blowers, scrubber, deck water seal, closed ullage system, pressure/vacuum monitoring system, P/V breaker and non-return valves
- testing of remotely operated or automatically controlled valves, interlocking features of soot blowers, alarms and safety devices as deemed necessary.

**111** For combination ships with protected slop tanks, (including ships with class notation **PST**), the following shall be examined:

- gas detection arrangement in cofferdams
- oxygen control equipment.

**112** For ships arranged for carriage of low flash point liquids (including ships with class notation **LFL** or **LFL\***), the survey shall include:

- examination of pumping and piping systems (cargo, heating, bilge)
- examination of ventilation system
- testing of emergency stop of pumps
- testing of quick release of transfer hose
- testing of tank high level alarms
- examination of portable hydrocarbon gas-measuring apparatus
- examination of portable oxygen-measuring apparatus, if applicable
- examination of gas detection system in cofferdams, if applicable.
- measurement of insulation resistance of electrical cables in the cargo area. The measurements may be omitted provided a record of testing is available showing that measurements have been taken during the last 12 months and that the results are satisfactory.

**113** For ships with gas fuelled engine installations, (including ships with class notation **GAS FUELLED**), the survey shall include:

- external examination and function testing of remote operated valves in the gas piping system
- external examination of gas pipe ducts
- testing of instrumentation

- testing of emergency shutdown system, as a minimum by:
- releasing gas detectors and fire detectors
- checking electrical disconnection in ESD protected engine rooms
- checking safety functions in connection with the ventilation systems in gas engine rooms
- verification of the functioning of ventilation systems
- examination of drip trays in bunker station.

**114** For ships with class notation **FC-POWER** or **FC-SAFETY** the survey shall include:

- external examination and function testing of remote operated valves in the FC fuel piping system
- external examination of FC fuel pipe ducts
- testing of instrumentation
- testing of safety system, as a minimum by:
  - releasing gas detectors and fire detectors
  - checking safety functions in connection with the ventilation systems in FC fuel spaces
- verification of the functioning of ventilation systems
- examination of drip trays in bunker station.

**115** For ships with gas turbines the survey shall include the extent and criteria specified in Table C1.

The survey items may be covered through inspection or overhaul at a service or maintenance centre provided the requirements given in Sec.1 C500 are adhered to.

<i>Survey item</i>	<i>Extent</i>	<i>Acceptance criteria</i>	<i>Remarks</i>
Survey of records	Maintenance record check with reference to running hours	Maintenance activities shall have been carried out in accordance with manufacturer recommendations	Review of maintenance reports
Survey of gas turbine	Visual inspection and boroscope inspections	No indications of wear or degradation, beyond manufacturers acceptance criteria	Boroscope inspection either performed in surveyor presence, or records <sup>1)</sup> of boroscope inspection performed within last month to be available
Monitoring, control and emergency shut-down system	System functionality testing	Software version(s) to be in accordance with certificate. No deviations in functionality	Spot-checks of functionality. May be performed in combination with machinery and safety systems survey, or <b>E0</b> survey
1) The report shall describe boroscope extent, findings (if any), and conclusions or evaluation. If inspection is performed in surveyor's presence, such a report shall be prepared subsequently, and submitted to the Society			

<i>Survey item</i>	<i>Acceptance criteria</i>
Identification of changes	<p>A change-log shall be available and used to keep track of changes since last survey. This applies to all control systems that are required to be provided with a product certificate. If no changes have been done to the control systems since the last survey, the remaining survey item in this table may be omitted.</p> <p>Major changes affecting functionality covered by the class rules shall be submitted to class for approval prior to implementation onboard, refer to Pt.4 Ch.9 Sec.1 A300.</p> <p><b>Guidance note:</b> Major changes affecting functionality covered by class rules are changes which alter the functionality for which DNV rules has requirements. Such functionality is normally found in any control, monitoring, alarm or safety system which is required to be provided with DNV product certificate (listed in Pt.4 Ch.9 Sec.1 A202.) Adjustments of parameters such as set points or alarm limits are not considered "major changes". Adding automatic load shedding in a power management system, adding a serial link to the fire central in wheelhouse or adding more causes to shutdown logic are examples of alterations which are considered "major changes".</p> <p style="text-align: center;">---e-n-d---of---G-u-i-d-a-n-c-e---n-o-t-e---</p>
Documentation of the change-handling process	<p>Documentation shall be kept onboard to demonstrate traceability in the change-handling process. The documentation shall be presented for the attending surveyor, and shall contain information related to the following:</p> <ul style="list-style-type: none"> <li>— reason / motive for the change</li> <li>— specification of requirements (new requirements)</li> <li>— internal testing at manufacturer (e.g. reference to test records, simulation)</li> <li>— functional description of new or changed functionality</li> <li>— procedure for implementation</li> <li>— failure analysis, fall-back plan if relevant (effect of failures, how to restore original state)</li> <li>— verification and testing of implementation.</li> </ul>
1) Note requirements for alterations of control systems in Pt.4 Ch.9.	

**116** For ships carrying motor vehicles with fuel in their tanks in enclosed spaces (including ships with class notation **Car Carrier** or **PET**), the survey shall include:

- examination of automatic fire alarm system in cargo holds
- examination of fixed fire extinguishing system in cargo holds
- examination of portable fire extinguishers in cargo holds and at cargo hold entrances
- examination of ventilation system in cargo holds including remote indicators on bridge.

**117** For ships with a single cargo\*) hold and for bulk carriers\*\*) an examination and test at random of the water ingress detection system and of their alarms shall be carried out.

For bulk carriers\*\*) an examination and test of the control and means for draining and ballast pumping forward of the collision bulkhead included bilges of dry spaces any part of which extends forward of the foremost cargo hold, shall be carried out.

**Guidance note:**

- \*) For single hold cargo ships complying with the requirements of SOLAS II-1/23-3 and II-1/25, see Ch.2 Sec.2 D
- \*\*) For bulk carriers complying with the requirements of SOLAS XII/12 and XII/13, see Ch.2 Sec.1 E.

---e-n-d---of---G-u-i-d-a-n-c-e---n-o-t-e---

**C 200 Oil and chemical tankers – additional requirements**

**201** The survey shall include:

- examination of deck foam system with attention to physical and chemical condition of foam concentrate
- for alcohol resistant fluorine protein based foam concentrates the annual condition test carried out by service suppliers shall also include a small scale fire test in accordance with DNV type approval program 474.65 or the type approval certificate of the foam concentrate
- examination of fixed and portable mechanical ventilation systems for cargo handling spaces and other spaces within the cargo area which are normally entered, including pipe tunnels
- examination of cargo, bilge, ballast and stripping pumps
- testing of remote operation and shut-down devices for the cargo system
- examination and testing of gas detection system in cargo pump rooms
- examination of temperature sensors in bulkhead shaft glands bearings for pumps installed in cargo pump rooms
- examination of the pressure/vacuum monitoring arrangement for cargo tanks and vapour return systems.

**202** For oil tankers, the survey shall include testing of:

- pressure gauges on cargo/cow discharge lines
- temperature sensors for cargo, tank washing and ballast pumps
- oily water interface detector
- oil discharge monitoring system.

**203** For chemical tankers, the survey shall include:

- examination and testing of cargo hoses
- examination and testing of system for cargo tank level gauging
- testing of system for cargo tank overflow control (high and high-high level alarm)
- examination of vapour detection instruments
- testing of system for cargo temperature indication
- testing of leakage alarm in spaces containing independent cargo tanks

- examination and testing of sampling arrangements for cargo heating/cooling system
- examination of arrangement for storage of cargo samples
- examination of arrangements for storage of padding gas, monitoring of ullage spaces and provisions of drying elements on air inlets to cargo tanks
- examination of decontamination showers and eye washes including any provisions to ensure operation under all ambient temperatures
- examination of pump discharge pressure gauges fitted outside the cargo pump rooms
- examination of cargo pump rooms with focus on remote operation of the bilge system, rescue arrangements and distinctive marking of pumps, valves and pipelines in pump room
- examination of installations and equipment required for special cargoes, if applicable
- verification of the arrangement for discharge of contaminated water.

**204** For ships with bow loading arrangement (including ships with class notation **BOW LOADING**), the survey shall include:

- opening up and pressure testing of valves and piping if found necessary by the surveyor
- verification that spray-shield and collecting tray in way of connector are in order
- examination and testing of instrumentation, automation and communication equipment in bow control station
- examination and testing as far as possible of the automatic and manual emergency disconnection systems
- examination of protective measures preventing structural elements initiating sparks
- examination of interlock functions for the mooring and loading systems.

**205** For ships with vapour processing and recovery plant (including ships with class notation **VCS-3**) the survey shall include:

- examination of the VOC (volatile organic compounds) plant with respect to general condition. Gas tight bulkheads, piping systems, pressure vessels with mountings and equipment, regulating valves, deck tank safety relief valve sealings, electrical cables and equipment as applicable shall be examined. Pressure testing and piping thickness measurements to be carried out if deemed necessary by the surveyor
- testing of the hydrocarbon gas detection system
- testing of the ventilation system
- examination and testing of air locks, if fitted
- checking the calibration of fixed or portable instruments for measuring oxygen content in the VOC plant
- verification that an operation manual for the VOC plant is on board, and updated if new software has been installed
- examination and testing of alarm and safety systems.

**C 300 Liquefied gas tankers – additional requirements**

**301** The survey on deck shall include:

- examination of the venting systems for the cargo tanks, interbarrier spaces and hold spaces. The sealing of cargo tank relief valves shall be verified and the certificate with relief valves' opening and closing pressures shall be confirmed to be onboard
- testing of the emergency shut-down valves at shore connections and tanks, without flow in the pipe lines. It shall be verified that operation of the emergency shut-down system will cause the cargo pumps and compressors to stop.

**302** Ventilation systems for cargo handling spaces and other spaces within the cargo area which are normally entered, shall

be examined and tested as necessary.

**303** The survey of cargo compressor room and other spaces for cargo handling shall include:

- examination of cargo handling machinery, including cargo heat exchangers, vaporisers, pumps, compressors. To the extent possible the examination shall be carried out during operation
- testing of the gas detection equipment
- verification of dry air installations including the means for prevention of backflow of cargo vapour to gas-safe spaces
- visual examination of the arrangements for burning methane boil-off as far as practicable.

**304** The instrumentation of the following cargo installations shall be verified in good working order:

- automatic control, alarm and safety systems related to the pressure in cargo tanks, interbarrier spaces and hold spaces
- systems for cargo tank level gauging, including high level alarm and high level shut-off
- systems for temperature indication of the cargo, the cargo containment system, the hull and the cargo piping system

- systems for leakage detection of interbarrier spaces and hold spaces
- automatic control, alarm and safety systems in connection with cargo compressors and cargo pumps.

One or more of the following survey methods are applicable:

- visual external examination
- comparing of read-outs from different indicators
- consideration of read-outs with regard to the actual cargo and/or actual conditions
- examination of maintenance records with reference to the cargo plant instrumentation maintenance manual.

**305** The following shall be surveyed and tested as applicable:

- cargo hoses
- decontamination showers and eyewashes.

**306** For membrane containment systems normal operation of the nitrogen control system for insulation and interbarrier spaces shall be confirmed to the surveyor by the master.

## SECTION 3 INTERMEDIATE SURVEYS EXTENT – MAIN CLASS

### A. General Requirements

#### A 100 General

**101** Intermediate survey is a survey including visual examinations, measurements and testing as applicable, of the hull and equipment, machinery and systems, in order to confirm that the ship complies with the relevant rule requirements and is in satisfactorily maintained condition.

**102** Intermediate surveys are required carried out for all sea-going self-propelled ships.

**103** For liquefied gas tankers the intermediate survey of cargo handling installations with related automatic control, alarm and safety systems is preferably to be carried out with the ship in a gas-free condition. The extent of the testing required will normally be such that the survey cannot be carried out during a loading or discharging operation.

#### A 200 Review of documentation, operational instruments, signboards and markings

**201** For ships with class notation **ESP**, the surveyor shall examine the documentation onboard as specified in Sec.1 B600, and its contents as a basis for the hull survey.

### B. Hull and Equipment

#### B 100 General - all ships

**101** The survey shall cover:

- ballast tanks, see 102, 103, 104 and 105
- cargo compartments, see 106
- extended thickness measurements when substantial corrosion has been found, see 107
- lower portions of the cargo and ballast tanks, see 108.

Suspect areas identified shall be recorded for examination at subsequent annual surveys.

Areas found with substantial corrosion, which are not repaired, shall also be recorded for thickness measurements at subsequent annual surveys.

*Note:* Annual surveys of suspect areas and areas found with substantial corrosion are not applicable to cargo tanks of oil and chemical tankers.

**102** For ships 5 to 10 years of age, an overall examination of representative ballast tanks selected by the surveyor shall be carried out.

If there is no protective coating, soft or semi-hard coating, or POOR coating condition, the examination shall be extended to other ballast tanks of the same type.

**103** For ships over 10 years of age, an overall examination of all ballast tanks shall be carried out.

Tanks used as bilge water holding tanks shall be examined as required for ballast tanks.

**104** For those tanks subjected to survey according to 102 and 103, including additional tanks specified in 200 to 400, special attention shall be given to:

- cargo piping passing through ballast tanks
- bilge and ballast piping passing through cargo tanks
- air and sounding piping passing through cargo and ballast tanks

- fuel pipes passing through ballast tanks.

**105** For those ballast tanks subjected to survey according to 102 and 103, including additional tanks specified in 300 to 400, the survey shall include examination of the condition of corrosion prevention system, where provided.

A ballast tank, except bilge water holding tanks, shall be recorded for examination at subsequent annual surveys where:

- a hard protective coating was not applied from the time of construction, or
- a soft or semi-hard coating has been applied, or
- the hard protective coating is found in POOR condition and it is not renewed.

For double bottom ballast tanks, except for oil and chemical tankers with the notation **ESP**, such recording may be specially considered.

#### Guidance note:

Initial hard protective coating applied later than at the time of construction may be accepted as equivalent to such coating being applied at the time of construction provided a surveyor has confirmed that the structure was in satisfactory condition when the coating was applied.

---e-n-d---of---G-u-i-d-a-n-c-e---n-o-t-e---

**106** For dry cargo ships over 15 years of age the survey shall include an overall examination of cargo compartments selected by the surveyor.

**107** Areas where substantial corrosion is found at the survey being carried out, shall have thickness measurements extended.

The following tables shall be used:

Sec.4 Table D1.2 in general as guidance,

Sec.4 Table D3.3 for single side skin bulk carriers,

Sec.4 Table D4.3 for double side skin bulk carriers, ore carriers,

Sec.4 Table D5.3 for single hull oil tankers, ore carriers,

Sec.4 Table D6.3 for double hull oil tankers,

Sec.4 Table D7.3 for chemical tankers.

**108** For ships subject to EHSR or with class notation **ESP** overall and close-up examination including thickness measurements, as required for the lower portions of the cargo tanks/holds and ballast tanks, shall be carried out not later than concurrently with the bottom survey when required as part of the intermediate survey and the bottom survey is carried out in dry dock.

For liquefied gas tankers these requirements apply to ballast tanks.

*Note:* Lower portions of the cargo and ballast tanks and cargo holds are considered to be the parts below light ballast water line.

#### B 200 General dry cargo ships subject to Extended Hull Survey Requirements (EHSR) - additional requirements

**201** For ships 5 to 10 years of age the survey shall include overall examination of one forward and one aft cargo hold and their associated 'tween deck spaces.

**202** For ships from 10 to 15 years of age the survey shall include overall examination of all cargo hold and 'tween deck spaces.

**203** For ships over 15 years of age the survey shall include:

- a) a thorough examination of hatch covers and coamings with closing, sealing and securing devices
- b) testing for satisfactory operation of all mechanically operated hatch covers, including:
  - stowage and securing in open condition
  - proper fit and efficiency of sealing in closed condition
  - operational testing of hydraulic and power components, wires, chains and link drives
- c) testing for effectiveness of sealing arrangement of all hatch covers by hose testing or equivalent
- d) overall examination of all cargo holds, 'tween deck spaces and ballast tanks and in way of all cofferdams, pipe tunnels and void spaces within the cargo area
- e) examination and performance testing of all piping systems within all cargo holds and ballast tanks as well as cofferdams, pipe tunnels and void spaces within the cargo area;
- f) close-up examination as for the previous renewal survey in accordance with Sec.4 Table D2.1
- g) thickness measurement as for the previous renewal survey in accordance with Sec.4 Table D2.2 except main deck plates outside the cargo area (item 1 partly), bottom plates including keel plates outside the cargo area (item 4a partly), plating of sea chests and shell plating in way of overboard discharges (item 4b), superstructure deck plating (item 5), internals in peak tanks (item 6) and air pipes and ventilators (item 7)
- h) a bottom survey in accordance with Sec.5 A.

**B 300 Dry bulk cargo ships subject to Enhanced Survey Programme (class notation ESP) – additional requirements**

**301** For bulk carriers with hybrid cargo hold arrangements, the following shall be applied:

- full breadth cargo holds and associated topside tanks and hopper side tanks are subject to the single side skin bulk carrier requirements
- cargo holds of double side skin and associated side tanks are subject to the double side skin bulk carrier requirements.

**302** For ships 5 to 10 years of age the survey shall include:

- a) overall examination of representative ballast tanks selected by the surveyor. The selection shall include fore and aft peak tanks and a number of other tanks, taking into account the total number and type of ballast tanks
- b) overall examination of all cargo holds
- c) close-up examination as follows:
  - for single side skin bulk carriers: in the forward cargo hold and one other selected cargo hold, of the transverse bulkheads at the shell plating and side frames, including their upper and lower end attachments and adjacent shell plating to a sufficient extent, minimum 25% of frames.  
Where the close-up examination reveals need for remedial measures, the survey shall be extended to include close-up examination of all side frames and adjacent shell plating of the relevant cargo hold, as well as close-up examination of sufficient extent of all remaining cargo holds.
  - for double side skin bulk carriers: of those areas of structure considered necessary by the surveyor as a result of the overall examination.
  - thickness measurements shall be carried out to an extent sufficient to determine both general and local corrosion levels at areas subject to close-up examination.

The extent of thickness measurement may be specially considered provided the surveyor is satisfied by the close-up examination that there is no structural diminution and the hard protective coatings are found to be in a GOOD condition.

**303** For ships over 10 years of age the survey shall include:

- a) a thorough examination of hatch covers and coamings with closing, sealing and securing devices
- b) testing for satisfactory operation of all mechanically operated hatch covers, including:
  - stowage and securing in open condition
  - proper fit and efficiency of sealing in closed condition
  - operational testing of hydraulic and power components, wires, chains and link drives
- c) testing for effectiveness of sealing arrangement of all hatch covers by hose testing or equivalent.
- d) overall examination of all cargo holds and ballast tanks and in way of all cofferdams, pipe tunnels and void spaces within the cargo area
- e) examination and performance testing of all piping systems within all cargo holds and ballast tanks as well as cofferdams, pipe tunnels and void spaces within the cargo area
- f) close-up examination as for the previous renewal survey in accordance with:
  - Sec.4 Table D3.1 for single side skin bulk carriers
  - Sec.4 Table D4.1 for double side skin bulk carriers
  - Sec.4 Table D4.1.1 for ore carriers
- g) thickness measurement as for the previous renewal survey in accordance with:
  - Sec.4 Table D3.2 for single side skin bulk carriers
  - Sec.4 Table D4.2 for double side skin bulk carriers
  - Sec.4 Table D5.2 for wing tanks of ore carriers
 Thickness measurements of following structures may be exempted:
  - main deck plates outside the cargo area (item 1 partly),
  - bottom plates including keel plates outside the cargo area (item 4a partly),
  - plating of sea chests and shell plating in way of overboard discharges (item 4b),
  - superstructure deck plating (item 5),
  - internals in peak tanks (item 6) and
  - air pipes and ventilators (item 7)
- h) a bottom survey in accordance with Sec.5 A.

**304** For single side skin bulk carriers required to comply with the retroactive requirements given in Ch.2 Sec.1 F, the survey of the side frames shall include:

- checking that representative thickness measurements in all holds and within each region of the frame, as specified, is documented
- examination to confirm that renewals or sandblasting, coating and reinforcements are carried out as required. Any coating shall be carried out in accordance with the requirements in Pt.5 Ch.2 Sec.5 C500 as far as applicable

**Guidance note:**

The extent of renewals and sandblasting, coating and reinforcements will be recorded in a Memo to Owner (MO) for future reference.

---e-n-d---of---G-u-i-d-a-n-c-e---n-o-t-e---

- verification that side frames previously sandblasted, coated and reinforced based on the requirements in Pt.5 Ch.2 Sec.5, have been maintained in 'as new' condition.

**Guidance note:**

'As new' condition in this respect, means that the coating should be without any breakdown and rusting.

---e-n-d---of---G-u-i-d-a-n-c-e---n-o-t-e---

(IACS UR S31)

**B 400 Oil and chemical tankers subject to Enhanced Survey Programme (class notation ESP) – additional requirements**

**401** For single hull oil tankers from 5 to 10 years of age over-all examination of all ballast tanks shall be carried out.

**402** For ships over 10 years of age the survey shall include:

- overall examination of all cargo tanks and ballast tanks and in way of all pump rooms, cofferdams, pipe tunnels and void spaces within the cargo area
- examination and performance testing of all piping systems within all cargo tanks and ballast tanks as well as cofferdams, pipe tunnels and void spaces within the cargo area;
- close-up examination as for the previous renewal survey in accordance with:

Sec.4 Table D5.1 for single hull oil tankers  
Sec.4 Table D6.1 for double hull oil tankers  
Sec.4 Table D7.1 for chemical tankers

- thickness measurement as for the previous renewal survey in accordance with:

Sec.4 Table D5.2 for single hull oil tankers  
Sec.4 Table D6.2 for double hull oil tankers  
Sec.4 Table D7.2 for chemical tankers

Thickness measurements of following structures may be exempted:

- main deck plates outside the cargo area (item 1 partly),
- bottom plates including keel plates outside the cargo area (item 4a partly),
- plating of sea chests and shell plating in way of over-board discharges (item 4b),
- superstructure deck plating (item 5),
- internals in peak tanks (item 6) and
- air pipes and ventilators (item 7)

- a bottom survey in accordance with Sec.5 A.

**403** For ships over 15 years of age cargo and ballast piping, including piping for crude oil washing (COW) in way of the cargo area shall be examined and operationally tested to working pressure. Thickness measurement shall be taken if deemed necessary by the surveyor.

**404** A ballast tank shall be recorded for examination at subsequent annual surveys where, in addition to the conditions given in 101 and 105:

- the hard protective coating is found to be less than GOOD condition and is not repaired to the satisfaction of the surveyor.

**B 500 Liquefied gas tankers - additional requirements**

**501** For ships over 10 years of age the survey shall include close-up examination of:

- all web frames and both transverse bulkheads in a representative ballast tank
- the upper part of one web frame in another representative ballast tank
- one transverse bulkhead in another representative ballast tank.

For ships over 15 years of age the survey shall include close-up examination of:

- all web frames and both transverse bulkheads in two representative ballast tanks.

*Note:* For ships having independent tanks of type C, see Pt.5 Ch.5 Sec.1 D600, with a midship section similar to that of a general cargo ship, the extent of close-up surveys may be specially considered.

**C. Machinery and Systems**

**C 100 General - All ships**

**101** The survey shall cover:

- electrical installations, see 102
- gas fuelled engine installation, see 103
- fuel cell installations, see 104.

**102** Electrical equipment in gas-dangerous spaces and zones shall be examined with respect to:

- corrosion
- flameproof enclosure/ingress
- no unauthorised modification
- correct rating of lamps
- earthing (spot check)
- function testing of pressurised equipment and of associated alarms
- testing of insulation resistance of power circuits (Ex p, Ex e and Ex n). Where proper records of testing are maintained consideration may be given to accepting recent readings (maximum 12 months) by the ship's crew
- insulation monitors with alarms shall be function tested, if installed
- for rooms protected by air locks, interlocking with ventilation of electrical supply to non-explosion protected equipment and de-energising of such equipment in case of ventilation failure shall be examined and function tested as applicable.

**Guidance note:**

Megger testing in gas dangerous spaces may involve risk of explosion due to sparks. Therefore appropriate procedures for such work should be followed as relevant e.g., "gas free certificate".

---e-n-d---of---G-u-i-d-a-n-c-e---n-o-t-e---

**Guidance note:**

Reference is made to IACS Rec. No.35 - Inspection and maintenance of electrical equipment installed in hazardous areas.

---e-n-d---of---G-u-i-d-a-n-c-e---n-o-t-e---

**103** For ships with gas fuelled engine installations, (including ships with class notation **GAS FUELLED**), the survey shall include:

- a) testing of all alarm and shutdown functions for:
  - gas compressor
  - gas engine.

**104** For ships with fuel cell installations, (with class notation **FC-POWER** or **FC-SAFETY**), the survey shall include:

- a) testing of all alarm and shutdown functions for:
  - FC fuel gas compressor
  - Fuel cell installation.

**C 200 Oil and chemical tankers – additional requirements**

**201** For chemical tankers the survey shall include:

- examination of systems for cargo heating and cooling

- checking of spare parts for the mechanical ventilation fans in the cargo area.

**202** For chemical tankers over 10 years of age examination of fittings such as valves and instrumentation in way of the representative cargo tanks subject to survey shall be carried out.

**203** For ships over 15 years of age heating coils, tank cleaning apparatus and other equipment in cargo tanks, cofferdams and pipe tunnels within the cargo area shall be examined. Heating coils are normally to be pressure tested. Attachments of sacrificial anodes in tanks shall be examined.

**C 300 Liquefied gas tankers – additional requirements**

**301** Spares provided for cargo area mechanical ventilation fans shall be confirmed (not required if double fans provided).

**302** The instrumentation of the different cargo installations shall be tested by changing the parameter as applicable and comparing with test instruments. Simulated testing may be ac-

cepted for sensors which are not accessible or for sensors located within cargo tanks or inerted hold spaces. The testing shall include testing of alarm and safety functions.

**303** For ships having a gas fuel forwarding system, the safety and control equipment and alarm and shut down functions related to the following systems shall be tested:

- gas heating arrangement
- fuel gas compressor and forwarding system
- ventilation arrangement
- protection and flame screens
- gas freeing and purging systems
- manual and automatic shut-down system
- gas detection system
- pilot flame burner or "fuel floor" arrangement, if applicable
- governor stability switching from gas fuel to oil, or vice versa.

## SECTION 4 RENEWAL SURVEYS EXTENT – MAIN CLASS

### A. General Requirements

#### A 100 General

**101** Renewal survey is a major survey including visual examinations, measurements and testing of the hull and equipment, machinery and systems, in order to confirm that the ship complies with the relevant rule requirements and is in satisfactorily maintained condition.

**102** Possible repairs shall normally be carried out before the renewal survey is regarded as completed.

The Society may accept that minor deficiencies, recorded as condition of class, are rectified within a specified time limit, normally not exceeding 3 months after the survey completion date.

**103** For liquefied gas tankers the renewal survey of cargo handling installations with related automatic control, alarm and safety systems is preferably to be carried out with the ship in a gas-free condition. The extent of the testing required will normally be such that the survey cannot be carried out during a loading or discharging operation.

#### A 200 Review of documentation, operational instruments, signboards and markings

**201** The draught marks shall be verified in order.

**202** For ships with class notation **ESP**, the surveyor shall examine the documentation onboard as specified in Sec.1 B600, and its contents as a basis for the hull survey.

**203** For ships equipped for the carriage of containers (including ships with class notation **Container Carrier** or **CONTAINER**), instructions (container securing manual) shall be verified available on board.

Instrument (computer program) for stowing and securing of containers, if furnished, shall be checked with verification of valid certificate and tested for functionality and accuracy.

### B. Hull and Equipment

#### B 100 General - all ships

**101** The survey shall cover:

- a) thickness measurements of hull structure, see 102
  - extended thickness measurements when substantial corrosion has been found, see 112
- b) anchoring equipment, see 103
- c) hatch covers and coamings, see 104
- d) piping arrangements on deck, see 105 and 106
- e) examination of spaces:
  - all spaces, general, see 107
  - watertight integrity of internal bulkheads and decks, see 108
  - tightness of tank boundaries, see 109
  - ballast tanks, see, 110 and 111
  - engine room structure, see 113
  - piping systems in spaces outside the machinery area, see 114
  - sea connections in machinery area, with pipes, valves and filters, see 115
  - cement and dry mud pressure tank, see 122

- coating in tanks for potable water, see 118
- tanks for low flashpoint liquids, see 121

- f) ships equipped for the carriage of containers, see 116
- g) ships with movable car decks, see 117
- h) emergency towing arrangements, see 119
- i) pushing arrangement, see 120
- j) verification of required signboards
- k) loading instrument or loading computer system, if available onboard, shall be tested by using the approved test conditions. Functionality and accuracy shall be verified with respect to strength and stability, whichever is applicable
- l) examination of masts with standing rigging and foundations.

A bottom survey shall be carried out as part of the renewal survey.

Suspect areas identified shall be recorded for examination at subsequent annual surveys.

Areas found with substantial corrosion, which are not upgraded, shall also be recorded for thickness measurements at subsequent annual surveys.

*Note:* Annual surveys of suspect areas and areas found with substantial corrosion are not applicable to cargo tanks of oil and chemical tankers.

**102** Thickness measurements of hull structures shall be carried out in accordance with Table D1.1.

**103** Windlass, including piping system and foundations shall be examined.

The anchors and chain cables shall be ranged, examined and the required complement and condition verified. The chain lockers, holdfasts, hawse pipes and chain stoppers shall be examined and drainage arrangement of the chain lockers tested.

At the second and subsequent renewal surveys, chain cables shall be gauged. Any length of chain cable shall be renewed if the mean diameter at any cross-section is worn beyond 12% of its original diameter.

#### Guidance note:

The mean diameter of a cross-section may be taken as the average of the minimum diameter and the diameter measured perpendicular to this.

---e-n-d---of---G-u-i-d-a-n-c-e---n-o-t-e---

**104** Hatch covers and coamings shall be thoroughly examined. The survey shall include, in addition to the annual survey items:

- a) close-up examination of hatch cover plating and hatch coaming plating.

Also including close-up examination of hatch cover stiffeners and hatch coaming stiffeners at the 3rd and subsequent renewal surveys.

Additional close-up examination is also specified in:

  - Table D2.1 for general dry cargo ships subject to EHSR
  - Table D3.1 for single side skin bulk carriers
  - Table D4.1 for double side skin bulk carriers
- b) testing for satisfactory operation of all mechanically oper-

ated hatch covers, including:

- stowage and securing in open condition
- proper fit and efficiency of sealing in closed condition
- operational testing of hydraulic and power components, wires, chains and link drives

c) testing for effectiveness of sealing arrangement of all hatch covers by hose testing or equivalent.

d) thickness measurements of members subject to close-up examination, for general assessment and recording of corrosion pattern are specified in Table D1.1.

Additional thickness measurements are also specified in:

- Table D2.2 for general dry cargo ships subject to EHSR
- Table D3.2 for single side skin bulk carriers
- Table D4.2 for double side skin bulk carriers.

**105** Thickness measurements of air pipes and ventilators shall be carried out in accordance with Table D1.1, Table D2.2, Table D3.2, Table D4.2 or Table D5.2, as relevant.

The measurement report shall be verified and evaluated by the surveyor onboard. Thickness diminution of 25% compared to the thickness required is acceptable.

**106** Automatic air pipe heads on exposed decks shall be externally and internally examined.

For all ships except for passenger ships the following apply:

At 1st renewal survey, the examination shall comprise air pipe heads preferably serving ballast tanks as follows:

- one port and one starboard, on the exposed decks within 0.25 L from the forward end
- one port and one starboard, serving spaces aft of 0.25 L from the forward end.

At 2nd renewal survey, the examination shall comprise air pipe heads as follows:

- all within 0.25 L from the forward end
- at least 20% of those serving spaces aft of 0.25 L from the forward end, preferably serving ballast tanks.

From 3<sup>rd</sup> renewal survey, the examination shall comprise all air pipe heads. Exemption may be considered for air pipe heads where there is substantiated evidence of replacement within the previous five years.

The air pipe heads to be examined according to the above specification, shall be selected by the surveyor when relevant.

The head shall be removed from the air pipe for designs where the inner parts cannot be properly inspected from outside.

Particular attention shall be paid to the condition of the zinc coating in heads constructed from galvanised steel.

According to the results of the examination, the surveyor may require examination of other air pipe heads.

For passenger ships air pipe heads shall be examined as deemed necessary by the surveyor.

(IACS UR Z22)

**107** All spaces shall be examined.

An internal overall examination of all spaces, except fuel oil, lube oil and fresh water tanks, shall include all structures, piping systems outside machinery area and sea connections in machinery area, i.e. plating and framing, bilges and drain wells, sounding, venting, pumping and drainage arrangements.

Where provided, the condition of the corrosion prevention system of cargo holds and tanks shall be examined.

Examination of fuel oil, lube oil and fresh water tanks shall be in accordance with Table B1.

Tanks used as bilge water holding tanks shall be examined as required for ballast tanks.

Independent cargo tanks shall also be externally examined including the tank supporting structures.

<b>Table B1 Tank Minimum requirements for internal examination of fuel oil, lube oil and fresh water tanks</b> <sup>1) 2) 3)</sup>				
<i>Tank</i>	<i>Age of ship, years</i>			
	<i>0 to 5</i>	<i>5 to 10</i>	<i>10 to 15</i>	<i>above 15</i>
Fuel oil/ diesel oil				
— engine room	None	None	One	One
— cargo area	None	One	Two	Half, minimum two <sup>4)</sup>
Lube oil	None	None	None	One
Fresh water	None	One	All	All
<p>1) Tanks of integral (structural) type.</p> <p>2) If a selection of tanks are accepted to be examined, then different tanks shall, as far as practicable, be examined at each renewal survey, on a rotational basis.</p> <p>3) Peak tanks (all uses) are subject to internal examination at each renewal survey.</p> <p>4) One deep tank shall be included, if fitted.</p> <p><b>Guidance note:</b> Independent tanks within machinery spaces are normally surveyed as part of the machinery surveys.</p> <p style="text-align: center;">---e-n-d---of---G-u-i-d-a-n-c-e---n-o-t-e---</p>				
(IACS UR Z7)				

**108** The watertight integrity of internal bulkheads and decks shall be verified.

Special arrangements related to stability such as watertight closing appliances for openings in internal bulkheads and decks, cross-flooding, counter-flooding etc., shall be examined and tested if necessary.

**109** Boundaries of ballast tanks and tanks for fuel oil, lube oil and fresh water shall be pressure tested.

All ballast tanks shall be tested with a head of liquid to the top of air pipes.

Cargo holds for ballast, when treated as a ballast tank (see Sec.1 A100), shall be tested with a head of liquid to near the top of hatches.

Fuel oil, lube oil and fresh water tanks shall be tested with a head of liquid to the highest point that liquid will rise under service conditions. Tank testing of fuel oil, lube oil and fresh water tanks may be specially considered based on a satisfactory external examination of the tank boundaries, and a confirmation from the Master stating that the pressure testing has been carried out according to the requirements with satisfactory results.

**110** For ballast tanks the survey shall include examination of the condition of corrosion prevention system, where provided.

A ballast tank, except bilge water holding tanks, shall be recorded for examination at subsequent annual surveys where:

- a hard protective coating was not applied from the time of construction, or
- a soft or semi-hard coating has been applied, or
- the hard protective coating is found in POOR condition and it is not renewed.

For double bottom ballast tanks, except for oil and chemical tankers with the notation **ESP**, such recording may be specially considered.

**Guidance note:**

Initial hard protective coating applied later than at the time of construction may be accepted as equivalent to such coating being applied at the time of construction provided a surveyor has confirmed that the structure was in satisfactory condition when the coating was applied.

---e-n-d---of---G-u-i-d-a-n-c-e---n-o-t-e---

**111** The survey extent of void spaces converted from ballast tanks or cargo tanks shall be specially considered in relation to the requirements for ballast tanks or cargo tanks respectively.

**112** Areas where substantial corrosion is found at the survey being carried out, shall have thickness measurements extended.

The following tables shall be used:

- Sec.4 Table D1.2 in general as guidance,
- Sec.4 Table D3.3 for single side skin bulk carriers,
- Sec.4 Table D4.3 for double side skin bulk carriers,
- Sec.4 Table D5.3 for single hull oil tankers,
- Sec.4 Table D6.3 for double hull oil tankers,
- Sec.4 Table D7.3 for chemical tankers.

**113** The machinery area shall be examined with particular attention to tank tops, shell plating in way of tank tops, brackets connecting side shell frames and tank tops, and engine room bulkheads in way of tank top and bilge wells.

Where wastage is evident or suspect, thickness measurements shall be carried out.

**114** For pipes, valves etc. of piping systems in spaces outside the machinery area special attention shall be given to:

- cargo piping passing through ballast tanks
- bilge and ballast piping passing through cargo tanks
- air and sounding piping to ballast tanks passing through cargo and ballast tanks
- fuel pipes passing through ballast tanks.

The examination may require opening up if found necessary by the surveyor.

Performance testing shall be carried out for the following systems:

- bilge and ballast
- cargo handling, including crude oil washing (COW)
- steam with temperature below 450°C
- compressed air
- hydraulic, including steering power actuating
- fuel oil.

Pressure testing and thickness measurements of any piping system may be required if found necessary by the surveyor. For ships more than 10 years of age, fuel pipes passing through ballast tanks shall be pressure tested.

Last overhaul shall be verified for all piping systems.

**115** For sea connections in the machinery area special attention shall be given to sea suction, sea water cooling pipes and over-

board discharge valves and their connections to shell plating.

Where wastage is evident or suspect, thickness measurements shall be carried out.

**116** For ships equipped for the carriage of containers (including ships with class notation **Container Carrier** or **CONTAINER**), the following shall be examined:

- a) Container supporting structures with respect to cracks and deformations:
  - cell guides including supports:
  - container stanchions and racks on deck and in holds
  - support fittings welded to inner bottom, container steps, stanchions etc.
- b) Hatch covers:
  - supports and stoppers with respect to condition and operability:
  - guide rails and supporting frames including connection to hull with respect to cracks and deformations.
- c) Removable (loose) container securing equipment:
  - random examination for damages
  - comparison with certificates kept in ship's files.

**117** For ships with movable car decks (including ships with class notation **Car Carrier** or **MCDK**), the survey shall include:

- examination of pontoon conditions
- examination of supporting fittings and suspension / pillars
- examination of lifting arrangement (wires, sheaves etc. if applicable)
- examination of stowing arrangements in cargo hold
- examination of pontoon racks on deck including lashing arrangements
- examination of drainage arrangements in pontoon stowage areas
- testing of movable car deck hoisting arrangement.

**118** For ships arranged for carriage of potable water (including ships with class notation **Tanker for Potable Water**), the coating in cargo tanks shall be examined.

**119** For ships with emergency towing arrangements the pick-up gear, towing pennant and chafing gear shall be examined over the full length for deterioration.

Where pennant line is stored in a watertight condition confirmed maintained, consideration may be given to waiving the requirement to examine the pennant line over the full length.

Strongpoint, fairlead and pedestal roller shall be examined including attachment to the ship.

**Guidance note:**

Emergency towing arrangements are required on oil tankers, chemical tankers and gas carriers of 20 000 tonnes deadweight and above in accordance with IMO resolution MSC.35(63)

---e-n-d---of---G-u-i-d-a-n-c-e---n-o-t-e---

**120** For ships with arrangement for pushing or being pushed (including ships with class notation **Pusher** or **Pusher/Barge Unit**), the following shall be examined:

- connecting points and contact areas with supporting structure
- connecting equipment including locking device if any.

**121** For ships arranged for carriage of low flash point liquids (including ships with class notation **LFL** or **LFL\***), the survey shall include:

- pressure testing (hydrostatic, hydro-pneumatic or otherwise) of all cargo tanks to their MARVS (Maximum Allowable Relief Valve Setting)

**122** Cement and dry mud pressure tanks shall be examined internally. Pressure testing to 1.2 times the working pressure may be required if found necessary by the surveyor.

**123** For ships subject to EHSR or with class notation **ESP** overall and close-up examination including thickness measurements, as required for the lower portions of the cargo tanks/holds and ballast tanks, shall be carried out not later than concurrently with the bottom survey required as part of the renewal survey.

For liquefied gas tankers requirements given above apply to ballast tanks.

*Note:* Lower portions of the cargo and ballast tanks and cargo holds are considered to be the parts below light ballast water line.

**124** For vessels contracted after 1/1-2007 fittings for towing and mooring covered by the "Towing and mooring plan" and their supporting structures shall be examined. The corrosion is to be within the requirements in Classification Note 71.2, but not more than given in Pt.3 Ch.3 Sec.5 C303.

There shall be a stamped version of "Towing and mooring arrangements plan" onboard and all the fittings shall be marked with relevant "SWL".

(IACS UR A2)

**B 200 General dry cargo ships subject to Extended Hull Survey Requirements (EHSR) – additional requirements**

**201** Close-up examination shall be carried out in accordance with Table D2.1

**202** Thickness measurement shall be carried out in accordance with Table D2.2.

**203** A bottom survey in dry dock shall be carried out in accordance with Sec.5 A, as part of the renewal survey.

**B 300 Dry bulk cargo ships subject to Enhanced Survey Programme (class notation ESP) – additional requirements**

**301** For bulk carriers with hybrid cargo hold arrangements, the following shall be applied:

- full breadth cargo holds and associated topside tanks and hopper side tanks are subject to the single side skin bulk carrier requirements
- cargo holds of double side skin and associated side tanks are subject to the double side skin bulk carrier requirements.

**302** Close-up examination shall be carried out in accordance with:

- Sec.4 Table D3.1 for single side skin bulk carriers,
- Sec.4 Table D4.1 for double side skin bulk carriers,
- Sec.4 Table D4.1.1 for ore carriers.

**303** Thickness measurements shall be carried out in accordance with:

- Sec.4 Table D3.2 for single side skin bulk carriers,
- Sec.4 Table D4.2 for double side skin bulk carriers.

**304** A bottom survey in dry dock shall be carried out in accordance with Sec.5 A, as part of the renewal survey.

**305** For single side skin bulk carriers subject to compliance with the requirements given in Ch.2 Sec.1 A, additional thickness measurements shall be carried out of the vertically corrugated transverse watertight bulkhead between cargo holds Nos. 1 and 2, as applicable.

For ships built 1996-1998 the thickness measurements at the 2nd renewal survey may be required as part of the initial evaluation for compliance in order to determine the general condition of the structure and to establish the extent of possible steel

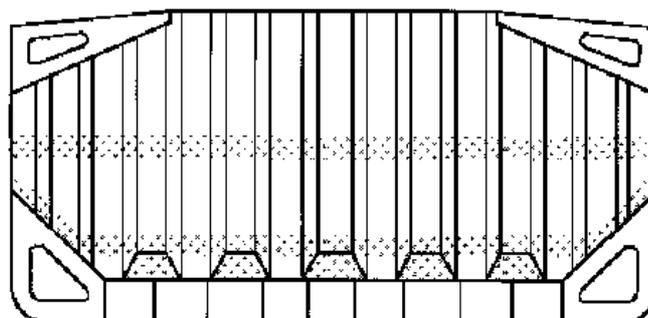
renewal and or reinforcements of the bulkhead, in accordance with the requirements in Ch.2 Sec.1 A.

The thickness measurements shall be carried out at the levels described below. To adequately assess the scantlings of each individual vertical corrugation, each corrugation flange, web, shedder plate and gusset plate within each of the levels given below shall be thickness measured:

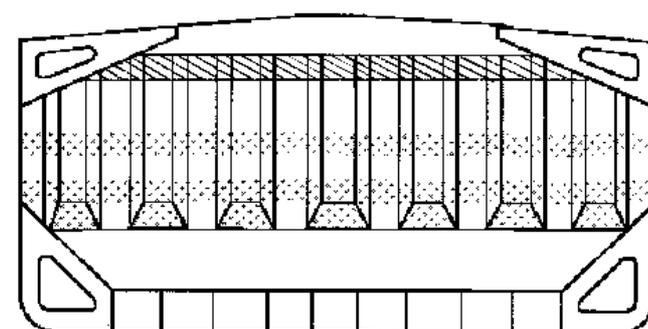
- the mid-breadth of each corrugation flange and web at approximately 200 mm above the top of shedder plates and top of hopper plates
- the middle of each gusset plate, if fitted
- the middle of each shedder plate
- the mid-breadth of each corrugation flange and web at approximately 200 mm below upper stool, if fitted
- the mid-breadth of the corrugation flange and web at about the mid-height of the corrugation
- the mid-breadth of the corrugation flanges and webs below the upper stool, (see Fig.2) if applicable, as deemed necessary by the surveyor.

Where the thickness changes, within the horizontal levels, the thinner plate shall be thickness measured.

(IACS UR S19)



**Fig. 1**  
**Hold profile, ships without lower stool**



**Fig. 2**  
**Hold profile, ships with lower stool**

**306** For single side skin bulk carriers required to comply with the requirements given in Ch.2 Sec.1 F, the survey of the side frames shall include:

- checking that representative thickness measurements in all holds and within each region of the frame, as specified, is documented
- examination to confirm that renewals or sandblasting, coating and reinforcements are carried out as required. Any coating shall be carried out in accordance with the requirements in Pt.5 Ch.2 Sec.5 C500 as far as applicable

**Guidance note:**

The extent of renewals and sandblasting, coating and reinforcements will be recorded in a Memo to Owner (MO) for future reference.

---e-n-d---of---G-u-i-d-a-n-c-e---n-o-t-e---

- verification that side frames previously sandblasted, coated and reinforced based on the requirements in Pt.5 Ch.2 Sec.5, have been maintained in 'as new' condition

**Guidance note:**

'As new' condition in this respect, means that the coating should be without any breakdown and rusting.

---e-n-d---of---G-u-i-d-a-n-c-e---n-o-t-e---

(IACS UR S31)

**B 400 Oil and chemical tankers subject to Enhanced Survey Programme (class notation ESP) – additional requirements**

**401** For single hull oil tankers with double bottom or double side spaces (for water ballast, or void spaces), the survey requirements for double hull oil tankers shall be applied in way of the double bottom or the double sides.

**402** Close-up examination shall be carried out in accordance with:

Sec.4 Table D5.1 for single hull oil tankers,

Sec.4 Table D6.1 for double hull oil tankers,

Sec.4 Table D7.1 for chemical tankers.

**403** Thickness measurements shall be carried out in accordance with:

Sec.4 Table D5.2 for single hull oil tankers,

Sec.4 Table D6.2 for double hull oil tankers,

Sec.4 Table D7.2 for chemical tankers.

**404** A bottom survey in dry dock shall be carried out in accordance with Sec.5 A, as part of the renewal survey.

**405** Cargo tank boundaries facing ballast tanks, void spaces, pipe tunnels, pump rooms or cofferdams shall be pressure tested.

All cargo tank bulkheads shall be pressure tested at the 2<sup>nd</sup> and subsequent renewal surveys.

The pressure shall, in general, correspond to a head of liquid to the highest point that liquid will rise under service conditions.

Pressure testing of cargo tanks may be accepted based on confirmation from the Master, stating that the pressure testing has been carried out according to the requirements, with a satisfactory result.

The testing of boundaries facing double bottom tanks and other spaces not designed for the carriage of liquid may be omitted, provided a satisfactory internal examination together with an examination of the tanktop is carried out.

The surveyor may extend the tank testing as deemed necessary.

**406** A ballast tank shall be recorded for examination at subsequent annual surveys where, in addition to the conditions given in 101 and 110:

- the hard protective coating is found to be less than GOOD condition and is not repaired to the satisfaction of the surveyor.

**407** For independent cargo tanks in chemical tankers the survey shall include:

- thickness measurement as found necessary by the surveyor

- hydraulically pressure testing of all tanks to their MARVS (Maximum Allowable Relief Valve Setting). The testing of cargo tanks **type a3** may be omitted if the tanks are found without corrosion and other damages and otherwise found acceptable by the surveyor.

**B 500 Liquefied gas tankers – additional requirements**

**501** Close-up examination shall be carried out in accordance with Table D8.1.

**502** Thickness measurement shall be carried out in accordance with Table D8.2.

**503** A bottom survey in dry dock shall be carried out in accordance with Sec.5 A, as part of the renewal survey.

**504** As far as practicable the outer surface of non-insulated cargo tanks or the outer surface of cargo tank insulation together with any vapour or protective barrier shall be examined. Special attention shall be given to the cargo tank and insulation in way of chocks, supports and keys. Partial removal of insulation may be required in order to verify the condition of the tank or the insulation itself if found necessary by the surveyor.

Where the insulation arrangement is such that it cannot be examined, the surrounding structures of wing tanks, double bottom tanks and cofferdams shall be examined for cold spots when the cargo tanks are in the cold condition (prior to the renewal survey) unless voyage records together with the instrumentation give sufficient evidence of the integrity of the insulation system.

**505** Thickness measurements of the cargo tanks may be required if deemed necessary by the surveyor.

**506** For integral tanks and independent tanks type C, non-destructive testing shall supplement cargo tank inspection, with special attention to be given to the integrity of the main structural members, tank shell and highly stressed parts, including welded connections as deemed necessary by the surveyor. The following items are, amongst others, considered to have highly stressed areas:

- cargo tank supports and anti-rolling or anti-pitching devices
- stiffening rings or web frames
- Y-connections between tank shell and a longitudinal bulkhead of bilobe tanks
- swash bulkhead boundaries
- dome and sump connections to the tank shell
- foundations for pumps, towers, ladders etc.
- pipe connections.

**507** For independent tanks type B, the extent of non-destructive testing shall be as given in a programme specially prepared for the cargo tank design.

**508** The tightness of all cargo tanks shall be verified by an appropriate procedure. Provided that the effectiveness of the ship's gas detection equipment has been confirmed, it will be acceptable to utilise this equipment for the tightness test of independent tanks below deck during the first loading of the cargo tanks subsequent to the renewal survey.

**509** Where findings of 501 to 508 or an examination of the voyage records raise doubts as to the structural integrity of a cargo tank, a hydraulic or hydro-pneumatic test shall be carried out. For integral tanks and for independent tanks type A and B, the test pressure at top of the tank is not to be less than the MARVS (Maximum Allowable Relief Valve Setting). For cargo tanks type B with MARVS higher than 1.0 bar, a test pressure higher than MARVS will be specially considered. For independent tanks type C the test pressure is not to be less than 1.25 times the MARVS.

**510** For membrane containment systems a tightness test of the secondary barrier shall be carried out in accordance with the system designers' procedures as approved by the Society

**511** For membrane containment systems with glued second-

ary barriers the values obtained shall be compared with previous results or results obtained at newbuilding stage. If significant differences are observed for each tank or between tanks, the surveyor shall require an evaluation and additional testing as necessary.

**512** At the second, the fourth, and thereafter at each renewal survey all independent cargo tanks type C shall be either:

- hydraulically or hydropneumatically tested to 1.25 times MARVS and thereafter non-destructively tested in accordance with 503, or
- subjected to a thorough, planned non-destructive testing.

This testing shall be carried out in accordance with a programme specially prepared for the tank design. If a special programme does not exist, special attention shall be given to the detection of surface cracks in welded connections in highly stressed areas as listed in 506.

At least 10% of the length of the welded connections in each of above mentioned areas shall be tested. This testing shall be carried out internally and externally as applicable.

Insulation shall be removed as necessary for the required non-destructive testing.

**513** Secondary barriers shall be examined visually for their effectiveness. For containment systems where access is not possible, the effectiveness of the secondary barrier may be checked by means of pressure/vacuum tests or other relevant methods.

**514** For membrane and semi-membrane tank systems inspection and testing shall be carried out in accordance with programmes specially prepared in accordance with an approved method for the actual tank system.

**515** If installed, systems for heating of hull structures shall be surveyed and function tested.

**516** All pressure relief valves for the cargo tanks shall be opened for examination, adjusted, function tested and sealed. The allowable tolerance on the set pressure is given in Table B2.

<b>Table B2 Cargo tanks - tolerance on set pressure</b>	
<i>Set pressure p (bar)</i>	<i>Tolerance (%)</i>
$0.0 \leq p \leq 1.5$	$\pm 10.0$
$1.5 < p < 3.0$	$\pm 6.0$
$3.0 \leq p$	$\pm 3.0$

If the cargo tanks are equipped with relief valves with non-metallic membranes in the main or pilot valves, such non-metallic membranes shall be replaced with new ones.

**517** Pressure/vacuum relief valves, pressure relief hatches and rupture discs on interbarrier spaces and hold spaces shall be examined, if necessary by opening, adjusted and tested depending on their design.

**518** The cargo, liquid nitrogen and process piping systems, including valves, actuators, compensators etc. shall be opened for examination as deemed necessary. Insulation shall be removed as deemed necessary to ascertain the condition of the pipes. If the visual examination raises doubt as to the integrity of the pipelines, a pressure test at 1.25 times the MARVS for the pipeline shall be carried out. After reassembly the complete piping system shall be tightness-tested to MARVS.

If the maximum delivery pressure for the piping system is less than the design pressure for the piping system, testing to the pumps' delivery pressure may be accepted. In such cases expansion bellows, selected at random, may be required dismantled for internal survey and pressure tested to their design pressure.

**519** The pressure relief valves in the cargo and process piping systems shall be opened, function tested and adjusted to the extent found necessary by the surveyor.

**520** The watersides of seawater-cooled heat exchangers, including those for gas operation of propulsion machinery shall be opened for survey, and the heat exchangers shall be pressure tested as found necessary.

**521** Cargo pumps, compressors and other machinery, including prime movers, used in connection with cargo handling and gas operation of propulsion machinery shall be surveyed.

**522** The following portable equipment shall be surveyed:

- portable gas detectors, oxygen and humidity analysers
- hoses and spool pieces used for segregation of piping systems for cargo, ventilation, inert gas and bilge operation.

**523** Water spray systems shall be surveyed and tested for correct functioning.

**524** Systems for removal of water or cargo from interbarrier spaces and hold spaces shall be examined and tested as deemed necessary.

**525** All gas-tight bulkheads shall be inspected. The effectiveness of gas-tight shaft sealings shall be verified.

## C. Machinery and Systems

### C 100 General - all ships

**101** The survey shall cover:

- a) propulsion system, see 102:
  - b) steering and manoeuvring systems, see 103 and 106
  - c) auxiliary systems, see 104
  - d) boilers and thermal oil heaters, see 105
  - e) auxiliary thrusters, see 106
  - f) electrical power production systems including power management systems, see 107
  - g) electrical installations, see 108
  - h) electrical equipment in gas-dangerous spaces and zones, see 109
  - i) control and monitoring system of main and auxiliary machinery including equipment for periodically unattended machinery space and machinery centralised operated, see 110
  - j) equipment and systems related to carriage of special cargoes:
    - inert gas plants, see 111
    - low flashpoint liquids, see 112
    - potable water, see 113
  - k) independent tanks within machinery area (non-integral, self-supporting tanks which do not form part of the ship's hull), see 114
  - l) gas fuelled engine installations, see 115
  - m) fuel cell installations, see 116
  - n) gas turbine installations, see 117
  - o) water ingress detection system and their alarms, for ships with single cargo hold and for bulk carriers, see 118.
- 102** The propulsion system shall be tested for proper functioning of the following:
- alarm and safety system
  - manual control of machinery
  - remote control of propulsion machinery
  - automatic control loops
  - transfer to stand-by manual control in the engine room in case of power supply failure to the remote control system.

When cancelling of automatic load reduction and or automatic stop of engine are provided, these functions shall be demonstrated to the satisfaction of the surveyor.

The components in the propulsion system shall be examined and tested according to Table E1. Components are also covered by separate surveys:

- Bottom survey - see Sec.5 A
- Propeller shaft survey - see Sec.5 B
- Propulsion thruster survey - see Sec.5 C.

Water jets are covered by separate survey for High Speed, Light Craft and Naval Surface Craft (HS, LC and NSC).

For steam turbines, as an alternative to Survey method No.1 according to Table E1, a performance test and a condition monitoring analysis may be carried out by the Society.

**103** The main and auxiliary steering gear arrangement shall be tested for proper functioning including test of alarm and safety functions.

The components in the steering systems shall be examined and tested according to Table E1.

**104** The auxiliary systems shall be tested for proper functioning including test of alarm and safety functions.

The components in the auxiliary systems shall be examined and tested according to Table E1.

**105** The following surveys shall be carried out in conjunction with the renewal survey:

- Boiler survey (boilers, superheaters, economisers and air preheaters or steam heated steam generator), see Sec.5 D.
- Thermal oil heater survey, see Sec.5 E.

**106** Auxiliary thrusters shall be examined and tested as follows:

- Oil analysis of gear house oil and oil for the CP mechanism.
- Examination of gear and bearings through inspection openings or by other means.
- Examination of external piping systems.
- Examination of bearings, gear and shafts and other relevant parts if any indications of abnormalities are observed. Satisfactory maintenance according to manufacturer's recommendations to be documented and considered as a base for extent of possible opening.

Opening to be carried out normally at least every 10 years.

Any opening up of a thruster shall be witnessed by a surveyor of the Society.

- Function testing of sealing arrangements.
- Function testing of lubrication and hydraulic oil system.
- Function testing of CP mechanism.
- Function testing of thruster unit including alarm system.

**Guidance note:**

It is advised to take oil analysis at regular intervals and always prior to docking in order to ensure that there is no need for opening of the thruster (e.g. water in the oil).

---e-n-d---of---G-u-i-d-a-n-c-e---n-o-t-e---

**107** Electrical power production system including power management system and electrical installations shall be tested for proper functioning.

The following tests shall be carried out to the extent deemed necessary by the surveyor:

- generator full load test
- generator parallel operation
- generator protection relays including non-important load trip (if fitted)
- generator remote speed control
- generator synchronising equipment

- power plant interlocking systems
- emergency generator including switchboards
- battery chargers.

**108** Safety precautions with respect to shock, fire and explosion and other hazards of the electrical installation shall be examined for switchboards, distribution boards, cable installations, enclosures, converters (e.g. transformers, rectifiers, chargers), battery installations, lighting and heating equipment.

Documentation of "Schedule of batteries" shall be reviewed.

The following tests shall be carried out to the extent deemed necessary by the surveyor to ascertain the proper functioning of the equipment:

- mechanical ventilation of battery rooms or lockers
- navigation lights, with controllers including alarms.

The insulation resistance of the complete installation shall be measured. The results shall be presented to the surveyor.

**109** Electrical equipment in gas-dangerous spaces and zones shall be examined with respect to:

- corrosion
- flameproof enclosure/ingress
- no unauthorised modification
- correct rating of lamps
- earthing (spot check)
- function testing of pressurised equipment and of associated alarms
- testing of insulation resistance of power circuits (Ex p, Ex e and Ex n). Where proper records of testing are maintained consideration may be given to accepting recent readings (maximum 12 months) by the ship's crew
- insulation monitors with alarms shall be function tested, if installed
- for rooms protected by air locks, interlocking with ventilation of electrical supply to non-explosion protected equipment and de-energising of such equipment in case of ventilation failure shall be examined and function tested as applicable.

**Guidance note:**

Megger testing in gas dangerous spaces may involve risk of explosion due to sparks. Therefore appropriate procedures for such work should be followed as relevant e.g., "gas free certificate".

---e-n-d---of---G-u-i-d-a-n-c-e---n-o-t-e---

**Guidance note:**

Reference is made to IACS Rec. No.35 - Inspection and maintenance of electrical equipment installed in hazardous areas.

---e-n-d---of---G-u-i-d-a-n-c-e---n-o-t-e---

**110** The survey for control and monitoring system of main and auxiliary machinery shall include verification of correct functioning of the following:

- each alarm system
- each safety system
- each fire detector in engine room
- automatic control loops.

Ships arranged and equipped for periodically unattended machinery space and machinery centralised operated (including ships with class notation **E0** or **ECO**) shall comply with the above requirements.

**111** For ships with inert gas plant (including ships with class notation **INERT**), the scrubber, deck water seal and non-return valves shall be opened up for examination.

Pressure testing may be required if found relevant and necessary by the surveyor.

External examination and performance test shall be carried out

for the following components and arrangements:

- deck water seal
- non-return valves
- scrubber cooling water arrangement
- blowers including regulating valve and shut down devices
- pressure/vacuum breaker
- flue gas piping system
- separate inert gas generator
- running test, including check of instruments and automatic equipment.

Opening up and/or pressure testing may be required if found necessary by the surveyor.

Last overhaul to be verified.

It shall be verified that pipe blanking arrangements and portable O<sub>2</sub>-analyzers are on board and in order.

**112** For ships arranged for carriage of low flash point liquids (including ships with class notation **LFL** or **LFL\***), the survey shall include examination of heating coils, anodes, tank cleaning apparatus and other equipment in cargo tanks and cofferdams. Heating coils are normally to be pressure tested.

**113** For ships arranged for carriage of potable water (including ships with class notation **Tanker for Potable Water**), the following shall be examined:

- instruments for pH and conductivity
- cargo tank vents.

**114** Settling tank and daily service tanks for heavy fuel oil and diesel oil as well as lubrication oil circulation tanks shall be internally surveyed for assessment of tank condition and presence of sludge.

If inspection and cleaning have been carried out by the crew during the last 12 months and relevant log extracts are provided and confirmed, this may be credited as surveyed at the surveyor's discretion.

**115** For ships with gas fuelled engine installations, (including ships with class notation **GAS FUELLED**), the survey shall include:

- a) examination of gastight bulkheads with cable and shaft sealing etc. Special attention shall be paid to bulkheads in the electrical motor and or compressor room. Shaft sealing shall be checked for lubrication and possible overheating
- b) testing of gas tanks high level alarm
- c) examination and testing of:
  - gas tanks safety relief valves
  - tank room or secondary barrier space P/V valves and relief hatches, as relevant
  - gas handling machinery and equipment
  - auxiliary systems and equipment for gas installations
  - portable gas detectors and oxygen analyser

**116** For ships with fuel cell installations, (class notation **FC POWER** and **FC FUEL**), the survey shall include as relevant:

- a) examination of gastight bulkheads with cable and shaft sealing etc. Shaft sealing shall be checked for lubrication and possible overheating
- b) testing of FC fuel tanks high level alarm
- c) examination and testing of:
  - FC fuel tanks safety relief valves
  - tank room or secondary barrier space P/V valves and relief hatches, as relevant
  - FC fuel handling machinery and equipment
  - auxiliary systems and equipment for fuel cell installations

- portable gas detectors and oxygen analyser.

**117** For ships with gas turbine installations the survey shall include verification of records and major overhaul reports on-board. See Sec.1 C500 for general information on survey of gas turbines.

**118** For ships with a single cargo\*) hold and for bulk carriers\*\*) an examination and test of the water ingress detection system and of their alarms shall be carried out.

**Guidance note:**

- \*) For single hold cargo ships complying with the requirements of SOLAS II-1/23-3 and II-1/25, see Ch.2 Sec. 2 D.
- \*\*) For bulk carriers complying with the requirements of SOLAS XII/12 and XII/13, see Ch.2 Sec.1 E.

---e-n-d---of---G-u-i-d-a-n-c-e---n-o-t-e---

## C 200 Oil and chemical tankers – additional requirements

**201** Heating coils, tank cleaning apparatus and other equipment in cargo tanks, cofferdams and pipe tunnels within the cargo area shall be examined. Heating coils are normally to be pressure tested. Attachments of sacrificial anodes in tanks shall be examined.

**202** For ships having boilers burning crude oil or slop, examination and testing of control equipment including monitoring systems and shut down functions related to the following systems shall be carried out:

- ventilation and gas-tightness, fuel supply line and boiler with boiler front lagging
- fuel pumps and heating arrangement
- drain pipe ducts and automatic closing drain traps
- inert and purging systems
- manual and automatic quick closing valves and shut-down systems
- boiler hood ventilation system
- boiler compartment ventilation
- boiler front extinguishing system
- pilot burner arrangement
- gastight bulkhead penetrations
- gas detection system
- fuel heater.

**203** For chemical tankers the survey shall include:

- a) examination of systems for cargo heating and cooling
- b) checking of spare parts for the mechanical ventilation fans in the cargo area
- c) verification of the cargo system and equipment required in connection with the vessel's special features notations (e.g. **a1.2, b2.3, c3, f1.2, d2, k**)
- d) testing of the instrumentation of the cargo plants
- e) examination and testing as appropriate of:
  - valves for drop lines, gas return lines and automatic shut-down of loading
  - drip trays and spray shields
  - emergency discharge pumps.
- f) verification of marking of cargo tanks, pumps, pipelines, valves etc.
- g) verification of the arrangement for discharge of contaminated water
- h) the following shall be surveyed and tested:
  - stripping tests of two cargo tanks, time of stripping shall be recorded.

**204** For ships with centralised cargo control arrangement

(including ships with class notation **CCO**), the survey shall include:

- examination and testing of all remotely controlled operations related to cargo handling and ballasting
- checking of alarms and remote readings according to Pt.6 Ch.6 Sec.2 Table C1
- control of relevant requirements in Pt.4 Ch.9 Sec.4 in the case of computer based systems
- examination and testing of arrangement for emergency stop of cargo pumps from the cargo manifold area
- examination and testing of arrangement in cargo control room for emergency closing of valves in cargo lines
- testing of loading computer for the following functions as applicable:
  - damage stability and strength (by simulating loading conditions)
  - cargo compatibility with tank coating
  - certificate limitations.

**205** For ships with vapour processing and recovery plant (including ships with class notation **VCS-3**) the survey shall include a VOC (volatile organic compounds) plant running test.

### **C 300 Liquefied gas tankers – additional requirements**

**301** The ventilation systems for spaces in the cargo area shall be examined and function tested.

Confirmation that spares are provided for cargo area mechanical ventilation fans (not required if double fans provided).

**302** For rooms protected by air locks, interlocking with ventilation of electrical supply to non-explosion protected equipment and de-energising of such equipment in case of ventilation failure shall be examined and function tested as applicable.

**303** The instrumentation of the different cargo installations shall be tested by changing the parameter as applicable and comparing with test instruments. Simulated testing may be accepted for sensors which are not accessible or for sensors located within cargo tanks or inerted hold spaces. The testing shall include testing of alarm and safety functions.

**304** For ships having a gas fuel forwarding system, the safety and control equipment and alarm and shut down functions related to the following systems shall be tested:

- gas heating arrangement
- fuel gas compressor and forwarding system
- ventilation arrangement
- protection and flame screens
- gas freeing and purging systems
- manual and automatic shut-down system
- gas detection system
- pilot flame burner or "fuel floor" arrangement, if applicable
- governor stability switching from gas fuel to oil, or vice versa.

## **D. Tables of Close-Up Examination and Thickness Measurements**

### **D 100 General - All ships**

**101** Minimum thickness measurements, all ships are given in Table D1.1

**102** Thickness measurements, extent and pattern in way of areas with substantial corrosion, all ships are given in Table D1.2

### **D 200 General dry cargo ships subject to Extended Hull Survey Requirements (EHSR)**

**201** Close-up examination, general dry cargo ships are given in Table D2.1

**202** Minimum thickness measurements, general dry cargo ships are given in Table D2.2

### **D 300 Single side skin bulk carriers subject to Enhanced Survey Programme (class notation ESP)**

**301** Close-up examination, single side skin bulk carriers are given in Table D3.1

**302** Minimum thickness measurement, single side skin bulk carriers are given in Table D3.2

**303** Thickness measurements, extent and pattern in way of areas with substantial corrosion, single side skin bulk carriers are given in Table D3.3

### **D 400 Double side skin bulk carriers subject to Enhanced Survey Programme (class notation ESP)**

**401** Close-up examination, double side skin bulk carriers are given Table D4.1

**402** Minimum thickness measurement, double side skin bulk carriers are given in Table D4.2

**403** Thickness measurement, extent and pattern in way of areas of substantial corrosion, double side skin bulk carriers are given in Table D4.3

### **D 500 Single hull oil tankers subject to Enhanced Survey Programme (class notation ESP)**

**501** Close-up examination, single hull oil tankers and ore/oil ships are given in Table D5.1

**502** Minimum thickness measurement, single hull oil tankers and ore/oil ships are given in Table D5.2

**503** Thickness measurement, extent and pattern in way of areas of substantial corrosion, single hull oil tankers and ore/oil ships are given in Table D5.3

### **D 600 Double hull oil tankers subject to Enhanced Survey Programme (class notation ESP)**

**601** Close-up examination, double hull oil tankers are given in Table D6.1

**602** Minimum thickness measurement, double hull oil tankers are given in Table D6.2

**603** Thickness measurement, extent and pattern in way of areas of substantial corrosion, double hull oil tankers are given in Table D6.3

### **D 700 Chemical tankers subject to Enhanced Survey Programme (class notation ESP)**

**701** Close-up examination, chemical tankers are given in Table D7.1

**702** Minimum thickness measurements, chemical tankers are given in Table D7.2

**703** Thickness measurement, extent and pattern in way of areas of substantial corrosion, chemical tankers are given in Table D7.3.

<b>Table D1.1 Minimum thickness measurements <sup>1)</sup>, all ships</b>					
		<i>Renewal survey no. 1 Age ≤ 5 years</i>	<i>Renewal survey no. 2 Age 5 - 10 years</i>	<i>Renewal survey no. 3 Age 10 - 15 years</i>	<i>Renewal survey no. 4 and subsequent Age &gt; 15 years</i>
0	<i>Transverse section(s) in way of cargo area within 0.5 L amidships <sup>2)4)</sup></i>		One section of deck plating only.	Two complete sections - two different spaces. <sup>5)</sup>	Three complete sections. <sup>5)</sup>
1a	<i>Main deck plating <sup>3)</sup></i>				All exposed - full length.
1b	<i>Cargo hold hatch covers and coamings</i>			All - plating and stiffeners	All - plating and stiffeners.
2	<i>Wind- and water strakes</i>				All - full length.
3	<i>Strakes of transverse bulkheads in cargo spaces together with internals in way</i>				All bulkheads - lowest strake and strakes in way of 'tween decks.
4a	<i>Keel plates and bottom plates</i>				All keel plates full length. Additional bottom plates in way of cofferdams, machinery space and aft end of tanks.
4b	<i>Plating of sea chests and shell plating in way of overboard discharges</i>				Plating of sea chests. Shell plating as considered necessary by the attending surveyor.
5	<i>Superstructure deck plating (poop, bridge and forecastle deck)</i>				Representative exposed deck plating.
6	<i>Internals in peak tanks</i>			Forepeak and aftpeak.	Forepeak and aftpeak.
7	<i>Air pipes and ventilators</i>			All - on the fore deck (forward quarter length). All air pipes to day tanks. Selected air pipes and ventilator coamings aft of the forward quarter.	All - on the fore deck (forward quarter length). All air pipes to day tanks. Selected air pipes and ventilator coamings aft of the forward quarter.
<b>Notes:</b>					
1) Thickness measurement locations should be selected to provide the best representative sampling of areas likely to be most exposed to corrosion, considering cargo and ballast history and arrangement and condition of protective coatings.					
2) For ships less than 100 m in length, the number of transverse section required at renewal survey no. 3 and subsequent renewal surveys may be reduced by one (to 1 and 2 respectively).					
3) For ships more than 100 m in length, at renewal survey no. 3, thickness measurements of exposed deck plating within 0.5 L may be required.					
4) Transverse sections shall be chosen where the largest reductions are suspected to occur or are revealed from deck plating measurements.					
5) At least one section shall include a ballast tank, as far as applicable.					
<i>Source.: IACS UR Z7 TABLE I</i>					

<b>Table D1.2 Thickness measurements, extent and pattern in way of areas with substantial corrosion, all ships</b>		
<i>Area / Structural member</i>	<i>Extent of measurement</i>	<i>Pattern of measurement</i>
<i>Plating</i>	Suspect area and adjacent plates	5 points over 1 m <sup>2</sup>
<i>Stiffeners</i>	Suspect area	3 points in line across web 3 points in line across flange
<i>Source.: IACS UR Z7 TABLE II</i>		

<b>Table D2.1 Close-up examination, general dry cargo ships</b>					
		<i>Renewal survey no. 1 Age ≤ 5 years</i>	<i>Renewal survey no. 2 Age 5 - 10 years</i>	<i>Renewal survey no. 3 Age 10 - 15 years</i>	<i>Renewal survey no. 4 and subsequent Age &gt; 15 years</i>
1a	<i>Cargo hold hatch covers and coamings - plating and stiffeners.</i>	All	All	All	All
1b	<i>Deck plating and underdeck structures inside line of hatch openings between cargo hold hatches.</i>		Selected areas	All	All
2	<i>Cargo hold transverse shell frames.</i>	Selected frames in one forward and one aft cargo hold/ 'tween deck space.	Selected frames in all cargo holds/ 'tween deck spaces.	All frames in the forward lower cargo hold and 25% of frames in each of the remaining cargo holds/ 'tween deck spaces including upper and lower end attachments and adjacent shell plating.	All frames in all cargo holds/ 'tween deck spaces including upper and lower end attachments and adjacent shell plating.
3a	<i>Cargo hold transverse bulkheads <sup>1)</sup> - plating, stiffeners and girders.</i>	One	One in each hold.	All	All
3b	<i>Ballast tanks transverse bulkheads, including stiffening system.</i>		Forward and aft bulkhead in one side tank.	All	All
4a	<i>Ballast tanks transverse web frames with associated plating and framing.</i>		One in two representative tanks of each type within the cargo area <sup>2)</sup> .	All - in all ballast tanks	All - in all ballast tanks
4b	<i>Inner bottom plating.</i>		Selected areas	All	All
<b>Notes:</b>					
1) Close-up examination of cargo hold transverse bulkheads to be carried out at the following levels: <ul style="list-style-type: none"> <li>— Immediately above the inner bottom and immediately above the 'tween decks, as applicable.</li> <li>— About mid-height of the bulkheads for holds without 'tween deck.</li> <li>— Immediately below the main deck and immediately below the 'tween deck, as applicable.</li> </ul>					
2) Ballast tank types within the cargo area: top side tank, double side tank, hopper side tank, double bottom tank.					
<i>Source.: IACS UR Z7 TABLE I</i>					

<b>Table D2.2 Minimum thickness measurements<sup>1)</sup>, general dry cargo ships</b>					
		<i>Renewal survey no. 1 Age ≤ 5 years</i>	<i>Renewal survey no. 2 Age 5 - 10 years</i>	<i>Renewal survey no. 3 Age 10 - 15 years</i>	<i>Renewal survey no. 4 and subsequent Age &gt; 15 years</i>
<i>0a</i>	<i>Transverse section(s) in way of cargo area within 0.5L amidships<sup>2)3)</sup>.</i>		One section of deck plating only.	Two complete sections - two different cargo spaces. <sup>4)</sup>	Three complete sections. <sup>4)</sup>
<i>0b</i>	<i>Structural members subject to close-up examination according to Table D2.1.</i>	Measurements, for general assessment and recording of corrosion pattern.	Measurements, for general assessment and recording of corrosion pattern.	Measurements, for general assessment and recording of corrosion pattern.	Measurements, for general assessment and recording of corrosion pattern.
<i>1</i>	<i>Main deck plating</i>			All - outside line of cargo hatch openings within the cargo area.	All - outside line of cargo hatch openings within the cargo area. All exposed - outside the cargo area.
<i>2</i>	<i>Wind- and water strakes.</i>			All - within the cargo area. Selected outside the cargo area.	All - full length.
<i>3</i>	<i>Transverse bulkheads</i>	See item 0b	See item 0b	See item 0b	See item 0b
<i>4a</i>	<i>Keel plates and bottom plates.</i>				All keel plates full length. All bottom plates, including lower turn of bilge, within the cargo area. Additional bottom plates in way of cofferdams, machinery space and aft end of tanks.
<i>4b</i>	<i>Sea chests and shell plating in way of overboard discharges.</i>				Plating of sea chests. Shell plating as considered necessary by the attending surveyor.
<i>4c</i>	<i>Duct keel or pipe tunnel.</i>				Plating and internals.
<i>5</i>	<i>Superstructure deck plating (poop, bridge and forecastle deck).</i>				Representative exposed deck plating.
<i>6</i>	<i>Internals in peak tanks.</i>			Forepeak and aftpeak.	Forepeak and aftpeak.
<i>7</i>	<i>Air pipes and ventilators</i>			All - on the fore deck (forward quarter length). All air pipes to day tanks. Selected air pipes and ventilator coamings aft of the forward quarter.	All - on the fore deck (forward quarter length). All air pipes to day tanks. Selected air pipes and ventilator coamings aft of the forward quarter.
<b>Note:</b>					
1) Thickness measurement locations should be selected to provide the best representative sampling of areas likely to be most exposed to corrosion, considering cargo and ballast history and arrangement and condition of protective coatings.					
2) For ships less than 100 m in length, the number of transverse section required at renewal survey no. 3 may be reduced to one (1), and the number of transverse sections at subsequent renewal surveys may be reduced to two (2).					
3) Transverse sections shall be chosen where the largest reductions are suspected to occur or are revealed from deck plating measurements.					
4) At least one section shall include a ballast tank, as far as applicable.					
<i>Source.: IACS UR Z7.1 TABLE II</i>					

<b>Table D3.1 Close-up examination, single side skin bulk carriers</b>					
		<i>Renewal survey no. 1 Age ≤ 5 years</i>	<i>Renewal survey no. 2 Age 5 - 10 years</i>	<i>Renewal survey no. 3 Age 10 - 15 years</i>	<i>Renewal survey no. 4 and subsequent Age &gt; 15 years</i>
1a	<i>Cargo hold hatch covers and coamings - plating and stiffeners.</i>	All	All	All	All
1b	<i>Deck plating and underdeck structures inside line of hatch openings between cargo hold hatches.</i>		All	All	All
2	<i>Cargo hold transverse shell frames.</i>	25% of frames in the forward cargo hold at representative positions. Selected frames in remaining cargo holds.	All frames in the forward cargo hold and 25% of frames in each of the remaining cargo holds, including upper and lower end attachments and adjacent shell plating.  For bulk carriers 100 000 dwt and above, all shell frames in the forward cargo hold and 50% of shell frames in each of the remaining cargo holds, including upper and lower end attachments and adjacent shell plating.	All frames in the forward and one other selected cargo hold and 50% of frames in each of the remaining cargo holds, including upper and lower end attachments and adjacent shell plating.	All frames in all cargo holds, including upper and lower end attachments and adjacent shell plating.
3a	<i>Cargo hold transverse bulkheads <sup>1)</sup> - plating, stiffeners and girders, including internal structures of upper and lower stools, where fitted.</i>	Two selected bulkheads.	All	All	All
3b	<i>Ballast tanks transverse bulkheads, including stiffening system.</i>		Forward and aft bulkhead in one side tank.	All	All
4a	<i>Ballast tanks transverse web frames with associated plating and longitudinals.</i>	One in two representative tanks of each type within the cargo area <sup>2)</sup> .	One in each tank within the cargo area <sup>2)</sup> .	All - in all ballast tanks	All - in all ballast tanks
Notes:					
1) Close-up examination of cargo hold transverse bulkheads to be carried out at the following levels: Level (a) Immediately above the inner bottom and immediately above the line of gussets (if fitted) and shedders for ships without lower stool. Level (b) Immediately above and below the lower stool shelf plate (for those ships fitted with lower stools), and immediately above the line of the shedder plates. Level (c) About mid-height of the bulkhead. Level (d) Immediately below the upper deck plating and immediately adjacent to the upper wing tank, and immediately below the upper stool shelf plate for those ships fitted with upper stools, or immediately below the topside tanks.					
2) Ballast tank types within the cargo area: top side tank, hopper side tank, double bottom tank.					
Source.: IACS UR Z10.2 TABLE I					

<b>Table D3.2 Minimum thickness measurements<sup>1)</sup>, single side skin bulk carriers</b>					
	<i>Area</i>	<i>Renewal survey no. 1 Age ≤ 5 years</i>	<i>Renewal survey no. 2 Age 5 - 10 years</i>	<i>Renewal survey no. 3 Age 10 - 15 years</i>	<i>Renewal survey no. 4 and subsequent Age &gt; 15 years</i>
0a	<i>Transverse sections within the cargo area.<sup>2)</sup></i>		Two sections of deck plating only - outside line of cargo hatch openings - at least one within 0.5 L amidships. <sup>3)</sup>	Two complete sections - outside line of cargo hatch openings - at least one within 0.5 L amidships. <sup>3)</sup>	Three complete sections - outside line of cargo hatch openings - at least one within 0.5 L amidships. <sup>3)</sup>
0b	<i>Structural members subject to close-up examination according to Table D3.1.</i>	Measurements, for general assessment and recording of corrosion pattern.	Measurements, for general assessment and recording of corrosion pattern.	Measurements, for general assessment and recording of corrosion pattern.	Measurements, for general assessment and recording of corrosion pattern.
1	<i>Main deck plating</i>			All - outside line of cargo hatch openings within the cargo area.	All - outside line of cargo hatch openings within the cargo area. All exposed - outside the cargo area.
2	<i>Wind- and water strakes.</i>		In way of the transverse sections considered in item 0a. Selected outside the cargo area.	All - within the cargo area. Selected outside the cargo area.	All - full length.
3	<i>Transverse bulkheads</i>	See item 0b	See item 0b	See item 0b	See item 0b
4a	<i>Keel plates and bottom plates.</i>				All keel plates full length. All bottom plates, including lower turn of bilge, within the cargo area. Additional bottom plates in way of cofferdams, machinery space and aft end of tanks.
4b	<i>Sea chests and shell plating in way of overboard discharges.</i>				Plating of sea chests. Shell plating as considered necessary by the attending surveyor.
5	<i>Superstructure deck plating (poop, bridge and forecastle deck).</i>				Representative exposed deck plating.
6	<i>Internals in peak tanks.</i>			Forepeak and aftpeak.	Forepeak and aftpeak.
7	<i>Air pipes and ventilators</i>			All - on the fore deck (forward quarter length). All air pipes to day tanks. Selected air pipes and ventilator coamings aft of the forward quarter.	All - on the fore deck (forward quarter length). All air pipes to day tanks. Selected air pipes and ventilator coamings aft of the forward quarter.
8	<i>Vertically corrugated transverse watertight bulkhead between cargo hold Nos. 1 and 2 - Ships subject to compliance with the requirements given in Ch.2 Sec.1 A.</i>		Additional requirements as given in B305	Additional requirements as given in B305	Additional requirements as given in B305
9	<i>Side shell frames and brackets - Ships subject to compliance with the requirements given in Ch.2 Sec.1 F.</i>		Additional requirements as given in B306	Additional requirements as given in B306	Additional requirements as given in B306
<b>Note:</b>					
1) Thickness measurement locations should be selected to provide the best representative sampling of areas likely to be most exposed to corrosion, considering cargo and ballast history and arrangement and condition of protective coatings.					
2) Transverse sections shall be chosen where the largest reductions are suspected to occur or are revealed from deck plating measurements.					
3) At least one section shall include a ballast tank, as far as applicable.					
<i>Source.: IACS UR Z10.2 TABLE II</i>					

<b>Table D3.3 Thickness measurements, extent and pattern in way of areas with substantial corrosion, single side skin bulk carriers</b>				
	<i>Area / Structural member</i>		<i>Extent of measurement</i>	<i>Pattern of measurement</i>
1a	Main deck structures	Deck plating.	Suspect plate(s) and four adjacent plates.	5 points over 1 m <sup>2</sup> of plating.
		Deck longitudinals.	Three longitudinals in way of suspect area.	5 points both web and flange over 1 m length.
		Web frames or transverses.	Suspect plate(s)	5 points over 1 m <sup>2</sup> of plating.
1b	Deck cross strips	Plating.	Suspect plate(s).	5 points between stiffeners over 1 m length.
		Underdeck stiffeners.	Transverse members.	5 points at each end and midspan.
			Longitudinal members.	5 points on both web and flange.
1c	Hatch covers and coamings	Hatch covers.	Three locations on each side and end skirts.	5 points at each location.
			Two outboard strakes longitudinal bands. One centerline strake longitudinal band.	5 points each band.
		Hatch coamings.	One transverse band at lower 1/3 of each end. One transverse band at upper 2/3 of each end.	5 points each band.
			One longitudinal band at lower 1/3 of each side. One longitudinal band at upper 2/3 of each side.	5 points each band.
1d	Top side ballast tanks.	Watertight transverse bulkhead.	Lower 1/3 of bulkhead.	5 points over 1 m <sup>2</sup> of plating.
			Upper 2/3 of bulkhead.	5 points over 1 m <sup>2</sup> of plating.
			Stiffeners.	5 points over 1 m length.
		Swash transverse bulkhead.	Lower 1/3 of 2 representative bulkheads.	5 points over 1 m <sup>2</sup> of plating.
			Upper 2/3 of 2 representative bulkheads.	5 points over 1 m <sup>2</sup> of plating.
			Stiffeners.	5 points over 1 m length.
		Sloping tank bottom.	Three representative bays at lower 1/3 of tank.	5 points over 1 m <sup>2</sup> of plating.
			Three representative bays at upper 2/3 of tank.	5 points over 1 m <sup>2</sup> of plating.
Longitudinals, suspect and adjacent.	5 points both web and flange over 1 m length.			
2	Single side structures.	Side shell plating.	Suspect plate(s) and all adjacent plates.	5 points each panel between longitudinals.
		Side shell frames.	Suspect frame(s) and each adjacent frame.	5 points across both web and flange at each end and midspan. 5 points within 25 mm of welded attachment to both shell and lower slope plate.
3	Transverse bulkhead structures in cargo holds.	Lower stool.	Transverse band within 25 mm of welded connection to inner bottom.	5 points between stiffeners over 1 m length.
			Transverse band within 25 mm of welded connection to shelf plate.	5 points between stiffeners over 1 m length.
		Bulkhead.	Transverse band at approximately mid height	5 points over 1 m <sup>2</sup> of plating.
			Transverse band adjacent to upper deck or shelf plate of upper stool, whichever is applicable.	5 points over 1 m <sup>2</sup> of plating.
4	Double bottom and hopper structures.	Bottom, inner bottom and hopper structures plating.	Suspect plate(s) and all adjacent plates.	5 points each panel between longitudinals over 1 m length.
		Bottom, inner bottom and hopper structures longitudinals.	Three longitudinals where plates measured.	3 points in line across web. 3 points in line across flange.
		Longitudinal girders or transverse floors.	Suspect plate(s)	5 points over 1 m <sup>2</sup> of plating.
		Watertight bulkheads (WT floors)	Plating lower 1/3 of tank.	5 points over 1 m <sup>2</sup> of plating.
			Plating upper 2/3 of tank.	5 points alternate plates over 1 m <sup>2</sup> of plating.
		Web frames	Suspect plate(s)	5 points over 1 m <sup>2</sup> of plating.

Source.: IACS UR Z10.2 TABLEVIII

<b>Table D4.1 Close-up examination, double side skin bulk carriers</b>					
		<i>Renewal survey no. 1 Age ≤ 5 years</i>	<i>Renewal survey no. 2 Age 5 - 10 years</i>	<i>Renewal survey no. 3 Age 10 - 15 years</i>	<i>Renewal survey no. 4 and subsequent Age &gt; 15 years</i>
<i>1a</i>	<i>Cargo hold hatch covers and coamings - plating and stiffeners.</i>	All	All	All	All
<i>1b</i>	<i>Deck plating and underdeck structures inside line of hatch openings between cargo hold hatches.</i>		All	All	All
<i>2a</i>	<i>Ordinary transverse frames <sup>1)</sup> in double side tanks.</i>		25% of frames in the foremost double side tank.	25% of frames in all double side tanks.	All frames in all double side tanks.
<i>2b</i>	<i>Ballast tanks transverse web frames with associated plating and longitudinals.</i>	One in two representative tanks of each type within the cargo area - to include the foremost top side and double side tank on both sides <sup>3)</sup> .	One in each tank within the cargo area <sup>3)</sup>	All - in all ballast tanks	All - in all ballast tanks
<i>3a</i>	<i>Cargo hold transverse bulkheads <sup>1)</sup> - plating, stiffeners and girders, including internal structures of upper and lower stools, where fitted.</i>	Two selected bulkheads	One in each hold	All	All
<i>3b</i>	<i>Ballast tanks transverse bulkheads, including stiffening system.</i>		Forward and aft bulkheads in a transverse section including top side, hopper side and double side ballast tanks.	All	All
<i>4</i>	<i>Double bottom structures</i>	As covered by item 2b and 3b.	As covered by item 2b and 3b.	As covered by item 2b and 3b.	As covered by item 2b and 3b.
<b>Notes:</b>					
<p>1) Ordinary transverse frames are vertical stiffeners on ship side and longitudinal bulkhead between deck, possible stringers and double bottom.</p> <p>2) Close-up examination of cargo hold transverse bulkheads to be carried out at the following levels:</p> <p>Level (a) Immediately above the inner bottom and immediately above the line of gussets (if fitted) and shedders for ships without lower stool.</p> <p>Level (b) Immediately above and below the lower stool shelf plate (for those ships fitted with lower stools), and immediately above the line of the shedder plates.</p> <p>Level (c) About mid-height of the bulkhead.</p> <p>Level (d) Immediately below the upper deck plating and immediately adjacent to the upper wing tank, and immediately below the upper stool shelf plate for those ships fitted with upper stools, or immediately below the topside tanks.</p> <p>3) Ballast tank types within the cargo area: top side tank, double side tank, hopper side tank, double bottom tank.</p>					
<i>Source.: IACS UR Z10.5 TABLE I</i>					

		<i>Renewal survey no. 1 Age ≤ 5 years</i>	<i>Renewal survey no. 2 Age 5 - 10 years</i>	<i>Renewal survey no. 3 and subsequent Age &gt; 10 years</i>
1	<i>Deck transverse including adjacent deck structural members.</i>		One - in all ballast tanks not covered by item 2.	
1a	<i>Cargo hold hatch covers and coamings - plating and stiffeners.</i>	All.	All.	All.
1b	<i>Deck plating and under deck structures inside line of hatch openings between cargo hold hatches.</i>		All.	All.
2	<i>Transverse web frame rings including adjacent structural members.</i>	One - in a ballast wing tank.	All - in a ballast wing tank.	All - in all ballast tanks. One in each wing void space. Additional - as considered necessary by the surveyor.
3	<i>Transverse bulkheads including girder system and adjacent structural members.</i>	One, lower part - in a ballast tank.	Both - in a ballast wing tank. One, lower part - in each remaining ballast tank.	All - in all ballast tanks.
3a	<i>Cargo hold transverse bulkheads <sup>1)</sup> - plating, stiffeners and girders, including internal structures of upper and lower stools, where fitted.</i>	Two selected bulkheads.	One in each hold.	All.
<b>Notes:</b>				
1) Close-up examination of cargo hold transverse bulkheads to be carried out at the following levels:				
Level (a) Immediately above the inner bottom and immediately above the line of gussets (if fitted) and shedders for ships without lower stool.				
Level (b) Immediately above and below the lower stool shelf plate (for those ships fitted with lower stools), and immediately above the line of the shedder plates.				
Level (c) About mid-height of the bulkhead.				
Level (d) Immediately below the upper deck plating and immediately adjacent to the upper wing tank, and immediately below the upper stool shelf plate for those ships fitted with upper stools, or immediately below the topside tanks.				
<i>Source.: IACS UR Z10.1 TABLE I and IACS UR Z10.5 TABLE I, as applicable</i>				

	<i>Area</i>	<i>Renewal survey no. 1 Age ≤ 5 years</i>	<i>Renewal survey no. 2 Age 5 - 10 years</i>	<i>Renewal survey no. 3 Age 10 - 15 years</i>	<i>Renewal survey no. 4 and subsequent Age &gt; 15 years</i>
0a	<i>Transverse sections within the cargo area. <sup>2)</sup></i>		Two section of deck plating only - outside line of cargo hatch openings - at least one within 0.5 L amidships. <sup>3)</sup>	Two complete sections - outside line of cargo hatch openings - at least one within 0.5 L amidships. <sup>3)</sup>	Three complete sections - outside line of cargo hatch openings - at least one within 0.5 L amidships. <sup>3)</sup>
0b	<i>Structural members subject to close-up examination according to Table D4.1.</i>	Measurements, for general assessment and recording of corrosion pattern.	Measurements, for general assessment and recording of corrosion pattern.	Measurements, for general assessment and recording of corrosion pattern.	Measurements, for general assessment and recording of corrosion pattern.
1	<i>Main deck plating</i>			All - outside line of cargo hatch openings, within the cargo area.	All - outside line of cargo hatch openings, within the cargo area. All exposed - outside cargo area.
2	<i>Wind- and water strakes.</i>		In the transverse sections considered in item 2. Selected outside the cargo area.	All - within the cargo area. Selected outside the cargo area.	All - full length.
3	<i>Transverse bulkheads</i>	See item 0b	See item 0b	See item 0b	See item 0b
4a	<i>Keel plates and bottom plates.</i>				All keel plates full length. All bottom plates, including lower turn of bilge, within the cargo area. Additional bottom plates in way of cofferdams, machinery space and aft end of tanks.

	<i>Area</i>	<i>Renewal survey no. 1 Age ≤ 5 years</i>	<i>Renewal survey no. 2 Age 5 - 10 years</i>	<i>Renewal survey no. 3 Age 10 - 15 years</i>	<i>Renewal survey no. 4 and subsequent Age &gt; 15 years</i>
4b	<i>Sea chests and shell plating in way of overboard discharges.</i>				Plating of sea chests. Shell plating as considered necessary by the attending surveyor.
5	<i>Superstructure deck plating (poop, bridge and forecastle deck).</i>				Representative exposed deck plating.
6	<i>Internals in peak tanks.</i>			Forepeak and aftpeak.	Forepeak and aftpeak.
7	<i>Air pipes and ventilators</i>			All - on the fore deck (forward quarter length). All air pipes to day tanks. Selected air pipes and ventilator coamings aft of the forward quarter.	All - on the fore deck (forward quarter length). All air pipes to day tanks. Selected air pipes and ventilator coamings aft of the forward quarter.
<b>Note:</b>					
1) Thickness measurement locations should be selected to provide the best representative sampling of areas likely to be most exposed to corrosion, considering cargo and ballast history and arrangement and condition of protective coatings.					
2) Transverse sections shall be chosen where the largest reductions are suspected to occur or are revealed from deck plating measurements.					
3) At least one section shall include a ballast tank, as far as applicable.					
<i>Source.: IACS UR Z10.5 TABLE II</i>					

	<i>Area / Structural member</i>	<i>Extent of measurement</i>	<i>Pattern of measurement</i>				
1a	<i>Main deck structures</i>	<i>Deck plating.</i>	Suspect plate(s) and four adjacent plates.	5 points over 1 m <sup>2</sup> of plating.			
		<i>Deck longitudinals.</i>	Three longitudinals in way of suspect area.	5 points both web and flange over 1 m length.			
		<i>Web frames or transverses.</i>	Suspect plate(s)	5 points over 1 m <sup>2</sup> of plating.			
1b	<i>Deck cross strips</i>	<i>Plating.</i>	Suspect plate(s).	5 points between stiffeners over 1 m length.			
		<i>Underdeck stiffeners.</i>	Transverse members.	5 points at each end and midspan.			
			Longitudinal members.	5 points on both web and flange.			
1c	<i>Hatch covers and coamings</i>	<i>Hatch covers.</i>	Three locations on each side and end skirts.	5 points at each location.			
			Two outboard strakes longitudinal bands. One centerline strake longitudinal band.	5 points each band.			
		<i>Hatch coamings.</i>	One transverse band at lower 1/3 of each end. One transverse band at upper 2/3 of each end.	5 points each band.			
			One longitudinal band at lower 1/3 of each side. One longitudinal band at upper 2/3 of each side.	5 points each band.			
			1d	<i>Top side ballast tanks.</i>	<i>Watertight transverse bulkhead.</i>	Lower 1/3 of bulkhead.	5 points over 1 m <sup>2</sup> of plating.
						Upper 2/3 of bulkhead.	5 points over 1 m <sup>2</sup> of plating.
Stiffeners.	5 points over 1 m length.						
<i>Swash transverse bulkhead.</i>	Lower 1/3 of 2 representative bulkheads.	5 points over 1 m <sup>2</sup> of plating.					
	Upper 2/3 of 2 representative bulkheads.	5 points over 1 m <sup>2</sup> of plating.					
	Stiffeners.	5 points over 1 m length.					
<i>Sloping tank bottom.</i>	Three representative bays at lower 1/3 of tank.	5 points over 1 m <sup>2</sup> of plating.					
	Three representative bays at upper 2/3 of tank.	5 points over 1 m <sup>2</sup> of plating.					
	Longitudinals, suspect and adjacent.	5 points both web and flange over 1 m length.					

<b>Table D4.3 Thickness measurement, extent and pattern in way of areas of substantial corrosion, double side skin bulk carriers (Continued)</b>				
	<i>Area / Structural member</i>		<i>Extent of measurement</i>	<i>Pattern of measurement</i>
2	<i>Double side structures.</i>	<i>Side shell and inner side plating.</i>	Upper strakes and strakes in way of horizontal girders - minimum three bays along the tank.	1 point each strake and each bay when transverse frames. 1 point each panel between pair of longitudinals in each bay.
			All other strakes - same three bays as above.	1 point every third panel between pair of longitudinals.
		<i>Side shell and inner side frames or longitudinals.</i>	On upper strakes - all frames/ longitudinals in same three bays as above.	3 points across web. 1 point on flange.
			On all other strakes - one frame or every third longitudinal in same three bays as above.	3 points across web. 1 point on flange.
		<i>Brackets on side shell and inner side frames or longitudinals.</i>	Minimum of three at top, middle and bottom of tank in same three bays as above.	5 points over area of bracket.
		<i>Vertical web frames and transverse bulkheads.</i>	Strakes in way of horizontal girders - minimum two webs and both bulkheads.	5 points over 2 m <sup>2</sup> of plating.
			Other strakes - minimum two webs and both bulkheads.	2 points between each pair of vertical stiffeners.
		<i>Horizontal girders.</i>	Plating on each girder in a minimum of three bays.	2 points between each pair of longitudinal girder stiffeners.
<i>Panel stiffening.</i>	Where applicable.	1 point measurements.		
3	<i>Transverse bulkhead structures in cargo holds.</i>	<i>Lower stool.</i>	Transverse band within 25 mm of welded connection to inner bottom.	5 points between stiffeners over 1 m length.
			Transverse band within 25 mm of welded connection to shelf plate.	5 points between stiffeners over 1 m length.
		<i>Bulkhead.</i>	Transverse band at approximately mid height	5 points over 1 m <sup>2</sup> of plating.
			Transverse band adjacent to upper deck or shelf plate of upper stool, whichever is applicable.	5 points over 1 m <sup>2</sup> of plating.
4	<i>Double bottom and hopper structures.</i>	<i>Bottom, inner bottom and hopper structures plating.</i>	Three bays across double bottom tank, including aft bay. Around and under all suction bell mouths.	5 points each panel between longitudinals and floors.
			Three - in each bay where bottom plating measured.	3 points in line across web. 3 points in line across flange.
		<i>Bottom girders, including watertight girders.</i>	At fore and aft watertight floors and in centre of tanks.	1 point between each panel stiffener on girder plating - vertical line of points - minimum three points.
		<i>Bottom floors, including watertight floors.</i>	Three - at bays where bottom plating measured, with measurements at both ends and middle.	5 points over 2 m <sup>2</sup> of plating.
		<i>Web frame rings - hopper structures.</i>	Three - at bays where bottom plating measured, with measurements at both ends and middle.	5 points over 1 m <sup>2</sup> of web plating. 1 point on flange.
		<i>Transverse watertight bulkheads or swash bulkheads - hopper structures.</i>	Lower 1/3 of bulkhead.	5 points over 1 m <sup>2</sup> of plating.
			Upper 2/3 of bulkhead.	5 points over 2 m <sup>2</sup> of plating.
			Three stiffeners.	2 points in line across web at each end. 1 point on web at centre of span. 1 point on flange at each end and at centre of span.
<i>Panel stiffening.</i>	Where applicable	1 point measurements.		

Source.: IACS UR Z10.5 TABLE III

<b>Table D5.1 Close-up examination, single hull oil tankers and ore/oil ships</b>					
		<i>Renewal survey no. 1 Age ≤ 5 years</i>	<i>Renewal survey no. 2 Age 5 - 10 years</i>	<i>Renewal survey no. 3 Age 10 - 15 years</i>	<i>Renewal survey no. 4 and subsequent Age &gt; 15 years</i>
1	<i>Deck transverse including adjacent deck structural members.</i>	One - in a cargo tank.	One - in all ballast tanks not covered by item 1.	Minimum 30% of all - in each cargo centre tank.	Minimum 30% of all - in each cargo centre tank.
			One - in a cargo wing tank.		
			One - in each of two cargo centre tanks.		
2	<i>Transverse web frame rings including adjacent structural members.</i>	One - in a ballast wing tank, if any, or a cargo wing tank used primarily for ballast.	All - in a ballast wing tank, if any, or a cargo wing tank used primarily for ballast.	All - in all ballast tanks.	All - in all ballast tanks.
			All - in a cargo wing tank.	All - in a cargo wing tank.	
			Minimum 30% of all - in each remaining cargo wing tank.	Minimum 30% of all - in each remaining cargo wing tank.	
			Additional - as considered necessary by the surveyor	Additional - as considered necessary by the surveyor	
3	<i>Transverse bulkheads including girder system and adjacent structural members.</i>	One, lower part - in a ballast tank.	Both - in a ballast wing tank, if any, or a cargo wing tank used primarily for ballast.	All - in all ballast tanks.	All - in all ballast tanks.
			One, lower part - in each remaining ballast tank.		
		One, lower part - in a cargo wing tank.	One, lower part - in a cargo wing tank.	All - in all cargo tanks.	All - in all cargo tanks.
		One, lower part - in a cargo centre tank.	One, lower part - in two cargo centre tank.		
4	<i>Bottom transverse including adjacent bottom structural members.</i>			Minimum 30% of all - in each cargo centre tank.	Minimum 30% of all - in each cargo centre tank.

Source.: IACS UR Z10.1 TABLE I

<b>Table D5.2 Minimum thickness measurements<sup>1)</sup>, single hull oil tankers and ore/oil ships</b>					
	<i>Area</i>	<i>Renewal survey no. 1 Age ≤ 5 years</i>	<i>Renewal survey no. 2 Age 5 - 10 years</i>	<i>Renewal survey no. 3 Age 10 - 15 years</i>	<i>Renewal survey no. 4 and subsequent Age &gt; 15 years</i>
0a	<i>Transverse section(s) within the cargo area. <sup>2)</sup></i>	One section of deck plating only - for the full beam of the ship <sup>3)</sup>	One complete section <sup>3)</sup>	Two complete sections - at least one within 0.5L amidships <sup>3)</sup>	Three complete sections - at least one within 0.5L amidships <sup>3)</sup>
0b	<i>Structural members subject to close-up examination according to Table D5.1.</i>	Measurements, for general assessment and recording of corrosion pattern.	Measurements, for general assessment and recording of corrosion pattern.	Measurements, for general assessment and recording of corrosion pattern.	Measurements, for general assessment and recording of corrosion pattern.
1	<i>Main deck plating</i>		All - within the cargo area.	All - within the cargo area.	All - within the cargo area. All exposed - outside the cargo area.
2	<i>Wind- and water strakes.</i>		Selected outside the cargo area.	All - within the cargo area. Selected outside the cargo area.	All - full length.
3	<i>Transverse bulkheads</i>	See item 0b	See item 0b	See item 0b	See item 0b
4a	<i>Keel plates and bottom plates.</i>				All keel plates full length. All bottom plates, including lower turn of bilge, within the cargo area. Additional bottom plates in way of cofferdams, machinery space and aft end of tanks.
4b	<i>Sea chests and shell plating in way of overboard discharges.</i>				Plating of sea chests. Shell plating as considered necessary by the attending surveyor.
5	<i>Superstructure deck plating (poop, bridge and forecastle deck).</i>				Representative exposed deck plating.
6	<i>Internals in peak tanks.</i>			Forepeak and aftpeak.	Forepeak and aftpeak.
7	<i>Air pipes and ventilators</i>			All - on the fore deck (forward quarter length). All air pipes to day tanks. Selected air pipes and ventilator coamings aft of the forward quarter.	All - on the fore deck (forward quarter length). All air pipes to day tanks. Selected air pipes and ventilator coamings aft of the forward quarter.
<b>Note:</b>					
1) Thickness measurement locations should be selected to provide the best representative sampling of areas likely to be most exposed to corrosion, considering cargo and ballast history and arrangement and condition of protective coatings.					
2) Transverse sections shall be chosen where the largest reductions are suspected to occur or are revealed from deck plating measurements.					
3) At least one section shall include a ballast tank, within 0.5L amidships, as far as applicable.					
<i>Source.: IACS UR Z10.1 TABLE II</i>					

<b>Table D5.3 Thickness measurement, extent and pattern in way of areas of substantial corrosion, single hull oil tankers and ore/oil ships</b>				
	<i>Area / Structural member</i>	<i>Extent of measurement</i>	<i>Pattern of measurement</i>	
1	<i>Deck structures.</i>	<i>Deck plating.</i>	Two bands across tank.	3 points per plate per band.
		<i>Deck longitudinals.</i>	Three longitudinals in each of two bays.	3 points in line vertically on webs. 2 points on flange (if fitted).
		<i>Longitudinal girders and brackets.</i>	At fore and aft transverse bulkhead, bracket toes and in centre of tanks.	1 point between each panel stiffener on web plating - vertical line of points - minimum three points. 2 points across flange. 5 points on girder/ bulkhead brackets.
		<i>Transverse girders.</i>	Two - with measurements at both ends and middle.	5 points over 2 m <sup>2</sup> of web plating. 1 point on flange.
		<i>Panel stiffening.</i>	Where provided.	1 point measurements.
2	<i>Side shell and longitudinal bulkhead structures.</i>	<i>Shell and bulkhead plating.</i>	On deckhead and bottom strakes - all longitudinals in same three bays as above.	3 points across web. 1 point on flange.
			On all other strakes - every third longitudinal in same three bays as above.	3 points across web. 1 point on flange.
		<i>Shell and bulkhead longitudinals.</i>	One transverse band at lower 1/3 of each end. One transverse band at upper 2/3 of each end.	5 points each band.
			One longitudinal band at lower 1/3 of each side. One longitudinal band at upper 2/3 of each side.	5 points each band.
		<i>Brackets on longitudinals.</i>	Minimum of three at top, middle and bottom of tank in same three bays as above.	5 points over area of bracket.
		<i>Web frames and cross ties.</i>	Three webs with minimum of three locations on each web, including in way of cross tie connections.	5 points over about 2 m <sup>2</sup> web area. 1 point on web frame and cross tie flanges.
3	<i>Transverse bulkhead and swash bulkhead structures.</i>	<i>Plane bulkhead plating.</i>	Deckhead and bottom strakes, and strakes in way of stringer platforms - approximately 1/4, 1/2 and 3/4 width of tank.	5 points between each pair of stiffeners over 1 m length.
			All other strakes - at middle width of tank.	1 point between each pair of stiffeners.
		<i>Corrugated bulkhead plating.</i>	Strakes for each change of scantling at centre of panel and at flange or fabricated connection.	5 points over 1 m <sup>2</sup> of plating.
		<i>Stiffeners</i>	Three typical stiffeners.	2 points in line across web at each end. 1 point on web at centre of span. 1 point on flange at each end and at centre of span.
		<i>Brackets.</i>	Three at top, middle and bottom of tank.	5 points over area of bracket.
		<i>Deep webs and girders.</i>	At toe of brackets and at centre of span.	5 points over about 2 m <sup>2</sup> web area. 3 points across flange.
		<i>Stringer platforms.</i>	All - at both ends and middle.	5 points over 1 m <sup>2</sup> web area. 1 point near bracket toes and on flange.
4	<i>Bottom structures.</i>	<i>Bottom plating.</i>	Three bays across tank, including aft bay. Around and under all suction bell mouths.	5 points each panel between longitudinals and webs.
		<i>Bottom longitudinals.</i>	Three longitudinals in each bay where bottom plating measured.	3 points in line across web. 3 points in line across flange.
		<i>Bottom girders and brackets.</i>	At fore and aft bulkhead bracket toes and in centre of tanks.	1 point between each panel stiffener on web plating - vertical line of points - minimum three points. 2 points across flange 5 points on girder/ bulkhead brackets.
		<i>Bottom transverse webs.</i>	Three webs at bays where bottom plating measured, with measurements at both ends and middle.	5 points over 2 m <sup>2</sup> of plating.
		<i>Panel stiffening.</i>	Where provided.	1 point measurements.

Source.: IACS UR Z10.1 TABLE IV

<b>Table D6.1 Close-up examination, double hull oil tankers</b>					
		<i>Renewal survey no. 1 Age ≤ 5 years</i>	<i>Renewal survey no. 2 Age 5 - 10 years</i>	<i>Renewal survey no. 3 Age 10 - 15 years</i>	<i>Renewal survey no. 4 and subsequent Age &gt; 15 years</i>
1	<i>Deck transverse including adjacent deck structural members.</i>	One - in a cargo tank.	One - in each of two cargo tanks.	All - in a cargo tank.	All - in a cargo tank.
				One - in each remaining cargo tank.	One - in each remaining cargo tank.
2a	<i>Transverse double hull web frames <sup>1)</sup>, including adjacent structural members.</i>	One - in a ballast tank within the cargo area <sup>2)</sup> .	All - in a ballast tank within the cargo area <sup>2)</sup> .	All - in all ballast tanks.	All - in all ballast tanks.
			One - knuckle area <sup>3)</sup> and upper 5 metres - in each remaining ballast tank.		
2b	<i>Transverses web frames <sup>4)</sup>, including adjacent structural members.</i>			All - in a cargo tank.	All - in a cargo tank.
				One - in each remaining cargo tank.	One - in each remaining cargo tank.
3	<i>Transverse bulkheads including girder system and adjacent structural members.</i>	One - in a ballast tank <sup>2)</sup> .	One - in each ballast tank <sup>2)</sup> .	All - in all ballast tanks.	All - in all ballast tanks.
		One, lower part <sup>6)</sup> - in a cargo wing tank.	One, lower part <sup>6)</sup> - in a cargo wing tank.	All - in all cargo tanks.	All - in all cargo tanks.
		One, lower part <sup>6)</sup> - in a cargo centre tank <sup>7)</sup> .	One, lower part <sup>6)</sup> - in two cargo centre tanks <sup>7)</sup> .		
4	<i>Double bottom structures</i>	As covered by item 2a and 2b.	As covered by item 2a and 2b.	As covered by item 2a and 2b.	As covered by item 2a and 2b.
<b>Note:</b>					
1) <i>Transverse double hull web frame</i> means vertical web in double side tank, hopper web in hopper tank, floor in double bottom tank and deck transverse in double deck tank (where fitted). When applicable to forepeak and aftpeak tanks this means a complete transverse web frame ring.					
2) Including double bottom tank, double side tank and double deck tank as applicable if these are separate tanks.					
3) The knuckle area is the area of the web frame around the connections of the slope hopper plating to the inner hull bulkhead and the inner bottom plating, up to 2 metres from the corners both on the bulkhead and the double bottom.					
4) <i>Transverses web frame</i> means deck transverse, longitudinal bulkhead vertical girder and cross ties where fitted.					
5) Including external structure on deck in way of the tank, where applicable.					
6) Including internal structure of lower stool, where fitted.					
7) In the case of centre longitudinal bulkhead, centre tank means a tank adjacent to this bulkhead.					
<i>Source.: IACS UR Z10.4 TABLE I</i>					

<b>Table D6.2 Minimum thickness measurements<sup>1)</sup>, double hull oil tankers</b>					
	<i>Area</i>	<i>Renewal survey no. 1 Age ≤ 5 years</i>	<i>Renewal survey no. 2 Age 5 - 10 years</i>	<i>Renewal survey no. 3 Age 10 - 15 years</i>	<i>Renewal survey no. 4 and subsequent Age &gt; 15 years</i>
0a	<i>Transverse section(s) within the cargo area <sup>2)</sup></i>	One section of deck plating only - for the full beam of the ship <sup>3)</sup>	One complete section <sup>3)</sup>	Two complete sections - at least one within 0.5 L amidships <sup>3)</sup>	Three complete sections - at least one within 0.5 L amidships <sup>3)</sup>
0b	<i>Structural members subject to close-up examination according to Table D6.1.</i>	Measurements, for general assessment and recording of corrosion pattern.	Measurements, for general assessment and recording of corrosion pattern.	Measurements, for general assessment and recording of corrosion pattern.	Measurements, for general assessment and recording of corrosion pattern.
1	<i>Main deck plating</i>		All – within the cargo area.	All - within the cargo area.	All - within the cargo area. All exposed - outside the cargo area.
2	<i>Wind- and water strakes.</i>		Selected outside the cargo area.	All - within the cargo area. Selected outside the cargo area.	All - full length.
3	<i>Transverse bulkheads</i>	See item 0b	See item 0b	See item 0b	See item 0b
4a	<i>Keel plates and bottom plates.</i>				All keel plates full length. All bottom plates, including lower turn of bilge, within the cargo area. Additional bottom plates in way of cofferdams, machinery space and aft end of tanks.
4b	<i>Sea chests and shell plating in way of overboard discharges.</i>				Plating of sea chests. Shell plating as considered necessary by the attending surveyor.
5	<i>Superstructure deck plating (poop, bridge and forecastle deck).</i>				Representative exposed deck plating.
6	<i>Internals in peak tanks.</i>			Forepeak and aftpeak.	Forepeak and aftpeak.
7	<i>Air pipes and ventilators</i>			All - on the fore deck (forward quarter length). All air pipes to day tanks. Selected air pipes and ventilator coamings aft of the forward quarter.	All - on the fore deck (forward quarter length). All air pipes to day tanks. Selected air pipes and ventilator coamings aft of the forward quarter.
<b>Note:</b>					
1) Thickness measurement locations should be selected to provide the best representative sampling of areas likely to be most exposed to corrosion, considering cargo and ballast history and arrangement and condition of protective coatings.					
2) Transverse sections shall be chosen where the largest reductions are suspected to occur or are revealed from deck plating measurements.					
3) At least one section shall include a ballast tank, within 0.5L amidships, as far as applicable.					
<i>Source.: IACS UR Z10.4 TABLE II</i>					

<b>Table D6.3 Thickness measurement, extent and pattern in way of areas of substantial corrosion, double hull oil tankers</b>				
	<i>Area / Structural member</i>	<i>Extent of measurement</i>	<i>Pattern of measurement</i>	
1	<i>Deck structures.</i>	<i>Deck plating.</i>	Two bands across tank.	3 points per plate per band.
		<i>Deck longitudinals.</i>	Every third longitudinal in each of two bands with a minimum of one longitudinal.	3 points in line vertically on webs. 2 points on flange (if fitted).
		<i>Longitudinal girders and brackets. (usually in cargo tanks only)</i>	At fore and aft transverse bulkhead, bracket toes and in centre of tanks.	1 point between each panel stiffener on web plating - vertical line of points - minimum three points. 2 points across flange. 5 points on girder/ bulkhead brackets.
		<i>Transverse girders.</i>	Two - with measurements at both ends and middle.	5 points over 2 m <sup>2</sup> of web plating. 1 point on flange.
		<i>Vertical web and transverse bulkhead in wing ballast tank (two metres from deck)</i>	Minimum of two webs, and both transverse bulkheads.	5 points over 1 m <sup>2</sup> of plating/ web.
		<i>Panel stiffening.</i>	Where provided.	1 point measurements.
2a	<i>Double side structures.</i>	<i>Side shell and inner side plating.</i>	Upper strakes and strakes in way of horizontal girders - minimum three bays along the tank.	1 point each panel between pair of longitudinals in each bay.
			All other strakes - same three bays along the tank as above.	1 point every third panel between pair of longitudinals.
		<i>Side shell and inner side longitudinals.</i>	On upper strakes - all longitudinals in same three bays along the tank as above.	3 points across web. 1 point on flange.
			On all other strakes - every third longitudinal in same three bays along the tank as above.	3 points across web. 1 point on flange.
		<i>Brackets on side shell and inner side longitudinals.</i>	Minimum of three at top, middle and bottom of tank in same three bays along the tank as above.	5 points over area of bracket.
		<i>Vertical web frames and transverse bulkheads.</i>	Strakes in way of horizontal girders - minimum two webs and both bulkheads.	5 points over 2 m <sup>2</sup> of plating.
			Other strakes - minimum two webs and both bulkheads.	2 points between each pair of vertical stiffeners.
		<i>Horizontal girders</i>	Plating on each girder in a minimum of three bays.	2 points between each pair of longitudinal girder stiffeners.
<i>Panel stiffening.</i>	Where applicable.	1 point measurements.		
2b	<i>Longitudinal bulkhead structures (other than inner side longitudinal bulkheads).</i>	<i>Bulkhead plating.</i>	Deckhead and bottom strakes, and strakes in way of horizontal girders (also where girders on transverse bulkheads only) – minimum 3 bays along the tank.	1 point each panel between pair of longitudinals.
			All other strakes – same three bays as above.	1 point every third panel between pair of longitudinals.
		<i>Bulkhead longitudinals.</i>	On deckhead and bottom strakes – all longitudinals in same three bays as above.	3 points across web. 1 point on flange.
			On all other strakes – every third longitudinal in same three bays as above.	3 points across web. 1 point on flange.
		<i>Brackets on longitudinals.</i>	Minimum of three at top, middle and bottom of tank in same three bays as above.	5 points over area of bracket.
<i>Web frames and cross ties.</i>	Three webs with minimum of three locations on each web, including in way of cross tie connections.	5 points over about 2 m <sup>2</sup> web area. 1 point on web frame and cross tie flanges.		

<b>Table D6.3 Thickness measurement, extent and pattern in way of areas of substantial corrosion, double hull oil tankers (Continued)</b>					
	<i>Area / Structural member</i>	<i>Extent of measurement</i>	<i>Pattern of measurement</i>		
3	<i>Transverse bulkhead and swash bulkhead structures in cargo tanks.</i>	<i>Upper and lower stool, where fitted.</i>	Transverse band within 25 mm of welded connection to inner bottom or deck plating.	5 points between stiffeners over 1 m length.	
			Transverse band within 25 mm of welded connection to shelf plate.	5 points between stiffeners over 1 m length.	
	<i>Plane bulkhead plating.</i>		Deckhead and bottom strakes, and strakes in way of stringer platforms – approximately $\frac{1}{4}$ , $\frac{1}{2}$ and $\frac{3}{4}$ width of tank.	5 points each panel between pair of stiffeners over 1 m length.	
			All other strakes – at middle width of tank.	1 point each panel between pair of stiffeners.	
	<i>Corrugated bulkhead plating.</i>		Strakes for each change of scantling at centre of panel and at flange or fabricated connection.	5 points over 1 m <sup>2</sup> of plating.	
	<i>Stiffeners</i>		Three typical stiffeners.	2 points in line across web at each end. 1 point on web at centre of span. 1 point on flange at each end and at centre of span.	
	<i>Brackets.</i>		Three at top, middle and bottom of tank.	5 points over area of bracket.	
	<i>Horizontal girders.</i>		All – at both ends and middle.	5 points over 1 m <sup>2</sup> web area. 1 point near bracket toes and on flanges.	
4	<i>Double bottom and hopper structures.</i>	<i>Bottom, inner bottom and hopper structures plating.</i>	Three bays across double bottom tank, including aft bay. Around and under all suction bell mouths.	5 points each panel between longitudinals and floors.	
		<i>Bottom, inner bottom and hopper structures longitudinals.</i>	Three - in each bay where bottom plating measured.	3 points in line across web. 3 points in line across flange.	
		<i>Bottom girders, including watertight girders.</i>	At fore and aft watertight floors and in centre of tanks.	1 point between each panel stiffener on girder plating - vertical line of points - minimum three points.	
		<i>Bottom floors, including watertight floors.</i>	Three - at bays where bottom plating measured, with measurements at both ends and middle.	5 points over 2 m <sup>2</sup> of plating.	
		<i>Web frame rings - hopper structures.</i>	Three - at bays where bottom plating measured, with measurements at both ends and middle.	5 points over 1 m <sup>2</sup> of web plating. 1 point on flange.	
		<i>Transverse watertight bulkheads or swash bulkheads - hopper structures.</i>	Lower 1/3 of bulkhead.		5 points over 1 m <sup>2</sup> of plating.
			Upper 2/3 of bulkhead.		5 points over 2 m <sup>2</sup> of plating.
			Three stiffeners.		2 points in line across web at each end. 1 point on web at centre of span. 1 point on flange at each end and at centre of span.
<i>Panel stiffening.</i>		Where applicable	1 point measurements.		

Source.: IACS UR Z10.4 TABLE IV

<b>Table D7.1 Close-up examination, chemical tankers</b>						
		<i>Renewal survey no. 1 Age ≤ 5 years</i>	<i>Renewal survey no. 2 Age 5 - 10 years</i>	<i>Renewal survey no. 3 Age 10 - 15 years</i>	<i>Renewal survey no. 4 and subsequent Age &gt; 15 years</i>	
1	<i>Deck transverse including adjacent deck structural members.</i>	One - in a cargo tank <sup>3)</sup> .	One - in all ballast tanks <sup>3)</sup> not covered by item 2.	As covered by item 2.	As covered by item 2.	
			One - in a cargo wing tank <sup>3)</sup> .			
			One - in each of two cargo centre tanks <sup>4)</sup> .			
2	<i>Transverse web frame rings<sup>1)</sup> including adjacent structural members.</i>	One - in a ballast wing tank <sup>2)</sup> .	All - in a ballast wing tank <sup>2)</sup> <sup>3)</sup> .	All - in all ballast tanks <sup>2)</sup> <sup>3)</sup> .	All - in all ballast tanks <sup>2)</sup> <sup>3)</sup> .	
				All - in a cargo wing tank <sup>3)</sup> .	All - in a cargo wing tank <sup>3)</sup> .	
				One - in each remaining cargo tank.	One - in each remaining cargo tank.	
3	<i>Transverse bulkheads including girder system and adjacent structural members.</i>	One, lower part - in a ballast tank.	Both - in a ballast wing tank <sup>3)</sup> .	All - in all ballast tanks.	All - in all ballast tanks.	
			One, lower part - in each remaining ballast tank.			
		One, lower part - in a cargo wing tank.	One, lower part - in a cargo wing tank.	All - in all cargo tanks.	All - in all cargo tanks.	
		One, lower part - in a cargo centre tank.	One, lower part - in two cargo centre tank.			
4	<i>Bottom structures</i>	As covered by item 2.	As covered by item 2.	As covered by item 2.	As covered by item 2.	
<b>Note:</b>						
1) When double hull: <i>Transverse double hull web frames</i> consisting of vertical web in side tank, hopper web in hopper tank, floor in double bottom tank and deck transverse in double deck tank (where fitted).						
2) When double hull: Including double bottom tank, double side tank and double deck tank as applicable if these are separate tanks.						
3) Including external structural members on deck in way of the tank if applicable.						
<i>Source.: IACS UR Z10.3 TABLE I</i>						

<b>Table D7.2 Minimum thickness measurements<sup>1)</sup>, chemical tankers</b>					
	<i>Area</i>	<i>Renewal survey no. 1 Age ≤ 5 years</i>	<i>Renewal survey no. 2 Age 5 - 10 years</i>	<i>Renewal survey no. 3 Age 10 - 15 years</i>	<i>Renewal survey no. 4 and subsequent Age &gt; 15 years</i>
0a	<i>Transverse section(s) within the cargo area. <sup>2)</sup></i>	One section of deck plating only - for the full beam of the ship <sup>3)</sup>	One complete section <sup>3)</sup>	Two complete sections - at least one within 0.5 L amidships <sup>3)</sup>	Three sections - at least one within 0.5 L amidships <sup>3)</sup>
0b	<i>Structural members subject to close-up examination according to Table D7.1.</i>	Measurements, for general assessment and recording of corrosion pattern.	Measurements, for general assessment and recording of corrosion pattern.	Measurements, for general assessment and recording of corrosion pattern.	Measurements, for general assessment and recording of corrosion pattern.
1	<i>Main deck plating</i>		All – within the cargo area.	All - within the cargo area.	All - within the cargo area. All exposed - outside the cargo area.
2	<i>Wind- and water strakes.</i>		Selected outside the cargo area.	All - within the cargo area. Selected outside the cargo area.	All - full length.
3	<i>Transverse bulkheads</i>	See item 0b	See item 0b	See item 0b	See item 0b
4a	<i>Keel plates and bottom plates.</i>				All keel plates full length. All bottom plates, including lower turn of bilge, within the cargo area. Additional bottom plates in way of cofferdams, machinery space and aft end of tanks.
4b	<i>Sea chests and shell plating in way of overboard discharges.</i>				Plating of sea chests. Shell plating as considered necessary by the attending surveyor.
5	<i>Superstructure deck plating (poop, bridge and forecastle deck).</i>				Representative exposed deck plating.
6	<i>Internals in peak tanks.</i>			Forepeak and aftpeak.	Forepeak and aftpeak.
7	<i>Air pipes and ventilators</i>			All - on the fore deck (forward quarter length). All air pipes to day tanks. Selected air pipes and ventilator coamings aft of the forward quarter.	All - on the fore deck (forward quarter length). All air pipes to day tanks. Selected air pipes and ventilator coamings aft of the forward quarter.
<b>Note:</b>					
1) Thickness measurement locations should be selected to provide the best representative sampling of areas likely to be most exposed to corrosion, considering cargo and ballast history and arrangement and condition of protective coatings.					
2) Transverse sections shall be chosen where the largest reductions are suspected to occur or are revealed from deck plating measurements.					
3) At least one section shall include a ballast tank, within 0.5L amidships, as far as applicable.					
<i>Source.: IACS UR Z10.3 TABLE II</i>					

<b>Table D7.3 Thickness measurement, extent and pattern in way of areas of substantial corrosion, chemical tankers</b>				
	<i>Area / Structural member</i>		<i>Extent of measurement</i>	<i>Pattern of measurement</i>
1	<i>Deck structures<sup>1)</sup></i>	<i>Deck plating.</i>	Two bands across tank.	3 points per plate per band.
		<i>Deck longitudinals.</i>	Every third longitudinal in each of two bands with a minimum of one longitudinal.	3 points in line vertically on webs. 2 points on flange (if fitted).
		<i>Longitudinal girders and brackets. (usually in cargo tanks only)</i>	At fore and aft transverse bulkhead, bracket toes and in centre of tanks.	1 point between each panel stiffener on web plating - vertical line of points - minimum three points. 2 points across flange. 5 points on girder/ bulkhead brackets.
		<i>Transverse girders.</i>	Two - with measurements at both ends and middle.	5 points over 2 m <sup>2</sup> of web plating. 1 point on flange.
		<i>Vertical web and transverse bulkhead in wing ballast tank (two metres from deck)</i>	Minimum of two webs, and both transverse bulkheads.	5 points over 1 m <sup>2</sup> of plating/ web.
		<i>Panel stiffening.</i>	Where provided.	1 point measurements.
2	<i>Side shell and longitudinal bulkhead structures.</i>	<i>Shell and bulkhead plating.</i>	Deckhead and bottom strakes, and strakes in way of stringer platforms - minimum 3 bays.	1 point between each pair of longitudinals.
			All other strakes - same three bays along the tank as above.	1 point every third panel between pair of longitudinals.
		<i>Shell and bulkhead longitudinals.</i>	On deckhead and bottom strakes - all longitudinals in same three bays as above.	3 points across web. 1 point on flange.
			On all other strakes - every third longitudinal in same three bays as above.	3 points across web. 1 point on flange.
		<i>Brackets on longitudinals.</i>	Minimum of three at top, middle and bottom of tank in same three bays as above.	5 points over area of bracket.
		<i>Web frames and cross ties.</i>	Three webs with minimum of three locations on each web, including in way of cross tie connections.	5 points over about 2 m <sup>2</sup> web area. 1 point on web frame and cross tie flanges.
3	<i>Transverse bulkhead and swash bulkhead structures.</i>	<i>Plane bulkhead plating.</i>	Deckhead and bottom strakes, and strakes in way of stringer platforms - approximately 1/4, 1/2 and 3/4 width of tank.	5 points between each pair of stiffeners over 1 m length.
			All other strakes - at middle width of tank.	1 point between each pair of stiffeners.
		<i>Corrugated bulkhead plating.</i>	Strakes for each change of scantling at centre of panel and at flange or fabricated connection.	5 points over 1 m <sup>2</sup> of plating.
		<i>Stiffeners</i>	Three typical stiffeners.	2 points in line across web at each end. 1 point on web at centre of span. 1 point on flange at each end and at centre of span.
		<i>Brackets</i>	Three at top, middle and bottom of tank.	5 points over area of bracket.
		<i>Deep webs and girders.</i>	At toe of brackets and at centre of span.	5 points over about 2 m <sup>2</sup> web area. 3 points across flange.
		<i>Stringer platforms.</i>	All - at both ends and middle.	5 points over 1 m <sup>2</sup> web area. 1 point near bracket toes and on flange.
4	<i>Double bottom and hopper structures</i>	<i>Bottom, inner bottom and hopper structures plating.</i>	Suspect plate(s) and all adjacent plates. Around and under all bell mouths and pump wells.	5 points each panel between longitudinals over 1 m length.
		<i>Bottom, inner bottom and hopper structures longitudinals.</i>	Three longitudinals where plates measured.	3 points in line across web. 3 points in line across flange.
		<i>Longitudinal girders or transverse floors.</i>	Suspect plate(s)	5 points over 1 m <sup>2</sup> of plating.
		<i>Watertight bulkheads (WT floors)</i>	Plating lower 1/3 of tank.	5 points over 1 m <sup>2</sup> of plating.
			Plating upper 2/3 of tank.	5 points alternate plates over 1 m <sup>2</sup> of plating.
<i>Web frames</i>	Suspect plate(s)	5 points over 1 m <sup>2</sup> of plating.		
<b>Note:</b>				
1) For tanks where substantial corrosion covers more than 20% of the deck surface, the whole deck structure including longitudinal web frames above the tank shall be thickness measured in accordance with above.				
<i>Source.: IACS UR Z10.3 TABLE IV</i>				

<b>Table D8.1 Close-up examination, liquefied gas tankers</b>				
		<i>Renewal survey no. 1 Age ≤ 5 years</i>	<i>Renewal survey no. 2 and Age 5 - 10 years</i>	<i>Renewal survey no. 3 and subsequent Age &gt; 10 years</i>
1	<i>Ballast tanks transverse bulkheads, including girder system and adjacent structural members.</i>	One, lower part – in a tank within the cargo area	One in each tank within the cargo area	All – in all ballast tanks
2	<i>Ballast tanks transverse web frames, including adjacent structural members.</i>	One in a representative tank of each type within the cargo area	All in a tank, which shall be a double hull side tank or a top side tank. If such tanks are not fitted, another tank is to be selected One in each remaining tank within the cargo area	All – in all ballast tanks
<b>Notes:</b>				
1) Ballast tank types within the cargo area: top side tank, double hull side tank, hopper side tank, double bottom tank.				
2) For ships having independent tanks of type C, with a midship section similar to that of a general cargo ship, the extent of close-up surveys may be specially considered.				
Source: IACS UR Z7.2 Table I				

<b>Table D8.2 Minimum thickness measurements<sup>1), 4)</sup>, liquefied gas tankers</b>					
	<i>Area</i>	<i>Renewal survey no. 1 Age ≤ 5 years</i>	<i>Renewal survey no. 2 Age 5 - 10 years</i>	<i>Renewal survey no. 3 Age 10 - 15 years</i>	<i>Renewal survey no. 4 and subsequent Age &gt; 15 years</i>
0a	<i>Transverse sections within the cargo area.<sup>2)</sup></i>	One section of deck plating only - for the full beam of the ship within 0.5 L amidships. <sup>3)</sup>	One complete section - within 0.5 L amidships. <sup>3)</sup>	Two complete sections - at least one within 0.5 L amidships. <sup>3)</sup>	Three complete sections - at least one within 0.5 L amidships. <sup>3)</sup>
0b	<i>Structural members subject to close-up examination according to Table D8.1.</i>	Measurements, for general assessment and recording of corrosion pattern.	Measurements, for general assessment and recording of corrosion pattern.	Measurements, for general assessment and recording of corrosion pattern.	Measurements, for general assessment and recording of corrosion pattern.
1	<i>Main deck plating</i>		All - within the cargo area.	All - within the cargo area.	All - within the cargo area. All exposed - outside the cargo area.
2	<i>Wind - and water strakes.</i>		In way of the transverse sections considered in item 0a. Selected outside the cargo area.	In way of the transverse sections considered in item 0a. Selected outside the cargo area.	All - full length.
3	<i>Transverse bulkheads</i>	See item 0b	See item 0b	See item 0b	See item 0b
4a	<i>Keel plates and bottom plates.</i>				All keel plates full length. All bottom plates, including lower turn of bilge, within the cargo area. Additional bottom plates in way of cofferdams, machinery space and aft end of tanks.
4b	<i>Sea chests and shell plating in way of overboard discharges.</i>				Plating of sea chests. Shell plating as considered necessary by the attending surveyor.
5	<i>Superstructure deck plating (poop, bridge and forecastle deck).</i>				Representative exposed deck plating.
6	<i>Internals in peak tanks.</i>			Forepeak and aft peak.	Forepeak and aft peak.
7	<i>Air pipes and ventilators</i>			All - on the fore deck (forward quarter length). All air pipes to day tanks. Selected air pipes and ventilator coamings aft of the forward quarter.	All - on the fore deck (forward quarter length). All air pipes to day tanks. Selected air pipes and ventilator coamings aft of the forward quarter.
<b>Notes:</b>					
1) Thickness measurement locations should be selected to provide the best representative sampling of areas likely to be most exposed to corrosion, considering cargo and ballast history and arrangement and condition of protective coatings.					
2) Transverse sections shall be chosen where the largest reductions are suspected to occur or are revealed from deck plating measurements.					
3) At least one section shall include a ballast tank, as far as applicable.					
4) For ships having independent tanks of type C, with a midship section similar to that of a general cargo ship, the extent of thickness measurements may be increased to include the tank top plating at the discretion of the Surveyor.					
Source.: IACS UR Z7.2 TABLE II					

## E. Table of survey methods for machinery

veyed according to the specified survey method as described in the table.

### E 100 General

101 Machinery components listed in Table E1 shall be sur-

Table E1 Machinery surveys		
Item		Survey method
Main propulsion		
Prime movers	Diesel engine	1
	Steam turbines	1
	Gas turbines	See Sec.1 C500
	Electrical main motors, including frequency converters	2
Shafting	Thrust-and intermediate shaft including bearings, clutch, couplings and torsional and axial vibration damper	2
Gears	Shafts, pinions, gear wheels, couplings and bearings, clutch	1
	Power Take Off /In (PTO/PTI),	1
Steering		
Power actuating system	Actuator	2
	Hydraulic pumps	2
	Electric motors	2
	Pipes, valves and filters	2
Auxiliary machinery		
Prime movers	Diesel engine	1
	Turbines	1
	Electrical motors, including frequency converters	2
	Hydraulic motors	2
Generators		2
Shafting	Shaft, couplings, clutch and torsional and axial vibration damper	2
Gears	Shafts, pinions, gear wheels, couplings and bearings	2
	Power Take Off (PTO)	2
Sea water cooling system	Pumps, Electrical motor and starter	1
	Heat exchangers	1
	Pipes, valves and filters	2
Fresh water cooling system	Pumps, electrical motor and starter	2
	Heat exchangers	1
	Pipes, valves and filters	2
Lubricating oil system	Pumps, electrical motor and starter	2
	Heat exchangers	1
	Pipes, valves and filters	2
Fuel oil system	Pumps, electrical motor and starter	2
	Heat exchangers	1
	Pipes, valves and filters	2
Bilge and ballast system	Pumps, Electrical motor and starter	1
	Ejectors/ Adductors	1
	Pipes, valves and filters inside machinery space	2
Steam system	Heat exchangers	1
	Pipes, valves and filters inside machinery space	2
Feed water and condensate system	Pumps, electrical motors and starters	2
	Turbines	1
	Evaporators and condensers with ejectors	1
	Heat exchangers	1
	Pipes, valves and filters	2
Compressed air system	Air compressors, piston	2
	Air compressors, screw	2
	Emergency compressors	2
	Compressed air receivers	1
	Pipes, valves and filters inside machinery space	2

<b>Table E1 Machinery surveys (Continued)</b>		
<i>Item</i>		<i>Survey method</i>
Hydraulic system	Pumps, electrical motor and starter	2
	Pipes, valves and filters inside machinery space	2
	Controllable pitch propeller oil distribution box	2
	Controllable pitch propeller inboard actuators	2
	Hydraulic motors	2
Cargo handling systems		
	Piston pumps	2
	Centrifugal pumps	2
	Screw pumps	2
	Electrical motors and starters	2
	Turbines	1
	Heat exchangers	1
	Pipes, valves and filters	2
	Gas compressors	1
	Diesel engine	1
Miscellaneous		
	Forced draught fan	2
	Other turbines	1
	Incinerator arrangement	1
The survey methods are defined as follows:		
<p><i>Survey method No. 1:</i> Visual inspection by opening up fully or partly as found necessary by the surveyor. Function testing and or pressure testing to be carried out when relevant</p> <p><i>Survey method No. 2:</i> Visual inspection without dismantling and performance test to be carried out. Opening up if found necessary. Last overhaul to be verified.</p>		

## SECTION 5 MISCELLANEOUS MAIN CLASS SURVEYS

### A. Bottom Surveys

#### A 100 General

**101** Bottom surveys are surveys of the outside of the ship's hull below the deepest load waterline and related items.

**102** The survey shall include examination of:

- hull plating and sternframe
- openings. All sea valves, including scuppers and sanitary discharges, shall be fully or partly opened up and examined at alternate bottom survey
- steering fins, shaft brackets and other appendages fitted
- rope guard arrangements for conventional and thrusters propeller shafts
- rudder with attachments and bearings, see 200
- propeller with attachments and propeller shaft external parts, see 300
- thrusters, see 400.

**103** Bottom surveys are normally to be carried out with the ship in dry dock or on a slipway.

If the ship is built for in-water survey of the bottom and related items and sea conditions are such that an in-water survey can be satisfactorily carried out, bottom surveys may be permitted while the ship is afloat.

**104** At the time of drydocking, the painting of markings required for the class notation **BIS** shall be checked and confirmed in order.

**105** At the time of drydocking, a dock trial shall be carried out to confirm satisfactory operation of main and auxiliary machinery.

#### A 200 Rudder with attachments and bearings

**201** The rudder, rudder horn and rudder stock as far as can be seen shall be examined.

Dismantling may be required to the extent found necessary by the surveyor.

**202** The sealing arrangement of bearings shall be examined for tightness and the bearings shall be checked for wear as far as practicable.

For water lubricated bearings of rudder stock, pintle or shaft the bearing clearances shall be measured.

**203** Securing of nut to rudder stock, pintle or shaft, and securing of bolts at flange connection between rudder and stock shall be examined.

**204** Areas susceptible to fractures shall be checked by an efficient crack detection method at every docking. Such areas are:

- weld connections at flanged connection between rudder and rudder stock, in particular for spade rudders
- rudder plating in way of abrupt changes in rudder cross section, e.g. at cutout for rudder horn bearing
- weld connections in way of removable plate for access to nut on rudder stock, pintle or shaft.

#### A 300 Propeller with attachments

**301** The propeller blades, propeller boss and propeller shaft external part shall be examined.

Dismantling may be required to the extent found necessary by the surveyor.

**302** The propeller shaft external sealing arrangement and the

propeller blade sealing arrangement shall be examined for tightness.

For a water lubricated bearing the propeller shaft bearing clearance shall be measured.

**303** The following securing arrangements shall be examined for tightness:

- propeller nut
- propeller hub coupling bolts or nuts, if bottom survey afloat, only the securing of the protective arrangement to be examined
- propeller blade bolts.

#### A 400 Thrusters

**401** All thrusters shall be externally examined. This comprise examination of gear housing, propeller blades, bolt locking and other fastening arrangements.

Dismantling may be required to the extent found necessary by the surveyor.

**402** Thrusters for propulsion and thrusters for propulsion and steering shall have the sealing arrangement of propeller blades, propeller shaft and steering column examined.

#### A 500 Bottom survey afloat

**501** Every alternate bottom survey may in general be permitted while the ship is afloat for ships with class notation **BIS**.

For ships which have not been assigned the class notation **BIS** alternate bottom survey afloat may be permitted provided the following design conditions are met:

- Rudder bearings shall have synthetic or metallic material. For water lubricated bearings, clearance measurements shall be possible while the ship is afloat.
- Propeller shaft bearing and sealing arrangement shall be of such type which does not require propeller shaft withdrawal carried out in less than 5-years intervals.  
For water lubricated propeller shaft bearing, clearance measurements shall be possible while the ship is afloat.
- Thrusters/podded thrusters for propulsion and **DYNPOS** need not have standard maintenance or examination schedule requiring the ship in dry dock at less than 5-years interval.

In such cases a proposal for in-water survey shall be submitted in advance of the survey confirming that rudder, tailshaft and/or propulsion thrusters can be satisfactorily examined - as applicable, including the operating history for these components.

**502** Bottom surveys afloat may be permitted subject to the following restrictions:

- For general dry cargo ships subject to EHSR (see Sec.1 A Definitions) and for ships with class notation **ESP** the bottom survey in conjunction with the renewal survey must be carried out with the ship in dry dock.
- For ships more than 15 years of age bottom surveys afloat will only be permitted after special consideration.
- For ships more than 15 years of age, with class notation **ESP**, bottom surveys afloat will not be permitted.

**503** The in-water survey shall provide the information normally obtained from a docking survey. During such surveys the following conditions are normally to be satisfactorily fulfilled:

- the water conditions at the location of the survey shall be

- satisfactory with respect to visibility, current, swell, etc.
- an approved diving company shall be used in the survey, using pictorial equipment of such quality that the surveyor is fully satisfied with the information relayed to him
- a diving report shall be presented
- location of possible damage to be ascertained
- the survey shall be witnessed by a surveyor of the Society.

**504** If the in-water survey reveals damage or deterioration that requires early attention, the surveyor may require that the ship be dry-docked in order that a detailed survey can be undertaken and the necessary repairs carried out.

## B. Propeller Shaft Survey

### B 100 General

**101** The propeller shaft shall be drawn to permit examination of the shaft and the following parts:

- propeller shaft bearing areas
- stern bushes or bearings
- shaft sealing arrangement, including lubricating oil system.

**102** For oil lubricated propeller shafts with type approved sealing glands, the withdrawal of the propeller shaft may be exempted at alternate surveys, i.e. extended to 10 years intervals, provided the following items have been examined with satisfactory result:

- new oil seals fitted
- oil sealing contact surfaces in order
- aft bearing clearances measured
- lubricating oil system monitoring of oil level in order
- oil analysis (not older than 3 months) in order.

In addition to the above, a propeller connection survey in accordance with C101 shall be carried out for propeller shafts with a keyway.

#### Guidance note:

The lubricating oil analysis should include the minimum parameters:

- water content
- chlorides content (sodium and magnesium)
- content of bearing metal particles (iron, aluminium, nickel, chromium, copper, tin, and lead)
- content of other particles (silicon)
- oil aging, resistance to oxidation (TAN, TBN).

Oil sample should be taken under service conditions.

---e-n-d---of---G-u-i-d-a-n-c-e---n-o-t-e---

## C. Propeller Connection Survey

### C 100 General

**101** For arrangements where the propeller is mounted on a keyed taper the following shall be examined after the propeller is backed off:

- propeller shaft threaded end
- propeller shaft taper and keyway
- propeller hub taper and keyway
- key
- NDT of fore part of the shaft taper and shaft keyway by an approved crack detection method.

**102** For arrangements where the propeller is mounted on a keyless taper, or by means of a cylindrical/conical sleeve the following shall be examined after the propeller is backed off:

- propeller shaft threaded end
- propeller shaft tapered or cylindrical section
- propeller hub taper
- NDT of the fore part of the shaft taper, or shaft cylinder, by an approved crack detection method.

**103** For arrangements where the propeller hub is fitted to a flange coupling or a forged propeller shaft flange the following shall be examined:

- visual inspection of the flange and its fittings
- tightness of bolts or nuts
- NDT of the flange fillet radius, by an approved crack detection method, may be required if the visual examination of the area is not satisfactory.

## D. Survey of Geared Thrusters for Main Propulsion and DYNPOS

### D 100 General

**101** The requirements in this sub-section apply to thrusters for propulsion and thrusters for propulsion and steering of the ship.

#### Guidance note:

Thrusters installed to achieve redundant main propulsion systems shall be subject to the requirements in this sub-section.

---e-n-d---of---G-u-i-d-a-n-c-e---n-o-t-e---

**102** Thrusters for main propulsion and **DYNPOS** shall be subjected to oil samples at regular intervals of not more than 3 months and analyzed by recognized laboratories. The result shall be presented in a way that makes it easy to read the trends from the previous analyzes. Record of results shall be available on board at all times.

A representative oil sample shall be taken before the filters and with the unit in its normal running condition. Oil analyzes shall detect iron (Fe) and other solid contamination in addition to possible water content. The water content due to condensation is normally not to exceed 0.5%. The oil analysis shall if applicable cover all of the following areas:

- lubrication oil for gears, bearings
- sealing boxes
- steering gear
- propeller.

If the propeller shaft seal oil systems do not allow for sampling unless the vessel is in dry dock, a representative oil analysis is to be taken in connection with the Bottom Survey.

**103** Outboard (wet) parts of the thruster accessible from the outside are covered by the bottom surveys.

**104** Thrusters for main propulsion and **DYNPOS** shall be subjected to survey every 5 years. The complete survey shall include:

- 1) evaluation of oil analysis of gear lubrication oil, propeller hydraulic system oil and sealing system oil. See 102
- 2) opening up of protection covers
- 3) inspection of power transmission gear (gear clearance to be measured), bearings (axial play to be measured), visible parts of shafts and general condition of housing internally.
- 4) examination of controllable pitch mechanism oil transmission system and feedback system for wear down and damages
- 5) full stroke ahead and astern to be verified and correct blade position feed-back and indication verified
- 6) examination of steering column and related sealing and bearing

7) running test at MCR.

Provided

— the scheduled oil sampling has been done (see 102) showing no significant development of particle and / or water contents

and

— an approved thrusters Conditioning Monitoring (CM) survey arrangement is in place. Ref. Sec.8 C300.

The scope described from 2 including 4 can be rescheduled to every alternate complete survey.

**105** Inboard parts of the thruster accessible from the inside, such as drive motors, shafting system, gear transmissions, pumps and piping systems, alarm, safety and control systems are covered by the main class surveys of machinery. In addition to geared thrusters this will be applicable for e. g. Voith-Schneider and pump type thrusters.

**106** At each overhaul of the thruster unit the following shall be carried out in the presence of a surveyor to the Society:

- all relevant parts of the components made accessible during overhaul shall be surveyed using adequate methods, such as visual inspection MPI or DP, wear down measurements
- NDT for sub-surface cracking of the tooth flanks
- MPI shall be carried out of gear teeth and at least in way of stress raisers in the shafts
- proper assembly of the thruster shall be verified
- proper gear mesh shall be documented in same extent as required for new thruster.

At the first complete survey after a successfully overhaul, provided:

- the scheduled oil sampling has been done (see 102) showing no significant development of particle and/or water contents.
- an approved thrusters Conditioning Monitoring (CM) survey arrangement is in place. Ref. Sec.8 C300.

The scope described in 103 from 2 incl.4 can be rescheduled to every alternate complete survey.

Mounting of the thruster on board shall be verified and function tested.

## **E. Survey of Podded Thrusters for Main Propulsion and DYNPOS**

### **E 100 General**

**101** The requirements in this sub-section apply to thrusters of podded design, here after denoted pods, for propulsion and steering of the ship.

**102** Propulsion pod survey implies a survey of the pod's internal power transmission elements and driving motor enclosed in the pod, strut and steering column.

Pods have two scheduled surveys:

- annual
- complete.

For some pod sizes it will be limited access from inside the vessel and annual survey should be done to the extent that is practically possible. Complete survey might require some dismantling.

**103** Parts of the survey may be replaced by an approved condition monitoring arrangement, see Classification Note 10.2 Appendix H.

**104** At each overhaul, all relevant parts of the components made accessible shall be presented for survey by the society, see 203.

Assembly and mounting on board shall be verified and tested.

### **E 200 Scheduled surveys**

#### **201 Annual survey**

Scope of the annual pod survey by the society shall include:

- evaluation of lube oil analysis from recognized laboratory (see Sec.5 C101)
- survey of functionality and calibration of onboard control and monitoring system (incl. alarm functions if fitted for continuous monitoring systems)
- review of insulation resistance (megger-test) records
- maintenance records for various items, such as alarm tests for bilges, bearing inspections, pod inspections, maintenance of the slip rings electrical connections, etc.
- visual inspection of pod motor air cooling system
- record of running hours.

#### **202 Complete survey**

The complete survey shall include:

- same as for annual
- examination of drive motor rotor and stator condition and associated equipment, shafts, and stator fixation arrangement
- internal overall survey, check for cleanliness, oil leaks, general condition
- verification of seal tightness
- verification of bearing condition (e.g. Boroscopic examination to be carried out)
- external survey in dry dock, check housing for cracks, corrosion, damages.
- verification of seals condition (pod/ship)
- verify condition of slewing gears and bearing.

**203** At overhaul of the thruster unit the following shall be included in addition to the survey requirements given in 202:

- all relevant parts of the components made accessible during overhaul shall be surveyed using adequate methods, such as visual inspection and MPI or DP, wear down measurements
- MPI shall be carried out in way of stress raisers in the shafts
- proper assembly of the thruster shall be verified.

Mounting of the thruster on board shall be verified and function tested.

## **F. Boiler Survey**

### **F 100 General**

**101** The requirements in this sub-section apply to boilers of a working pressure in excess of 0.35 N/mm<sup>2</sup> (3.5 bar) and having a heating surface exceeding 4.5 m<sup>2</sup>.

Also applicable to steam/thermal oil heated steam generators.

**102** The survey shall include:

- internal examination of the water-steam and fire side
- examination of mountings and fittings, including safety valves. Opening up as found necessary by the surveyor
- review of the following records since the last survey:
  - operation
  - maintenance
  - repair history
  - boiler water management.

- verification of the safety valve setting
- examination and testing of the operation / function of safety valve relieving gear. Should it not be possible to circulate steam/hot water through the exhaust gas heated economizer at time of survey, setting of economizer safety valve(s) may be carried out by the Chief Engineer at sea. Results to be recorded in the log book

For shell type exhaust gas heated economizers, in addition to the requirements listed above, the survey shall include:

- examination of all accessible welded joints. Crack detection by non destructive testing method as found necessary by the surveyor.

## **G. Thermal Oil Heater Survey**

### **G 100 General**

**101** The survey is normally to include:

- verification of the tightness of the installation
- external examination of coils in the oil fired furnace
- examination and testing of plant instrumentation and safety systems
- examination and setting of liquid relief valves
- examination of oil burning equipment
- examination of fire extinguishing system
- assessment of laboratory analysis of the thermal oil in circulation.

## SECTION 6 OPTIONAL CLASS NOTATION SURVEYS

### A. Fire Fighting Installations

#### A 100 General

**101** The requirements in this sub-section apply to ships with class notation:

**Fire Fighter I** or

**Fire Fighter II** or

**Fire Fighter III**

#### A 200 Complete survey (2.5 years)

**201** Water spray plant for self protection, including pumps, pipes and nozzles, shall be surveyed and tested.

**202** Pumps for water monitors including their prime movers shall be surveyed and tested at maximum capacity. Remote control of monitors including valve operation shall be tested.

**203** Hoses with their equipment shall be surveyed and tested.

**204** Firefighters' outfits and compressors for charging the air bottles shall be surveyed.

**205** Floodlights shall be tested.

**206** It shall be verified that the required operation manual is in order.

**207** For ships with class notation **Fire Fighter II**, or **Fire Fighter III** the survey shall include examination of the mobile generator for foam production with its equipment.

**208** For ships with class notation **Fire Fighter III** the survey shall include examination of the fixed foam monitors with foam production equipment and remote control.

### B. Well Stimulation Installations

#### B 100 General

**101** The requirements in this sub-section apply to ships with class notation:

#### Well Stimulation Vessel

**102** Survey requirements for installed equipment, systems and features which are generally covered by classification, are included in the main class surveys.

#### B 200 Annual survey

**201** The flexible high pressure hose including end connectors shall be hydraulically pressure tested to 1.25 times its maximum working pressure.

**202** The survey shall include examination and testing of:

- emergency remote stop of pumps and shut-off of liquid nitrogen supply valves
- tank level gauges
- tank level alarms and liquid leakage alarms
- hydrogen and oxygen detection and alarm system
- hydrogen and oxygen detection and alarm system
- decontamination showers and eye washes
- personnel protective equipment.

#### B 300 Complete survey (5 years)

**301** Liquid nitrogen tanks shall be inspected internally. On highly stressed parts, non-destructive testing may be required if considered necessary by the surveyor. The tanks shall be hydrostatically, hydropneumatically or otherwise pressure tested to their MARVS (Maximum Allowable Relief Valve Setting).

**302** Acid tanks shall be examined internally.

**303** All pressure relief valves shall be opened for survey, adjusted, sealed and function tested.

**304** Pressure/vacuum relief valves for the acid tanks shall be surveyed and tested for proper function.

**305** Spot checking by NDT of the high pressure piping shall be carried out.

**306** The nitrogen vaporiser shall be opened for internal inspection and hydraulically tested to 1.25 times its maximum working pressure after reassembly.

**307** The high pressure piping shall be hydraulically tested to 1.25 times its maximum working pressure.

**308** The emergency depressurisation and disconnecting of the transfer hose shall be tested.

### C. Reception Systems for Recovered Oil

#### C 100 General

**101** The requirements in this sub-section apply to ships with class notation:

#### OILREC

**102** Survey requirements for installed equipment, systems and features which are generally covered by classification, are included in the main class surveys.

#### C 200 Complete survey (2.5 years)

**201** The survey is normally to include examination of the following components and arrangements:

- tanks intended for storage of recovered oil if the tanks are not separated from the engine room by cofferdams
- piping system for oil recovery operations. If recovered oil is led into tanks through hatch openings, the existence of special hatch covers to prevent gas outflow through the openings shall be verified
- blanking-off arrangements for pipe systems not in use during oil recovery operations
- disconnecting arrangements of non-certified electrical equipment in spaces adjacent to tanks for recovered oil and on open deck
- dry powder fire extinguishers including hoses
- portable hydrocarbon gas-measuring instrument
- electrical equipment certified for use in gas dangerous areas
- instruction book for oil recovery operations and signboards.

### D. Refrigerated Cargo Plants

#### D 100 General

**101** The requirements in this sub-section apply to ships with class notation:

**Reefer** or **RM** or **RM CONTAINER** or **KMC** or **CA** or **CA (port.)**

**102** Survey requirements for installed equipment, systems and features which are generally covered by classification, are included in the main class surveys.

## D 200 Annual survey

**201** The refrigerating plant, with machinery and equipment, shall be surveyed in running condition, preferably without cargo onboard. Temperature- and capacity control systems as well as alarm and shut-down systems shall be checked.

**202** A tightness test shall be carried out of refrigerant systems with odourless refrigerants. Systems with a refrigerant with distinct odour and brine systems shall be inspected for tightness.

**203** The freezing point (density) and acidity (pH value) of the brine shall be checked.

**204** Thermometers and other equipment for measuring temperature in holds, chambers, air ducts, RSW tanks, freezing tunnels and plate freezers shall be surveyed and their accuracy checked to the extent found necessary by the surveyor.

**205** CO<sub>2</sub> detectors, if required installed, shall be checked.

**206** For ships with class notation **CA** or **CA (port.)** the survey shall include:

a) examination and testing of the controlled atmosphere installation as follows:

- check that P/V-valves are operational
- examination of cleats, hinges, catches and locks for hatches and doors
- examination of seals and gaskets on hatches and doors
- spot check of interlocks on inlet valve arrangement
- examination of required ventilation fans during operation
- examination of portable ventilators
- spot check of N<sub>2</sub> release prealarm
- spot check of water seals
- examination of the N<sub>2</sub> generating unit during operation
- if arranged, examination of the CO<sub>2</sub> scrubber(s) during operation
- examination and spot check of gas analysing and monitoring equipment, including fixed equipment, portable equipment for chamber or space monitoring and portable equipment for personal protection. Calibration records and procedures shall be checked. Use and availability of certified test gases shall be confirmed
- verification of satisfactory maintenance and function testing procedures for instrumentation. Spot check of monitoring, alarm and safety functions
- all signboards on the entrances to rooms adjacent to CA chambers shall be checked. The signboards shall be in accordance with the approved instruction manual
- locks on doors and hatches to be checked. For number and location of locks, see approved instruction manual.

b) tightness testing with air of all CA chambers or gastight groups of chambers, to the design overpressure. The pressure drop during 15 minutes shall not exceed 30% of the design overpressure. Testing by the vessel's master carried out maximum one month prior to the survey may be accepted based on written report by the master and provided the visual inspection does not cause doubts about the tightness.

c) verification that the approved instruction manual is onboard, is complete and that the responsible officers are familiar with its content.

## D 300 Complete survey (5 years)

**301** The refrigerating plant with machinery and equipment shall be tested while cooling down from ambient temperature to the lowest design temperature for the chambers. The ability to maintain stable delivery air temperature at all design cham-

ber temperatures shall be demonstrated. Satisfactory operation during defrosting shall be demonstrated.

**302** The insulation shall be examined for cold spots when the chambers are at the lowest design temperature.

**303** Sufficient areas of insulation shall be stripped from the holds, air trunks, pressure vessels, piping and other insulated parts in order to assess the condition of the insulated steel and the insulation itself.

**304** At the second and all subsequent complete surveys pressure vessels with R717 shall be examined internally with regard to possible ammonia stress corrosion cracking.

**305** Reciprocating compressors may be required opened up for examination, if found necessary by the surveyor. Screw- and turbo-type compressors may be examined without opening up, provided they are test-run to the surveyor's satisfaction.

**306** Air coolers, freezing tunnels and plate freezers shall be examined.

**307** Condenser cooling water pumps, brine pumps and RSW pumps shall be opened up and examined.

**308** Brine and RSW piping systems shall be examined at working pressure.

**309** Water side of water cooled condensers and brine side of brine coolers shall be opened up for examination of tubes, tube plates and end covers.

**310** Pressure gauges, thermometers and automatic controls and alarms shall be tested.

**311** Pressure relief valves and safety discs shall be examined externally and on the outlet side after dismantling of outlet piping and possible external bodies. The tightness over the seat shall be verified. Testing or opening up is required only when specially deemed necessary by the surveyor. Discharge piping shall be examined with regard to integrity and non-obstructed flow.

**312** For ships with class notation **CA** or **CA (port.)** the survey shall include:

- examination and testing of the complete controlled atmosphere installation. Air compressors, pressure vessels and other machinery components shall be surveyed in accordance with the principles of the main class machinery renewal survey
- tightness testing with air of all CA chambers or gastight groups of chambers, to the design overpressure. The testing shall be carried out in the presence of the surveyor, and the pressure drop during 15 minutes shall not exceed 30% of the design overpressure
- examination of all entrances to CA chambers, through running pipes, hatches and other connections from adjacent spaces, with respect to corrosion, damaged gaskets and other items which may affect the tightness between CA chambers and adjacent spaces
- testing of gas separating and absorption units, with regard to capacity and quality of the produced gas.

## D 400 Survey in loading port, upon request

**401** The Society may upon request carry out surveys of refrigerated cargo installations in the loading port for such cargo. Such surveys are not mandatory for retention of class.

The chambers shall be examined in an empty state to ascertain that they are clean and free from odour, that the dunnage ribs are in good order, and that no damage has been sustained to the aid ducts, facing or insulation.

The surveyor shall ascertain that all pipes for the drainage of the chambers and the drip pans are in good working order. The temperatures in the chambers shall be recorded, and the condition of the remote thermometers shall be checked. It shall be ascertained that the plant is free from leakage.

## E. Arrangement for Carriage of Dangerous Goods

### E 100 General

**101** The requirements in this sub-section apply to ships with class notation:

#### DG-P or DG-B

### E 200 Complete survey (5 years)

**201** These survey requirements are applicable to all types of cargo spaces and classes of dangerous goods.

**202** It shall be verified that the following documents are available onboard:

- International Maritime Dangerous Goods Code (IMDG), IMO Res. A.81(IV), as amended.
- Relevant sections and the related parts of Appendix B of the Code of Safe Practice for Solid Bulk Cargoes (BC-Code), IMO Res. A.434(XI), as amended.
- The IMO/WHO/ILO Medical First Aid Guide for Use in Accidents Involving Dangerous Goods (MFAG), 1982.

**203** The following shall be surveyed and tested as applicable:

- electrical installation in cargo spaces
- ventilation system for cargo spaces
- separate bilge pumping system or drainage for cargo spaces
- personnel protective clothing and breathing apparatus
- portable fire extinguishers for cargo spaces
- insulation of machinery space boundaries
- water spray system on open Ro-Ro cargo spaces.

## F. Shipboard Cranes

### F 100 General

**101** The requirements in this sub-section apply to ships with class notation:

#### Crane Vessel, Crane Barge or CRANE

### F 200 Annual survey

**201** An overall survey shall be carried out with particular emphasis on structural integrity, including examination of:

- wire ropes and end attachments
- blocks and sheaves
- hooks with accessories
- shackles
- bearings of boom heel and eyebolt connections
- securing arrangement for crane during passages.

**202** Slewing system (slewing bearing or hook rollers) including tightness of bolts shall be examined as found necessary by the surveyor.

**203** Examination and functional testing shall be carried out as found necessary by the surveyor for the following:

- correct adjustment of brakes
- resistance measurement of electrical systems
- leakages in hydraulic system
- safety devices
- emergency stop function
- fire extinguisher.

**204** It shall be verified that the load charts, marking and components certificates are available and in order.

### F 300 Complete survey (5 years)

**301** Thickness measurements of structural parts shall be carried out as far as deemed necessary.

**302** The following components shall be dismantled (opened up) and/or checked by MPI (magnetic particle inspection):

- boom heel bearings
- fixed sheaves
- blocks
- axle pin and housing
- eyebolt connections
- hooks, ring and balls.

**303** Slewing ring shall be opened up, and internal fillets, raceway and bolts shall be subjected to MPI.

Alternatively, if a crane has an approved securing device (retainer) fitted, opening up is not required, but at least 50% of the holding down bolts shall be drawn and subjected to MPI.

**304** Flatness and condition of bearing mounting flanges shall be checked.

**305** A load test, as outlined on Form No. CG 2 in the "Rules for Certification of Lifting Appliances", shall be carried out.

## G. Cable Laying Installations

### G 100 General

**101** The requirements in this sub-section apply to ships with class notation:

#### Cable Laying Vessel

### G 200 Annual survey

**201** An overall survey shall be carried out and shall include:

- hydraulic systems
- function testing.

### G 300 Complete survey (5 years)

**301** Bearings and shafts of revolving equipment shall be opened up for examination.

**302** Gear wheel and pinions of cable winch shall be checked.

**303** Resistance measurements of electrical systems related to cable laying systems shall be carried out.

## H. Helicopter Decks

### H 100 General

**101** The requirements in this sub-section apply to ships with class notation:

#### HELDK

### H 200 Complete survey (5 years)

**201** The survey required is normally to include examination of the following components and arrangements:

- drainage arrangements
- surface protection on wooden decks
- safety net
- lashing arrangements for the helicopter
- arrangement for the prevention of sliding
- helicopter deck including supporting structure.

## I. Diving Systems

### I 100 General

**101** The requirements in this sub-section apply to ships with class notation:

#### **DSV-SURFACE** or **DSV-BOUNCE** or **DSV-SAT**

**102** The requirements also apply to transferable diving systems, where the regular periodical surveys are carried out when such systems are in service.

When transferable diving systems are out of commission, annual surveys as described in C500 are carried out.

**103** Survey requirements by a recognised classification society apply to all diving systems on vessels classed by the Society.

**104** A *Survey Planning Document* shall be part of the documentation on board for the lifetime of the diving system.

**105** For transferable diving systems, the *Survey Planning Document* shall specify scope for surveys when the system is installed and for surveys when the system is in storage (laid-up).

**106** The *Survey Planning Document* shall be written in English (or translated into English), and approved by the Society prior to the survey taking place. Checklists shall be included, as attachments.

It shall have the following information printed on the front page:

- "DSV Survey Planning Document" (title)
- name of support vessel or installation given in the Classification Register
- the Society's identity number given in the Classification Register
- IMO number (for statutory surveys)
- name of company
- revision number and date.

#### **Guidance note:**

A *Survey Planning Document* gives owners and surveyors a chance to tailor the instructions to fit each individual system or component and thereby avoid misunderstandings often encountered with respect to the application of generic requirements. This may also streamline the surveys in consideration of the operational situations in each case.

---e-n-d---of---G-u-i-d-a-n-c-e---n-o-t-e---

**107** Checklists shall be made available for the surveyor to fill out and endorse at each survey. The checklists shall include the following information at the top of each page:

- name of support vessel or installation given in the Classification Register
- the Society's identity number given in the Classification Register
- IMO number (for statutory surveys)
- page number
- name of company
- scope of survey (Annual, Intermediate, Renewal or otherwise)
- in columns:  
Survey item, Condition, Action, Comment.

### I 200 Annual survey

**201** The survey is normally to include:

- calibration of essential instrumentation (depth gauges, gas analysers etc.)
- switching from main to emergency electrical power supply
- emergency systems including bell emergencies (buoyancy if applicable)

- functional and power testing of normal and emergency systems of the bell handling system shall be carried out with a load of at least 1.25 times the working weight in the most unfavourable position
- partly dismounting of heat protection and penetrators on the bell may be required.

Detailed specification of test requirements are given in the relevant sections of DNV-OSS-305 "Rules for Certification and Verification of Diving Systems" and the accompanying standard DNV-OS-E402 "Offshore Standard for Diving Systems".

### I 300 Intermediate survey

**301** The following tests shall be carried out:

- gas leak tests
- testing of safety valves
- functional test of fire detection-, alarm- and extinction systems
- functional tests of life support systems
- functional tests of alarm systems
- functional tests of mechanical and electrical systems.

### I 400 Complete survey (5 years)

**401** Bell buoyancy materials, heat protection, penetrators, windows and attached members shall be dismantled for inspection for possible corrosion and deterioration.

**402** Pressure tests and inspections shall be carried out according to an approved procedure given as part of the *Survey Planning Document*, and following the principles given in items 406 and 407.

Test pressure shall be stamped on the pressure vessels according to the design code or, in the case of welded pressure vessels, engraved on an attached tag.

Applicable codes, standards and regional requirements shall be specified in the procedure.

Pressure testing shall be carried out according to the design code of the pressure vessel and to international standards for such testing.

The test pressure shall be as stamped on the pressure vessel and given in the accompanying certificate.

#### **Guidance note:**

International testing standards include EN 1968 "Transportable gas cylinders - Periodic inspection and testing of seamless steel gas cylinders".

The applicable working pressure and corresponding filling ratios should meet the requirements in BS5355 "Filling ratios and developed pressures for liquefiable and permanent gases" or equivalent standard.

Regional requirements may also apply, such as the HSE Approved Specification Number CP1-3T "Specification for Large seamless steel (897 to 1069 N/mm<sup>2</sup>) Transportable Gas Containers" or Code of Federal Regulations Title 49 Ch.I Part 178 Subpart C Sec.178.45 "Specification 3T seamless steel cylinder". (CITE: 49CFR178.45 US DOT).

---e-n-d---of---G-u-i-d-a-n-c-e---n-o-t-e---

**403** Proof test or volumetric expansion test shall be carried out according to that which is required by the design code or regional requirements.

**404** Downgrading of chambers may be requested either:

- to carry out periodical pressure testing after ten years pneumatically at a reduced pressure, or
- after installation of view-ports with a lower design pressure than the chamber, or
- after any other causes which do not imply a reduction of strength of the pressure vessel.

The procedure necessitates re-stamping of the pressure vessel,

and issue of Memo to Owners (MO). The MO shall include the necessary information with respect to:

- the new maximum operating pressure of the diving system, and
- the reasons behind the downgrading.

**405** Pneumatic testing shall not be carried out at pressures above the design working pressure.

**406** At 1st Complete survey the interval for hydraulic pressure testing of gas containers may be extended to 10 years if the following principles are applied:

- External and internal survey by intrascope.
- If internal survey is not possible or if corrosion or other items of concern are found, hydraulic test shall be carried out to the test pressure determined by the design code.

At all subsequent Complete periodical surveys:

- External and internal survey by intrascope.
- Hydraulic test to the test pressure determined by the design code.

**407** At 1st Complete survey the interval for hydraulic pressure testing of bell and chambers may be extended to 10 years if the following principles are applied:

- External and internal survey.
- If internal survey is not entirely possible or if corrosion or other items of concern are found, hydraulic test shall be carried out to the test pressure determined by the design code.
- Alternatively, pneumatic test to the working pressure may be carried out and the pressure vessel down graded, see 404

At all subsequent Complete periodical surveys:

- External and internal survey.
- Hydraulic test to the test pressure determined by the design code.
- Alternatively, pneumatic test to the working pressure may be carried out and the pressure vessel down graded, see 404

**408** The working weight of the bell shall be checked.

**409** A test of the bell handling system with a static load equal to the design load shall be carried out.

**410** If applicable the bell's releasable ballast system with attachments shall be structurally tested with a static load 1.5 times the weight of the ballast in air.

**411** Viewports with an age of 10 years or more shall be changed unless a special survey warrants an extension.

The special survey shall be carried out to a procedure approved by the Society in accordance with ASME PVHO-2-2002 "In-Service Guidelines for PVHO acrylic windows".

### **I 500 Survey of diving systems 'out of commission'**

**501** Diving systems which have been out of commission, i.e. laid up, for a period normally of at least 12 months, shall be surveyed and tested before re-entering service. The extent of the surveys and tests will be considered in each case depending upon:

- the time the diving system has been out of commission
- the maintenance and preservative measures taken during lay-up
- the extent of surveys carried out during this time.

As a minimum, a sea trial for function testing of the diving system shall be carried out.

**502** During lay-up, diving system shall be subjected to a lay-up survey on an annual basis.

The extent of the lay-up survey is reduced compared to the regular annual survey, but shall cover system integrity, planned maintenance system, fire protection and equipment in use.

**503** If the lay-up period is more than 12 months, other periodical surveys may be postponed, depending on the maintenance and preservative measures taken during lay-up.

## **J. De-icing or Anti-icing Systems**

### **J 100 General**

**101** The requirements in this sub-section apply to ships with class notation:

**DEICE** or **DEICE-C**

### **J 200 Annual survey**

**201** Visual inspection of anti-icing and de-icing switchboards and confirm heating load on each circuit according to marking on the switchboards.

**202** Examination of equipment for de-icing and anti-icing including:

- heaters
- covers
- equipment for manual de-icing
- radar equipment
- heating coils
- steam tracing lines.

## **K. Additional Fire Protection Arrangements**

### **K 100 General**

**101** The requirements in this sub-section apply to ships with class notation:

**F-A** or **F-M** or **F-C** or **F-AM** or **F-AC** or **F-MC** or **F-AMC**

**102** For ships with the previously given class notation:

**F**

the requirements are applicable as far as they are relevant.

### **K 200 Complete survey (2.5 years)**

**201** Fire pumps including emergency fire pump and prime movers shall be examined and tested.

**202** Firefighters' outfits and compressors for charging of air bottles shall be examined.

**203** For ships with class notation including the letter **A** (for accommodation spaces) the survey shall include:

- examination of fire retarding partitions in the accommodation
- examination and testing of automatic fire-detecting and alarm systems including release arrangement for self-closing doors in passageways, stairways and machinery casings
- examination of hose stations in the accommodation together with their equipment.

**204** For ships with class notation **F-M** the survey shall include:

- examination and test of main and local extinguishing systems in engine and boiler rooms including detection and alarm arrangements. The quantity of extinguishing medium shall be checked

- survey of portable dry powder fire extinguishers and spare charges
- survey of hose stations in the engine and boiler rooms together with their equipment
- review of the report resulting from the annual "infrared scanning".

**Guidance note:**

An infrared scanning of all engines and similar equipment shall be carried out on an annual basis - as prescribed in Pt.6 Ch.4 Sec.3.

---e-n-d---of---G-u-i-d-a-n-c-e---n-o-t-e---

## L. Dynamic Positioning Systems and Dynamic Positioning Systems - Class Entry

### L 100 General

**101** These rules do not include verification of requirements or recommendations in regard to the vessels operation or other characteristics.

**102** The requirements in this sub-section apply to ships with class notation:

**DYNPOS-AUTS** or **DYNPOS-AUT** or **DYNPOS-AUTR** or **DYNPOS-AUTRO** and to ships with previous corresponding class notations.

**103** The requirements in sub-sections L400 and L500 apply to ships with class notation:

**POS CLE-0 (...)**, or

**POS CLE-1 (...)**, or

**POS CLE-2 (...)**, or

**POS CLE 3 (...)**.

**104** For vessels with qualifier **(A)** given as:

**DYNPOS-AUTR(A)** or

**DYNPOS-AUTRO(A)** or

**POS CLE-2(...)(A)** or

**POS CLE-3(...)(A)**

notation, also the annual survey shall be carried out in accordance with the requirement for complete survey, as given in L300 or L500 as applicable.

**105** For class notations with the qualifier **(A)** an updated FMEA report with a corresponding FMEA test program shall be kept onboard, and shall be used as basis for the testing.

### L 200 Annual survey

**201** System maintenance documentation, including information regarding hardware and software changes, shall be reviewed.

**Guidance note:**

This requirement includes, in addition to the DP control system, the joystick control system and other systems necessary for performing position keeping, e.g. thruster control system.

---e-n-d---of---G-u-i-d-a-n-c-e---n-o-t-e---

**202** The electrical installation in excess of the main class requirements shall be visually inspected, i.e. installations comprising the dynamic positioning system, e.g. controllers and operating stations for DP and independent joystick, reference systems, sensors and mode change system.

**203** The technical condition of the DP system shall be verified during the survey.

**Guidance note 1:**

Verification of the technical condition of the DP system denotes

testing to verify that the DP system is capable of positioning the vessel, and thus validating that system functionality is in place.

---e-n-d---of---G-u-i-d-a-n-c-e---n-o-t-e---

**Guidance note 2:**

Testing should preferably be done during a sea trial. However, in the case where this is inconvenient (e.g. the vessel is in the middle of a long term operation) the survey may be performed during regular operations. This may imply that it may not be possible to test all different operational modes.

---e-n-d---of---G-u-i-d-a-n-c-e---n-o-t-e---

**204** If the survey is carried out when the vessel is undergoing regular operations, then tests that possibly can introduce unacceptable risks shall not be performed.

**205** Capacity of UPSs and other battery systems serving the DP control system, including its peripherals, shall be verified. The alarm for loss of charging power shall be verified.

**Guidance note:**

If the survey is carried out during regular operations, then the capacity of the batteries need not be proven by testing.

---e-n-d---of---G-u-i-d-a-n-c-e---n-o-t-e---

**206** For class notation **DYNPOS-AUTRO**, normal working condition of the back-up DP control system shall be verified.

**Guidance note:**

If the survey is carried out during regular operations, then control need not be transferred to the back-up DP control system.

---e-n-d---of---G-u-i-d-a-n-c-e---n-o-t-e---

**207** Emergency stop of thrusters from the DP control centre shall be tested. If the survey is carried out when the vessel is undergoing regular operations, then testing shall not be performed if there is any possibility of introducing unacceptable risks.

### L 300 Complete survey (5 years)

**301** With the vessel in DP mode, a sea trial shall be performed.

**302** The complete system shall be tested in all operational modes. The testing shall include simulation of different failure conditions to verify switching of modes, back-up systems and the alarm system.

**303** The different modes of thruster control from the DP control centre(s) shall be tested:

- manual control
- joystick control (independent joystick, if installed)
- DP control
- transfer of control.

Manual override i.e. by thruster lever control and independent joystick control shall be demonstrated during normal operation and during failure conditions.

**304** Emergency stop of DP thrusters from DP control centre to be tested.

**305** All sensors, peripheral equipment and reference systems shall be tested:

- verify correct operation and adequate accuracy
- failure of sensors and reference systems shall be simulated to check the alarm system and the switching logic
- switch-over between reference systems as input to controller shall be carried out to assure that warnings, alarms and information to operator are satisfactory

**Guidance note 1:**

Due to practicalities some reference systems may be unavailable during the tests. In such cases the testing can be performed by the crew as soon as possible after survey. When testing is left to the

crew this must be recorded in the survey report, and a condition of class or memo to owner must be issued. The condition of class or memo to owner can be deleted based on a signed test report from the master.

---e-n-d---of---G-u-i-d-a-n-c-e---n-o-t-e---

**Guidance note 2:**

The survey of the thruster unit shall be carried out as for thrusters for propulsion and dynamic positioning, see Sec.5 C. Surveys of the thrusters are separate survey elements and these surveys do not need to take place at the same time as the DP survey.

---e-n-d---of---G-u-i-d-a-n-c-e---n-o-t-e---

**306** Alarm for loss of position and heading out of limit shall be demonstrated.

**307** The electrical installation in excess of the main class requirements, shall be visually inspected, i.e. installations comprising the dynamic positioning system, e.g. controllers and operating stations for DP and independent joystick, references systems, sensors and mode change system.

**308** Single failures in thruster control systems including signal wire breaks of thruster command and feedback signals shall be tested in order to verify safe response on the thrust output. Equivalent testing may also be required for rudders controlled by the DP control system.

**309** Overload prevention shall be tested.

**Guidance note:**

If it is possible to induce overload by setting out thrust command from the DP control system (e.g. by use of joystick function) then the overload protection function (e.g. pitch reduction) shall be tested.

System configuration and/or available power considerations may lead to this test being omitted.

---e-n-d---of---G-u-i-d-a-n-c-e---n-o-t-e---

**310** Capacity of UPSs and other battery systems serving the DP control system including it peripherals shall be verified by testing. Alarm for loss of charging power shall also be verified.

**311** For class notations **DYNPOS-AUTR** and **DYNPOS-AUTRO** the required redundancy with respect to defined single failures modes shall be verified by redundancy testing.

**312** For class notations **DYNPOS-AUTR** and **DYNPOS-AUTRO** the FMEA report and FMEA test program shall be verified to ensure that they have been updated when alterations have been done.

**Guidance note:**

This requirement is only valid for vessels with class request after 1. July 2004.

---e-n-d---of---G-u-i-d-a-n-c-e---n-o-t-e---

**313** For class notations **DYNPOS-AUTR** and **DYNPOS-AUTRO** correct functioning of the Consequence Analysis facility shall be verified as far as possible.

**314** For class notation **DYNPOS-AUTRO** testing shall also be performed on the back-up DP control system. Switchover to back-up shall be tested, and monitoring of back-up control system status on the main control system shall be verified

**L 400 Annual survey**

**401** A survey covering the scope described in L200 shall be carried out.

**Guidance note 1:**

**POS CLE-0 (...)** shall follow the scope for **DYNPOS-AUTS**, **POS CLE-1 (...)** shall follow the scope for **DYNPOS-AUT**, **POS CLE-2 (...)** shall follow the scope for **DYNPOS-AUTR**, and **POS CLE-3 (...)** shall follow the scope for **DYNPOS-AUTRO**, as far as possible.

---e-n-d---of---G-u-i-d-a-n-c-e---n-o-t-e---

**Guidance note 2:**

Vessels with class notation

**POS CLE-0 (...)**, or

**POS CLE-1 (...)**, or

**POS CLE-2 (...)**, or

**POS CLE-3 (...)**,

are likely to have deviations from Pt.6 Ch.7, see L202.

---e-n-d---of---G-u-i-d-a-n-c-e---n-o-t-e---

**L 500 Complete survey (5 years)**

**501** A survey covering the scope described in L300 shall be carried out

**Guidance note 1:**

**POS CLE-0 (...)** shall follow the scope for **DYNPOS-AUTS**, **POS CLE-1 (...)** shall follow the scope for **DYNPOS-AUT**, **POS CLE-2 (...)** shall follow the scope for **DYNPOS-AUTR**, and **POS CLE-3 (...)** shall follow the scope for **DYNPOS-AUTRO**, as far as possible.

---e-n-d---of---G-u-i-d-a-n-c-e---n-o-t-e---

**Guidance note 2:**

Vessels with class notation

**POS CLE-0 (...)**, or

**POS CLE-1 (...)**, or

**POS CLE-2 (...)**, or

**POS CLE-3 (...)**,

are likely to have deviations from Pt.6 Ch.7, which may make some of the items listed in L301-L314, inapplicable.

---e-n-d---of---G-u-i-d-a-n-c-e---n-o-t-e---

## M. Nautical Safety

**M 100 General**

**101** The requirements in this sub-section apply to ships with class notation:

**NAUT-OC** (previous notation **W1-OC**) or

**NAUT-AW** (previous notation **W1**) or

**NAUT-OC-Q** or **NAUT-AW-Q** or **NAUT-OSV(A)** or **NAUT-OSV(T)**.

**M 200 Annual survey**

**201** The functional status of the navigational equipment shall be verified, including information of any changes to software and hardware which have been logged.

**202** For software and/or hardware changes of the Integrated Navigation System (e.g. comprising track control system or heading control), a sea trial to verify system performance may be required.

**203** For ships with class notation **NAUT-OC-Q** or **NAUT-AW-Q**, the qualification assurance system, operational procedures and certificates of competence shall be examined to verify compliance with Pt.6 Ch.8 Sec.9

### M 300 Complete survey (5 years)

**301** The following navigation equipment shall be examined and tested:

- Heading information systems (compasses)
- Steering control systems (manual)
- Heading control system (autopilot)
- Speed log(s)
- Echo sounder
- Radar / ARPA
- Electronic Position Fixing systems
- Watch monitoring and alarm transfer system
- Internal Communication systems
- Automatic Identification System
- ECDIS, Electronic Chart Display and Information System, if installed
- ECDIS, Electronic Chart Display and Information
- Conning display, if installed
- Track control system, if installed

The ability of instruments and systems to recover normal operation after black-out shall be tested.

**302** For ships with class notation **NAUT-AW** the survey shall include:

- examination of the display of required information on the ship's manoeuvring characteristics
- examination of the contents of the manoeuvring booklet.

A sea trial to verify system performance may be required for the integrated system for Grounding Avoidance (or the Automatic Navigation and Track keeping system) if software or hardware has been changed.

**303** For ships with class notation **NAUT-OSV(T)** and **NAUT-OSV(A)** the survey shall include examination and test of:

- central alarm system
- TV surveillance system
- chart radar.

## N. Hull Monitoring Systems

### N 100 General

**101** The requirements in this sub-section apply to ships with class notation:

#### HMON(...)

### N 200 Annual survey

**201** The following documents shall be present:

- user/operational manual for the system
- maintenance manual
- maintenance record (if applicable)
- calibration record for sensors.

#### Guidance note:

A yearly calibration of the sensors is required. The calibration may be carried of by the crew.

---e-n-d---of---G-u-i-d-a-n-c-e---n-o-t-e---

**202** The inspection of the hull monitoring system shall include verification of the following:

- that all dedicated **HMON(...)** sensors are functioning (vis-

- ual inspection of display)
- that all connections to ship systems are functioning (visual inspection of display)
- that the UPS can power the system for at least 10 minutes
- that the deviation between the measured global still water bending moments (stresses) and global moments calculated by loading computer is within 5% of maximum permitted moments (stresses), and
- run the self-check procedure for the system, if applicable.

#### Guidance note:

Typical ship systems connected to the hull monitoring system are loading computer, GPS, speed log and gyro.

---e-n-d---of---G-u-i-d-a-n-c-e---n-o-t-e---

#### Guidance note:

If data from the loading computer is not available for the present condition, historical data from last month may be used.

---e-n-d---of---G-u-i-d-a-n-c-e---n-o-t-e---

## O. Vapour Control Systems

### O 100 O100 General

**101** The requirements in this sub-section apply to ships with class notation:

#### VCS-1 or VCS-1B or VCS-2 or VCS-2B or VCS-3

**102** Survey requirements for the optional class notations:

#### VCS-1, VCS-2 and VCS-3

are partly covered by the main class requirements for tankers for oil and chemicals.

### O 200 Complete survey (5 years)

**201** The survey shall include:

- internal examination of deck tank for liquefied gas, if fitted, including piping, valves etc. and including NDT and thickness measurement as found necessary
- external examination and tightness testing of deck tank.

At the 2nd and 4th complete survey, and thereafter at each complete survey deck tanks shall be strength tested as specified in Sec.4 B508.

- examination, testing and sealing of deck tank safety relief valves
- examination and testing of cooling machinery and equipment.

**202** For ships with class notation **VCS-1B** and **VCS-2B** the survey shall include examination and testing of the following instruments and equipment:

- the means to inert the vapour transfer hose
- oxygen analyser with alarms
- detonation arrester.

## P. Clean Ships

### P 100 General

**101** The requirements in this sub-section apply to ships with class notation:

#### CLEAN or CLEAN DESIGN

### P 200 Annual survey

**201** The basic requirement is that the vessel holds a valid international pollution prevention certificate.

For the oil pollution prevention certificate, the following shall be checked onboard during survey:

- certificates for type approved oily water separating or filtering equipment, process unit and oil content meters
- oil record book entries
- approved SOPEP manual
- means of control of sludge
- standard discharge connection.

Additionally, the following shall be examined and tested, as applicable:

- oil filtering equipment (15 ppm) and process unit with alarm
- automatic stopping device (15 ppm)
- separation of oil fuel and water ballast system
- sludge tank and discharge arrangement externally.

**202** In addition the following shall be checked or verified as applicable:

- all refrigerant consumption figures
- consumption figures for fire fighting substances with global warming potential (GWP) > 0
- garbage record book
- oil record books and cargo record book
- fuel oil log
- NO<sub>x</sub> emission control equipment log, where applicable
- ballast water management log
- documentation of antifouling used during dry-dockings since last review.

## Q. Tailshaft Monitoring

### Q 100 General

**101** The requirements in this sub-section apply to ships with class notation:

#### TMON

**102** A tailshaft condition monitoring survey arrangement (class notation **TMON**) will be granted for oil lubricated tailshafts that are monitored to ascertain the condition of the tailshaft system during operation, and that fulfils the design requirements in Pt.4 Ch.4 Sec.1 E300 provided a successful initial survey is carried out.

In such cases the Society will not require any specific time interval between propeller shaft withdrawal surveys.

**103** Ships with more than 3 years since the last tailshaft withdrawal are normally to carry out a propeller shaft withdrawal survey as described in Sec.5 B in connection with the **TMON** initial survey.

#### Guidance note:

The requirement for a propeller shaft withdrawal survey at **TMON** initial survey may be waived provided the following:

- complete records are presented to the Society containing relevant measurements concerning **TMON** for a period covering the last 3 years, showing satisfactory results.
- such records shall at least include monthly measurements of stern tube bearing temperatures with corresponding sea water temperatures, oil consumption, water content in oil
- bearing clearances from new building and last dry docking, and all wear down measurements taken since new building shall be presented where available.

---e-n-d---of---G-u-i-d-a-n-c-e---n-o-t-e---

### Q 200 Initial survey

**201** The survey shall include:

- verification of correct readings of remote thermometers

- for stern tube bearing, seawater and alarm set point
- low level alarm for lubricating oil gravity tank and sealing gravity tanks to be tested
- a general survey of shafting and sealing arrangement shall be carried out
- verification that the oil sampling point is identified with signboard
- verification that a written procedure for taking representative oil samples is present onboard
- verification that electric grounding device is fitted on the propeller shaft.

### Q 300 Annual survey

**301** The survey shall include:

- a) examination of the **TMON** record file:
  - verification that the on board oil analysis for checking of water content in the stern tube lubricating oil has been performed monthly and recorded in the file by the chief engineer
  - verification that the stern tube bearing temperatures have been recorded every month with highest and lowest temperatures, with corresponding seawater temperatures
  - verification that the consumption of stern tube lubricating oil has been recorded for every month by the chief engineer
  - if there are performed any overhauls, complete oil changes or similar, this shall be recorded in the **TMON** record file on the overhaul page
  - verify functionality of tailshaft grounding device, where applicable
  - verification that wear down measurements have been taken at every dry-docking.
- b) testing of stern tube aft bearing alarm
- c) visual inspection of inner and outer shaft seal for leakage, as far as practicable
- d) verification that documentation of laboratory analysis is kept on board:
  - at least two oil samples per year shall be submitted to an accredited laboratory for analysis testing of water content, iron, chromium, copper, tin, silicon, sodium and magnesium
  - the documentation shall contain a conclusion regarding the condition of the oil and its suitability for further use
  - the report from the latest oil analysis shall be less than three months old.

## R. Fuel Treatment and Condition Systems

### R 100 General

**101** The requirements in this sub-section apply to ships with class notation:

#### FUEL (-cSt, -kg/m<sup>3</sup>, -°C)

### R 200 Annual survey

**201** General examination of fuel oil separation system with focus on unapproved modifications and cleanliness.

**202** Reference is made to survey requirements for the class notation **E0** regarding record of systematic maintenance and function testing. The review of maintenance and testing records, and additional testing, if necessary, shall also include the fuel class specific items:

- viscosity at engine inlet (high and low)

- temperature in service and settling tanks (high and low)
- pressure differential areas - fuel filters (high), and
- level in mixing tank (low).

**203** Satisfactory operation of fuel oil separators shall be verified.

**R 300 Complete survey (5 years)**

**301** Complete overhaul of fuel oil separators shall be carried out.

## S. Loading Computers for Damage Control

**S 100 General**

**101** The requirements in this sub-section apply to ships with class notation:

**LCS-DC**

**S 200 Annual survey**

**201** It shall be checked that the approved in-service test programme for all sensors has been followed.

## T. Arrangements for Carriage of Refrigerated Containers

**T 100 General**

**101** The requirements in this sub-section apply to ships with class notation:

**RC-1 or RC-2 or RC-3**

**T 200 Complete survey (5 years)**

**201** The survey shall include examination and testing, as applicable, of:

- control and alarm systems for ventilation, cargo hold temperature and cargo refrigerating system
- emergency shut down and closure of ventilation system
- cargo hold pressure/vacuum relief valve if fitted

## U. NAV-O Class Notation

**U 100 General**

**101** The requirements in this sub-section apply to ships with class notation:

**NAV-O**

**U 200 Complete survey (5 years)**

**201** The survey is covered by the statutory survey for Safety of Navigation.

## V. Vibration Class

**V 100 General**

**101** The requirements in this sub-section apply to ships with class notation:

**VIBR**

**102** Before the notation can be issued, vibration measurements at the different positions and components, as described in the Protocol, shall be carried out. The Protocol is a table of positions to be measured worked out prior to the measurements based on a risk evaluation and experience. If minor excessive vibration levels are found for non-critical components or posi-

tions, dispensation may be given, which may also include a requirement for new measurements, after a limited period. This will be decided by the Society.

**V 200 Complete survey (5 years)**

**201** Complete measurements at the different positions, as described in the Protocol, shall be carried out by or under the supervision of a surveyor of the Society.

## W. Ballast Water Management

**W 100 General**

**101** The requirements in this sub-section apply to ships with class notation:

**BWM-E ( ) or BWM-EP ( ) or BWM-T or BWM-TP**

**W 200 Annual Survey**

**201** Ballast water management plan and ballast water record book shall be confirmed to be onboard and in use.

**202** The structure, any equipment, systems, fittings, arrangements and materials and processes associated with the Ballast Water management plan shall be examined for compliance with the applicable requirements and verified in good working order.

## X. Emergency Propulsion

**X 100 Application**

**101** The requirements in this sub-section apply to ships with class notation:

**EP-1(a%)(+) or EP-2(a%)(+) or EP-3(a%)(+)**

**X 200 Complete survey (2.5 years)**

**201** When the emergency propulsion system is part of the main propulsion system survey of the emergency propulsion system with its components are considered covered by the rules laid down for main class. If the emergency propulsion system is not part of the main propulsion system the emergency propulsion system with its components shall be surveyed in accordance with requirements for dynamic positioning thrusters.

**202** The FMEA report and FMEA test program shall be verified to ensure that they have been updated when alterations have been done.

**203** Starting-up of the emergency propulsion system shall be demonstrated when simulating failure which makes the main propulsion inoperable.

**204** Spot check of the tests in the FMEA test program shall be carried out, as a minimum:

- Partial black-out on the electrical power system
- Black-out on UPS/battery supplies
- Black-out on switchboard with dual power supplies.

## Y. Winterized Vessels

**Y 100 General**

**101** The requirements in this sub-section apply to ships with class notation:

**WINTERIZED BASIC**

**WINTERIZED COLD (t<sub>1</sub>, t<sub>2</sub>)**

**WINTERIZED ARCTIC (t<sub>1</sub>, t<sub>2</sub>)**

**Y 200 Annual survey**

**201** Anti-icing and de-icing switchboards shall be surveyed. It shall be verified that the heating load on each circuit is according to relevant marking on the switchboards.

**202** The equipment for de-icing and anti-icing shall be examined, including the following items:

- heaters
- covers
- Equipment for manual de-icing

- radar equipment
- heating coils
- steam tracing lines.

**203** Thermal protection suits including face masks, gloves and boots in sufficient number for all crew members to be verified on board.

**204** For vessels with class notation **WINTERIZED COLD (t<sub>1</sub>, t<sub>2</sub>)** and **WINTERIZED ARCTIC (t<sub>1</sub>, t<sub>2</sub>)**, the ice search light on wheelhouse top shall be tested.

## SECTION 7 OPTIONAL CLASS NOTATION SURVEYS – CONTINUED

### A. Naval Ships

#### A 100 General

**101** The requirements in this sub-section apply to ships with class notation:

#### Naval or Naval Support

and to ships with class notation:

#### NAUT-NAVY

#### A 200 Annual survey - class notation Naval or Naval Support

**201** The survey shall include:

- a) examination of gas tight autonomous zones, divisions
- b) examination of marking of cables (see Pt.5 Ch.14 Sec.8 G600).
- c) examination and testing as applicable in storage rooms for explosives:
  - safety arrangement plan (posted)
  - escape route plan (posted)
  - no smoking signboards (posted)
  - supply lines for explosives
  - temperature and humidity regulation
  - temperature detectors
  - water spray system (survey)
  - water total flooding system (survey)
  - securing arrangements for explosives.

#### A 300 Annual survey - class notation NAUT- NAVY

**301** The following documentation shall be available on-board:

- up to date versions of nautical charts and publications covering the area of operation
- manoeuvring data
- certification for additional or replacement equipment.

**302** The following shall be examined or tested as applicable:

- a) electronic position-fixing system
- b) radar systems
- c) compasses
- d) visual compass reading at the emergency steering position
- e) auto pilot
- f) speed log
- g) echo sounder
- h) rate of turn indicator
- i) night vision equipment (if provided)
- j) searchlights
- k) equipment in compliance with COLREG:
  - navigational lights
  - shapes
  - mast for hoisting signals
  - means of making sound signals.
- l) Automatic Radar Plotting Aid (ARPA)
- m) Electronic Chart Display Information System (ECDIS)
- n) heading/track control system

o) sound reception system (if applicable)

p) bridge alarm management system.

**303** The bridge arrangement shall be examined to be in accordance with approved drawings.

#### Guidance note:

A statement from the navigating officer will be accepted where approved bridge design, layout and instrument location is not available.

---e-n-d---of---G-u-i-d-a-n-c-e---n-o-t-e---

#### A 400 Complete survey (5 years) - class notation Naval or Naval Support

**401** The following shall be examined and tested as applicable:

- smoke evacuation systems
- gas tight autonomous zones, divisions (survey and test)
- disabling of control system limitations for machinery systems
- anti-icing systems in air intakes for machinery space.

**402** Lightweight survey shall be carried out and reported in accordance with Rules for Classification of High Speed, Light Craft and Naval Surface Craft, Pt.3 Ch.6 Sec.1 A400.

**403** A lightweight survey should be carried out to verify any changes in lightweight displacement and longitudinal centre of gravity.

The craft should be re-inclined whenever, in comparison with the approved stability information, a deviation from the lightweight displacement exceeding 2% or a deviation of the longitudinal centre of gravity exceeding 1% of L is found or anticipated.

### B. RATE-A - Rating and Enhanced Technical Standard

#### B 100 General

**101** The requirements in this sub-section apply to ships with class notation **RATE-A**.

**102** The notation **RATE-A** represents an enhanced standard for the reporting of hull structure condition, and the notation will, on a ship type level, aim at complying with current technical standards in excess of main class, both now and in the future.

#### Guidance note:

Compliance with current technical standards for ship's hull aim at fulfilling the requirements set forth by leading Oil Majors, Liner Operators, Cargo Owners and such like.

---e-n-d---of---G-u-i-d-a-n-c-e---n-o-t-e---

#### B 200 Assignment of the class notation

**201** A ship specific survey programme including ship specific areas of attention will be prepared by the society upon assignment of the class notation. The areas of attention include damage experience of the ship in question and possible sister ships, as well as areas found as a result of a design review of the vessel's hull structural drawings.

The survey programme will be updated prior to every intermediate and renewal survey.

## B 300 Maintenance of the class notation

**301** The survey scope of a **RATE-A** survey shall, unless otherwise specified, be the same as defined by main class for the ship in question.

**302** At every intermediate and renewal survey, the following will be carried out:

- Representative photographs shall be included in the survey report, showing the general condition of each ballast tank, cargo tank and other space subject to survey.
- Additional reporting on areas of attention.
- Rating of coating condition in ballast tanks shall be done on a boundary level in addition to the overall tank reporting.
- Thickness measurements will be presented as s-curves for each compartment individually from 2<sup>nd</sup> renewal survey.

### Guidance note:

By boundary level it is meant that the tank structure is divided in structural boundaries such as side, bottom, transverse bulkhead, longitudinal bulkhead, deck and internal structures.

---e-n-d---of---G-u-i-d-a-n-c-e---n-o-t-e---

## B 400 Additional requirements for tankers

### 401 General

This section describes additional requirements applicable for ships with the class notations **RATE-A** in combination with the one of the following class notations:

- **1A1 Tanker for Oil ESP**
- **1A1 Tanker for Oil Products ESP**
- **1A1 Tanker for Oil and Chemicals ESP**
- **1A1 Tanker for Chemicals and Oil Products ESP.**

### 402 Definitions

*CAP Hull* - Condition Assessment Programme for hull structures.

### Guidance note:

Condition Assessment Programme (CAP) is an independent verification of the actual condition of the ship, based upon extensive visual examination, thickness measurements and structural strength calculations. The condition of the ship is quantified in accordance with a rating scale ranging from 1 to 4, whereof a rating 1 is the highest. A rating 3 is equivalent to the minimum standard as defined by class. A rating 2 has the following definition in the Society's CAP "Good condition - Items examined and measured found to have deficiencies of a minor nature not requiring correction or repairs and/or found to have thickness significantly above class limits".

---e-n-d---of---G-u-i-d-a-n-c-e---n-o-t-e---

**403** The following additional acceptance criteria shall apply:  
*Coating*

- The overall coating condition shall be GOOD. FAIR coating is acceptable on single boundaries.

### *Corrosion*

- Substantial corrosion shall not be accepted.
- Doublers and straps shall not be accepted as a permanent repair or reinforcement method.

### *Cracks*

- Local design shall be modified if the cracks are caused by a design weakness and if it is likely that the crack will occur in the ships expected lifetime.

### *Defects and local corrosion*

- Defects are to be within 2/3 of the main class allowable margin.

### Guidance note:

With defects are meant findings such as edge corrosion, grooving, pitting, indents and any other local defects.

---e-n-d---of---G-u-i-d-a-n-c-e---n-o-t-e---

### *Thickness measurements*

- All thickness measurements are to be within 2/3 of the main class allowable margin.

### Guidance note:

The leading Oil Majors may have further acceptance criteria in addition to the ones listed above for ships of 15 years of age or more, the Society will aim to advise how such requirements should be met.

---e-n-d---of---G-u-i-d-a-n-c-e---n-o-t-e---

**404** A fatigue calculation is required upon assignment of the class notation. The calculation shall as a minimum cover all longitudinal stiffener end connections at typical webframe and transverse bulkhead within 0.4 L. The calculation shall be carried out in accordance with the procedures applicable for the class notation **NAUTICUS(Newbuilding)**.

**405** From the third renewal survey and subsequent intermediate and renewal surveys the scope of a **RATE-A** or survey covers the requirements set up by CAP Hull and **ESP**.

The minimum close-up inspection requirement shall be as defined in Sec.4 B and D for the forth renewal survey, with the following additions:

- For a double hull tanker, at least 30% of all cargo tanks are to be completely close-up inspected.
- All cofferdams in cargo area.

Sufficient thickness measurements shall be taken to achieve representative data for all main structural elements in all tanks and spaces.

Critical areas from the survey programme shall be close-up inspected.

**406** A CAP Hull Declaration and a complete CAP Hull Report will be issued after the survey. The vessel's overall CAP Hull rating will be stated in a memo to owner.

## B 500 Additional requirements for container ships

### 501 General

This section describes additional requirements applicable for ships with the class notations **RATE-A** in combination with the following class notation:

- **1A1 Container Carrier.**

**502** The following additional acceptance criteria shall apply:  
*Coating*

- The overall coating condition shall be GOOD. FAIR coating is acceptable on single boundaries.

### *Corrosion*

- Substantial corrosion shall not be accepted.
- Doublers and straps shall not be accepted as a permanent repair or reinforcement method.

### *Cracks*

- Local design shall be modified if the cracks are caused by a design weakness and if it is likely that the crack will occur in the ships expected lifetime.

### *Defects and local corrosion*

- Defects shall be within 2/3 of the main class allowable margin.

**Guidance note:**

Defects means findings such as edge corrosion, grooving, pitting, indents and any other local defects.

---e-n-d---of---G-u-i-d-a-n-c-e---n-o-t-e---

*Thickness measurements*

— All thickness measurements shall be within 2/3 of the main class allowable margin.

**503** A fatigue calculation is required upon assignment of the class notation. The calculation shall as a minimum cover all longitudinal stiffener end connections at typical webframe and transverse bulkhead within 0.4 L. The calculation shall be carried out in accordance with the procedures applicable for **NAUTICUS(Newbuilding)**.

**C. NAUTICUS(Operation)**

**C 100 General**

**101** The requirements in this sub-section apply to ships with class notation **NAUTICUS(Operation)**

**102** *Nauticus 3D graphic model* consists of a three dimensional view of the entire hull structure and associated features. Other relevant elements of information may be linked to this model.

**103** *Nauticus Ship Maintenance Toolbox* is a computer program for visualisation, calculation and documentation of the ship hull structure and related condition data, as well as supporting generation of repair and docking specifications.

**C 200 Assignment of the class notation**

**201** Ships that have the Nauticus 3D graphic model and the Nauticus Ship Maintenance Toolbox may be given the class notation **NAUTICUS(Operation)**.

**202** It is the responsibility of the Society to generate and maintain the Nauticus 3D graphic model. It is further the responsibility of the Owner to supply the drawings necessary to generate the Nauticus 3D graphic model.

**203** It is the responsibility of the Society to develop and maintain the Nauticus Ship Maintenance Toolbox computer program.

**204** The Nauticus 3D graphic model for a specific ship and its attached information may be of a confidential nature and will not be passed on to a third party without the owners written consent, except as provided in Pt.1 Ch.1 Sec.1 B600.

**C 300 Retention of the class notation**

**301** Unless otherwise agreed between the involved parties, the notation **NAUTICUS(Operation)** is maintained upon change of ownership of a ship.

**D. PIMS-HULL**

**D 100 Application**

**101** These requirements apply to ships with the class notation: **PIMS-HULL**.

**D 200 General**

**201** Ships with a ship specific Hull Inspection Manual (HIM) and documented relevant training of personnel involved with inspections, may be assigned the class notation **PIMS-HULL**.

**D 300 Documentation**

**301** Prior to the implementation of **PIMS-HULL**, a ship specific Hull Inspection Manual shall be submitted to DNV.

**D 400 Annual audits**

**401** The retention of **PIMS-HULL** is subject to annual audits by DNV.

**D 500 Change of management**

**501** If the management of the ship is changed, the **PIMS-HULL** notation will be deleted.

**E. Easy Cleaning and Easy Loading**

**E 100 General**

**101** The requirements in this sub-section apply to ships with class notation **EC** and or **EL**, see Pt.5 Ch.2 Sec.5 H200 and H300.

**E 200 Annual survey - class notation EC**

**201** The cleaning equipment and related construction shall be examined or tested as applicable:

- cleaning system
- separate or combined hold wash water holding/water ballast tank(s) and related access and equipment for internal cleaning of the tank(s)
- water and air supply lines to cargo holds
- handling davit for air driven mocking pump
- coating of cargo holds.

**E 300 Annual survey - class notation EL**

**301** The following documentation shall be available on-board:

- documentation of each steps in the loading sequences and corresponding de-ballasting operation.

**302** It shall be verified that the following is fitted onboard and that it is operational:

- automatic draught reading system
- on-line ballast tank level monitoring system linked to the loading computer.

## SECTION 8 ALTERNATIVE SURVEY ARRANGEMENTS

### A. General

#### A 100 General overview of survey arrangements

**101** Alternative survey arrangements may be accepted as an option to applicable periodical surveys for main class.

**102** The following survey arrangements may be granted upon written request from the owner:

- *Hull Continuous*, see B100.
- *Machinery Continuous*, see C100.
- *Machinery PMS (Planned Maintenance System)*, see C200.
- *Machinery CM (Condition Monitoring)*, a survey arrangement that is based on Machinery PMS, but allow for use of condition based maintenance methods on selected parts of the machinery, see C300.

### B. Hull Survey Arrangements

#### B 100 Hull Continuous

**101** Hull Continuous is a survey arrangement where hull compartments and structure required to be surveyed as part of the intermediate and renewal surveys may be regarded as subject to separate surveys with survey interval 2.5 years or 5 years as applicable.

The due dates for compartments and structure with survey interval 2.5 years shall normally be distributed with 40% of the surveys each year and the separate surveys shall in all cases be carried out twice in each 5 year period of the class certificate.

The due dates for compartments and structure with survey interval 5 years shall normally be distributed with 20% of the surveys each year and the separate surveys shall in all cases be carried out once in each 5 year period of the class certificate.

The time window for surveys to be carried out are generally set as 6 months before the due dates as distributed.

**102** Hull Continuous may be accepted for ships less than 20 years of age and where an additional class notation as listed below, has been assigned:

**Passenger Ship**

**Car Ferry**

**Train Ferry**

**Tanker for Liquefied Gas**

**Tanker for Compressed Natural Gas**

**Container Carrier**

**RO/RO**

**Multipurpose cargo ships<sup>1)</sup>**

1) Specially arranged to carry forestry products (except timber and log carriers) in addition normally arranged to carry containers and other unitized cargoes and bulk parcels, normally designed with box-shaped open-hatch holds with double bottom and double skin for the complete cargo area.

**103** The survey of the outside of the ship's hull required as part of the renewal survey may be held at any time within the five year period of the class certificate.

Thickness measurements as required at renewal survey shall be carried out when the ship is surveyed in dry-dock, if not already completed.

### C. Machinery Survey Arrangements

#### C 100 Machinery Continuous

**101** Machinery Continuous is a survey arrangement where the components in the machinery list established for the vessel are subject to separate surveys with survey interval 5 years.

The due dates shall normally be distributed with 20% of the surveys each year and the separate surveys shall in all cases be carried out once in each 5 year period of the class certificate.

The time window for surveys to be carried out are generally set as 6 months before the due dates as distributed.

**102** A follow-up system covering the Society's machinery list in accordance with Sec.4 Table E1 shall be established on board the ship.

**103** Machinery component surveys may be credited based on documented maintenance history presented by the chief engineer.

The following conditions apply:

- the chief engineer shall hold a valid licence for the relevant machinery
- a statement signed by the company's designated person, technical director, fleet manager or similar, listing the chief engineers that are qualified to carry out the relevant jobs shall be available
- documented maintenance history shall include extract of engine logbook, maintenance history, wear measurements forms etc.
- half of all machinery component surveys, for components of which there are more than one, can be credited based on documented maintenance history presented by the chief engineer, every second time they are credited. This does not apply to complete main engines and engines in an electric propulsion system. These can not be credited based on documented maintenance history, even if more than one main engine is installed
- the surveyor can, if found necessary, require a re-survey of items surveyed by the chief engineer.

**104** Survey of the following items shall be carried out by a surveyor:

- steam turbines for propulsion and power generation
- reduction gears in steam driven propulsion plants.

#### C 200 Machinery PMS (Planned Maintenance System)

**201** Machinery PMS is a survey arrangement based on audits of an approved and implemented planned maintenance system onboard which shall cover all component surveys in the machinery list for the vessel.

The audits shall be part of the main class annual survey, see Sec.2 A200.

**202** Machinery PMS shall be operated under the following conditions:

- a) the chief engineer shall hold a valid licence for the relevant machinery
- b) a statement signed by the company's technical director, fleet manager or similar, listing the chief engineers that are qualified to carry out the relevant jobs shall be available
- c) the chief engineer may carry out survey on behalf of the Society on all component surveys in the machinery list, except for the following:

- steam turbines for propulsion and power generation
  - reduction gears in steam driven propulsion plants.
- d) the maintenance plan shall be regularly reviewed and systematically improved based on reported maintenance history (continuous improvement)
- e) back up of the PMS database shall be taken at least once a week<sup>7</sup>
- f) change or a major upgrade of planned maintenance system (e.g. from DOS to WINDOWS based system) shall always be notified to the Society and will be subject to new approval
- g) the surveyor can, if found necessary, require a re-survey of items surveyed by the chief engineer.

**203** The planned maintenance system onboard shall comply with the following requirements:

- the system shall be computer based
- the system shall be able to produce a maintenance history report of all main overhauls carried out for a specific time period
- corrective actions shall be possible to be especially identified in the system
- the system shall include at least the applicable machinery and equipment listed in Sec. 4 Table E1 All these components shall be identified with their belonging to the Society's machinery item code or alternatively the full name of the component survey according to the machinery list for the specific ship
- all main overhaul jobs shall be identified as class related jobs in the maintenance system
- for ships with class notation **E0** or **ECO**, the system shall also include all jobs related to these class notations. These jobs shall be especially identified in the system and include test routines and set-points based on Pt.6 Ch.3 Sec.3 Table A1 to Table A6
- scope of the annual survey and complete survey for the class notation **E0** or **ECO** shall be included in the planned maintenance system. These jobs shall be especially identified in the planned maintenance system with maximum interval 12 months for the annual survey jobs and maximum 60 months for the complete survey jobs
- a system for tracing components that are being re-used in different positions (circulating components, e.g. piston, exhaust valve) shall be in place (included in the system or as a separate system)
- the job descriptions for the main overhaul for all the machinery and equipment subject to class shall at least cover the requirements for class survey as under survey method listed in Sec.4 Table E1. The extent of the job descriptions shall be self-explaining to a surveyor
- job intervals shall be based on maker's recommendations unless documented experience can justify changes
- the job descriptions and maintenance history shall be in English.

**204** The approval process for the Machinery PMS survey arrangement is a two step process: The first step is approval of the planned maintenance system software prior to the initial survey onboard, either based on a system type approved by the Society, see 205, or a case-by-case system approval, see 205 and 206. The final step is the initial survey onboard, see 207. This process applies to each type of planned maintenance system used by the management company.

**205** If the planned maintenance system is type approved by the Society the following documentation shall be submitted by the manager before a PMS initial survey can be carried out on the first ship using this system:

- a) examples on how the machinery items are included in the system, with the Society's machinery item codes or the

full name of the component survey used to identify each machinery component survey

- b) description of how the jobs related to class notation **E0** or **ECO** are identified in the system, including examples of print out of job descriptions that will cover the requirements to the class notation with special identification and interval
- c) description of a system for tracing components that are being re-used in different positions (circulating components, e.g. piston, exhaust valve) shall be in place (included in the system or as a separate system)
- d) job descriptions with instruction that the following shall always be surveyed by a surveyor (cannot be surveyed by the chief engineer):
- steam turbines for propulsion and power generation
  - reduction gears in steam driven propulsion plants.
- e) description of the manager's maintenance strategy including a chart of responsibility for the vessel and the management
- f) description of routines for continuous improvement of the maintenance strategy and intervals on critical machinery systems and equipment. Important elements in this context are identification and follow-up of unplanned maintenance, recording of condition before maintenance is carried out, and recording of all changes in the planned maintenance system
- g) description of backup routines.

**206** If the planned maintenance system is not type approved by the Society, the following documentation shall be submitted for a case-by-case system approval, in addition to the requirements in 205:

- description of the system
- description of how postponed and overdue jobs are handled
- description of how corrective jobs are handled
- description of the procedures for planning, execution and reporting of maintenance jobs
- description of the set up of the access control in the system
- examples of maintenance history report (class report) for crediting of class machinery and equipment. The report shall at least contain component name, the Society's machinery item code, interval, carried out date (running hours if applicable) and maintenance history of all main overhauls carried out for a specific time period.

A system approval certificate will be issued upon satisfactory review and approval of the documentation submitted in accordance with 205-206, stating the name of the approved system.

A copy of this certificate shall be onboard every vessel that applies for the Machinery PMS survey arrangement, using a system not type approved by the Society.

**207** An initial survey shall be carried out onboard the vessel in order to verify that the system has been implemented in accordance with the approved documentation and that the system is used as intended. It is required that the planned maintenance system has been operated for at least 6 months before the initial survey is carried out.

During the initial survey, it will be verified that:

- a copy of the type approval certificate or the system approval certificate is onboard
- the chief engineer is familiar with the planned maintenance system and is able to demonstrate the different functionalities in the system to the attending surveyor
- the chief engineer is in possession of a valid licence for the machinery installed onboard

- the chief engineers are listed as qualified to carry out the relevant jobs on a statement signed by the company's technical director, fleet manager or similar
- the general condition of the machinery and the machinery systems in the engine room is good
- all the requirements in 202 and 203 are complied with.

Provided the initial survey is carried out with a satisfactory result, the Machinery PMS survey arrangement will be granted and a certificate will be issued stating system name and conditions for the survey arrangement for the specific vessel.

**208** The components in the machinery list are credited at the first annual survey after their main overhaul is carried out.

This also applies if the maintenance interval is based on running hours and the time between main overhauls for this reason exceeds 5 years.

**209** If experience indicates that maintenance intervals may be increased, this shall be documented in the continuous improvement job. Provided the change of interval is approved by the management's organisation ashore, in agreement with Maker, this shall be documented and it may be accepted by the attending surveyor at the next annual survey.

**210** Damage to machinery systems or equipment covered by classification shall always be reported to the Society and into the planned maintenance system as a corrective action. See Pt.1 Ch.1 Sec.3 B.

**211** If the conditions for the survey arrangement are not complied with or in case of change of technical manager of the vessel, the survey arrangement will be cancelled and substituted by Machinery Continuous survey arrangement.

### **C 300 Machinery CM (Condition Monitoring)**

**301** Machinery CM is a survey arrangement based on audits of an approved and implemented condition monitoring programme onboard. Machinery CM allows the manager to adjust maintenance intervals based on condition monitoring of applicable components onboard the ships.

The audits shall be part of the main class annual survey, see Sec.2 A200.

See also Classification Note 10.2 for further details of requirements in 302 and 304.

**302** The following conditions apply:

- the extent of condition monitoring is based on the company's own choice
- valid Machinery PMS survey arrangement shall be approved and implemented
- condition monitoring strategy shall be successfully implemented onboard
- condition monitoring shall be an implemented part of a planned maintenance system
- programme for fuel oil bunker analysis shall be implemented and documented onboard
- programme for lubricating oil analysis shall be imple-

mented and documented onboard

- computer based diesel engine performance analyser shall be provided and in use onboard
- vibration measuring equipment and software shall be provided and in use onboard.

If propulsion steam turbines, including reduction gears shall be a part of the survey arrangement, a renewal survey will be a part of the survey arrangement. This survey shall be a voyage survey for the surveyor to verify the condition of the propulsion plant.

**303** The following components, if monitored, shall be analysed by use of FFT (Fast Fourier Transformation) analysis:

- steam turbines
- electrical motors for propulsion
- reduction gears and power take off
- generators
- reciprocating machinery
- steam turbines.

**304** The following documentation shall be submitted for approval:

- description of the company's maintenance strategy
- monitoring methods for components, including baseline
- condition monitoring equipment
- implementation of condition monitoring in the planned maintenance system
- training programme and plan
- programme for fuel oil bunker analysis, if applicable
- programme for lubricating oil analysis.

**305** A company approval certificate will be issued upon satisfactory review and approval of the documentation submitted in accordance with 304.

**306** An initial survey shall be carried out onboard the ship in order to verify that the system has been implemented in accordance with the approved documentation.

It is required that the programme has been operated for at least 6 months before the initial survey is carried out.

Provided the initial survey is carried out with satisfactory results, the Machinery CM survey arrangement will be granted and a certificate will be issued stating conditions for the survey arrangement for the specific vessel.

**307** Damage to machinery systems or equipment covered by classification shall always be reported to the Society and into the planned maintenance system as a corrective action. See Pt.1 Ch.1 Sec.3 B.

**308** If the conditions for the survey arrangement are not complied with or in case of change of technical manager of the vessel, the survey arrangement will be cancelled and substituted by Machinery Continuous survey arrangement or the Machinery PMS survey arrangement.

## SECTION 9 SURVEYS PERFORMED BY APPROVED COMPANIES

### A. Surveys by Approved Companies or Service Suppliers

#### A 100 Thickness measurements

**101** Thickness measurements as parts of the periodical surveys shall be carried out by a qualified company approved by the Society unless carried out by the surveyor himself.

**102** Thickness measurements shall normally be carried out by means of ultrasonic test equipment. The accuracy of the equipment shall be proven to the surveyor as required.

**103** A thickness measurement report shall be prepared. The report shall give the location of the measurements, the thickness measured and the corresponding original thickness. Furthermore, the report shall give the date when the measurements were carried out, type of measuring equipment, names of personnel and their qualifications. The report shall be signed by the operator.

#### A 200 Examination of bow, side and stern doors on roll on/ roll off ships.

**201** Parts of the periodical examination of bow door (outer and inner), side and stern doors on roll on/ roll off ships may be accepted as basis for limiting the extent of the annual class survey when carried out by companies engaged by the owner and approved by the Society for such inspections.

**202** Inspections acceptable may include locking arrangement and supports, cleats, hydraulic operating system, electric control and indicator or monitoring systems, sealing arrangement and tightness testing.

#### Guidance note:

Inspections encompass visual examination, NDT of vital elements (i.e. dye penetrant, magnetic particle inspection) and measurement of clearances.

---e-n-d---of---G-u-i-d-a-n-c-e---n-o-t-e---

**203** An inspection report shall be prepared. The report shall give information on arrangement and systems covered by the inspection and the results of visual examination and tests as applicable. Furthermore, the report shall give the date when the inspection was carried out, type of test equipment, names of personnel and their qualifications. The report shall be signed by the person in charge.

#### Guidance note:

For more information on reporting, see Standard for Certification No. 2.9, Type Approval Programme No. 409.

---e-n-d---of---G-u-i-d-a-n-c-e---n-o-t-e---

**204** Upon satisfactory review of the inspection report, the extent of annual surveys may be limited at the discretion of the surveyor.

#### A 300 Bottom survey afloat

**301** An approved diving company shall be used for the underwater inspection.

**302** The survey shall be witnessed by a surveyor of the Society. The diver shall use pictorial equipment of such quality that the surveyor is fully satisfied with the information relayed.

**303** Detailed requirements are given in Sec.5 A500.